GLENTEK BRUSHLESS SERVO MOTORS GMBF4300 SERIES

Revision: 1/22/2019



Glentek's GMBF4300 series of high performance, permanent magnet Brushless servo motors utilize traditional ferrite magnets which are ideal for cost sensitive applications. This helps to reduce the mechanical shaft resonance which allows higher servo gains with increased stability. In addition, all frame sizes incorporate skewed stators which provide ultra smooth operation (i.e. low cogging torque) at all speeds.

• Continuous Torque Range:

22.0 Lb-in (2.49 Nm) to 46.0 Lb-in (5.20 Nm)

• Peak Torque Range:

66.0 Lb-in (7.47 Nm) to 138.0 Lb-in (15.60 Nm)

GMBF4300 SERIES FEATURES

Traditional ferrite magnet design, which are ideal for cost sensitive applications.

Special design provides ultra smooth operation (i.e. low cogging torque) at all speeds.

Worldwide standard mounting configurations are available (English, Metric, NEMA 42, and NEMA 56C).

Optional custom mounting configurations are available to meet virtually any requirement.

Normally closed thermal switch provides over temperature protection.

Encoder with commutation tracks, brushless resolvers or Hall sensors are standard feedback devices offered Various electrical windings are available as standard to suit both low (120 VAC) and high (230 VAC) voltage drives in order to provide optimum speed and torque characteristics. Optional custom electrical windings are available.

Shaft Keyway.

Class H insulation standard.

Standard operating temperature is dependent on the feedback device installed. Motors with resolver feedback can be specially configured to operate down to -40°C.

Optional 24VDC holding brakes are available.

Constructed to withstand the toughest industrial environment with rugged, high performance bearings and TENV construction with IP65 sealing standard

RoHS compliant

CE marked.

UL Recognized Component for US and Canada.

GMBF4300 SERIES ENVIRONMENTAL CONDITIONS

Storage Temperature: -20°C to 70°C

Operating Temperature: Standard: -20°C to 40°C, without derating, derate torque 10% per 10°C above 40°C

Special: -40°C to 40°C, without derating, derate torque 10% per 10°C above 40°C

Humidity: 5% to 95% relative humidity, non-condensing

Altitude: Up to 1000m without derating, derate torque 10% per 1000m above 1000m

GMBF4300 SERIES SELECTION TABLE

 $K_T = Torque Constant \bullet K_V = BEMF = V_{RMS} Phase-to-Phase/1000 RPM \bullet R_A = Phase-to-Phase Resistance \bullet L_A = Phase-to-Phase Inductance Phase Phase-to-Phase Resistance • L_A = Phase-to-Phase Inductance$

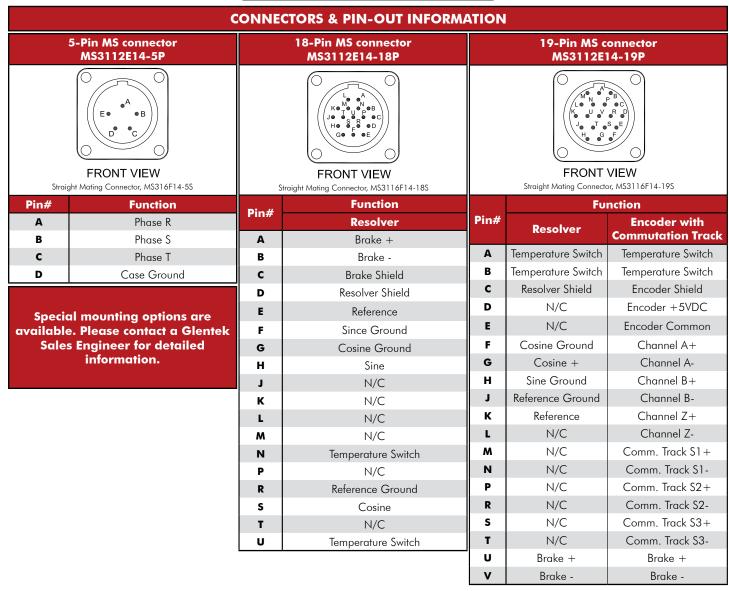
Model Number		er @ Speed	Speed	d, RPM	Cont	. Stall F	Rating	Peak	Stall Re	ating	К	T	K _v	R _A	L _A	Rotor I	nertia
	HP	KW	Max	Rated	Lb-in	Nm	Amps	Lb-in	Nm	Amps	Lb-in/A	Nm/A	V	Ω	mH	Lb-in-sec ²	Kg-m²
GMBF4320-25	0.89	0.67	4000	3200	22	2.49	7.5	66.0	7.47	22.5	2.94	0.33	26	1.1	8.4	0.0032	0.000362
GMBF4320-50	0.89	0.67	4000	3200	22	2.49	3.8	66.0	7.47	11.4	5.76	0.65	51	4.7	14.7	0.0032	0.000362
GMBF4320-75	0.56	0.42	2500	2000	22	2.49	2.6	66.0	7.47	7.8	8.47	0.96	75	11.0	39.5	0.0032	0.000362
GMBF4320-100	0.39	0.29	1800	1400	22	2.49	1.9	66.0	7.47	5.7	11.41	1.29	101	18.5	43.8	0.0032	0.000362
GMBF4340-25	1.46	1.09	4000	3200	36	4.07	12.3	108.0	12.21	36.9	2.94	0.33	26	0.4	5.2	0.0059	0.000667
GMBF4340-50	1.46	1.09	4000	3200	36	4.07	6.2	108.0	12.21	18.6	5.76	0.65	51	2.1	14	0.0059	0.000667
GMBF4340-75	0.91	0.68	2500	2000	36	4.07	4.2	108.0	12.21	12.6	8.47	0.96	75	4.1	36.3	0.0059	0.000667
GMBF4340-100	0.64	0.48	1800	1400	36	4.07	3.2	108.0	12.21	9.6	11.41	1.29	101	7.0	41.2	0.0059	0.000667
GMBF4360-25	1.87	1.39	4000	3200	46	5.20	16.1	138.0	15.60	48.3	2.94	0.33	25	0.1	3.6	0.0086	0.000972
GMBF4360-50	1.87	1.39	4000	3200	46	5.20	8.0	138.0	15.60	24.0	5.76	0.65	51	1.0	11.9	0.0086	0.000972
GMBF4360-75	1.17	0.87	2500	2000	46	5.20	5.5	138.0	15.60	16.5	8.36	0.94	74	2.3	19.8	0.0086	0.000972
GMBF4360-100	0.82	0.61	1800	1400	46	5.20	4.1	138.0	15.60	12.3	11.30	1.28	100	3.9	28.7	0.0086	0.000972

NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink. The values for Max and Rated Speed are for motors operated with a 230 VAC power supply

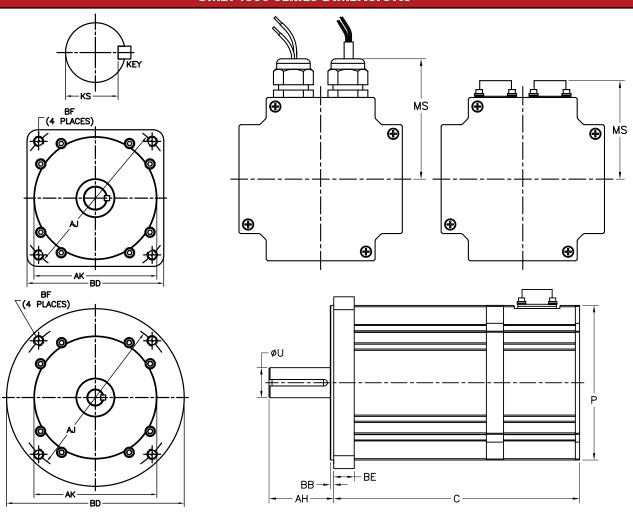
BRAKE OPTION

Brake requires 24V DC input voltage. The values for "Extension" represent the nominal maximum length that the brake will add to the motor. For some models, the extension will be less. Please contact one of our sales engineers for the exact values.

Extension	Tor	Power	
in. (mm)	Lb-in Nm		Watts
1.63 (41)	79.6	9	18



GMBF4300 SERIES DIMENSIONS



Model Number Kg		C	P	Shaft			Flange/Face			Mounting Hole				
Model Number	(lbs.)	(max)	(max)	AH	U	KEY	KS	AK	BB	BD	BE	AJ	BF Dia.	Tap
GMBF4320-XXX-M	4.1 (9.0)	201.7 (7.9)		50.00 (1.97)			15.4 - 15.5	110.00 (4.331)	3.00 (0.12)	114.30 (4.50)	14.7 (0.58)	130.00 (5.118)	9.19 (0.362)	THRU
GMBF4340-XXX-M		254.0 (10.0)			!							130.00 (5.118)		THRU
GMBF4360-XXX-M		306.3 (12.1)				M6 SQ. X 40	15.4 - 15.5	110.00 (4.331)	3.00 (0.12)	114.30 (4.50)	14.7 (0.58)	130.00 (5.118)	9.19 (0.362)	THRU

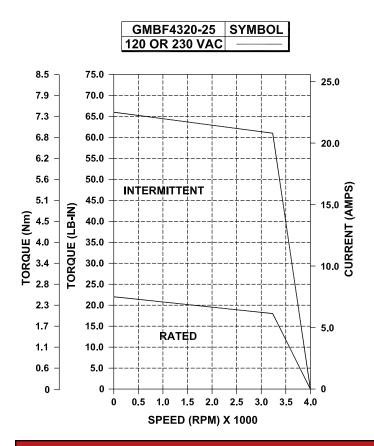
Note: Dimensions are in **mm** (inches)

Model Number	Lbs. C P Sh		ihaft Fl			Flange/Face			Mou	Mounting Hole				
Model Number	(Kg)	(max)	(max)	AH	U	KEY	KS	AK	BB	BD	BE	AJ	BF Dia.	Тар
GMBF4320-XXX-E	9.0 (4.1)	7.94 (201.7)	4.25 (108.0)			.188 SQ. X 1.50		4.500 (114.30)	0.10 (2.54)		0.60 (15.24)	5.875 (149.23)		3/8-16 THRU
GMBF4340-XXX-E	13.9 (6.3)	10.00 (254.0)	4.25 (108.0)			.188 SQ. X 1.50		4.500 (114.30)	0.10 (2.54)	5.00 (127.0)	0.60 (15.24)	5.875 (149.23)		3/8-16 THRU
GMBF4360-XXX-E	18.7 (8.5)	12.06 (306.3)	4.25 (108.0)			.188 SQ. X 1.50		4.500 (114.30)	0.10 (2.54)		0.60 (15.24)	5.875 (149.23)		3/8-16 THRU
NEMA 42					1	.188 SQ. X 1.00	.507 - .517	2.188 (55.58)	0.10 (2.54)	ı	0.60 (15.24)	4.950 (125.73)	0.300 (7.62)	THRU
NEMA 56C						.188 SQ. X 1.50	.507 - .517	4.500 (114.30)	0.12 (3.05)	6.50 (165.1)	0.61 (15.49)	5.875 (149.23)		3/8-16 THRU

Note: Dimensions are in **inches** (mm)

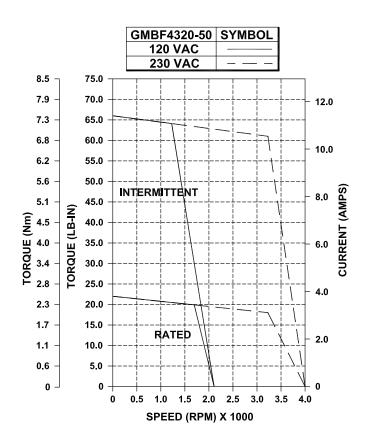
Connectors	5-Pin	18-Pin	19-Pin	Strain Relief
MS	2.59	2.59	2.59	3.19
inches (mm)	(65.7)	(65.7)	(65.7)	(81.1)
MS	65.7	65.7	65.7	81.1
mm (inches)	(2.59)	(2.59)	(2.59)	(3.19)

GMBF4320-25 PERFORMANCE DATA



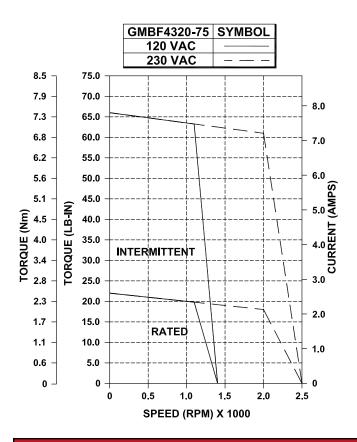
Power @	HP	0.89
Rated Speed	KW	0.67
Succel DDM	Max.	4000
Speed, RPM	Rated	3200
	Lb-in	22
Cont. Stall Rating	Nm	2.49
	Amps	7.5
	Lb-in	66.0
Peak Stall Rating	Nm	7.47
	Amps	22.5
Tayana Canatant	Lb-in/A	2.94
Torque Constant	Nm/A	0.33
Back EMF	V/Krpm	26
Resistance	Ohms	1.1
Inductance	mH	8.4
Armature Inertia	Lb-in-sec ²	0.0032
Armaiore merna	Kg-m²	0.000362

GMBF4320-50 PERFORMANCE DATA



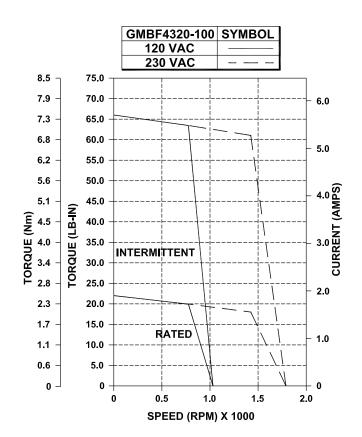
Power @	HP	0.89
Rated Speed	KW	0.67
Speed DDM	Max.	4000
Speed, RPM	Rated	3200
	Lb-in	22
Cont. Stall Rating	Nm	2.49
	Amps	3.8
	Lb-in	66.0
Peak Stall Rating	Nm	7.47
	Amps	11.4
Torque Constant	Lb-in/A	5.76
iorque constant	Nm/A	0.65
Back EMF	V/Krpm	51
Resistance	Ohms	4.7
Inductance	mH	14.7
Armature Inertia	Lb-in-sec ²	0.0032
Armaiore merna	Kg-m²	0.000362

GMBF4320-75 PERFORMANCE DATA



Power @	HP	0.56
Rated Speed	KW	0.42
Conned DDM	Max.	2500
Speed, RPM	Rated	2000
	Lb-in	22
Cont. Stall Rating	Nm	2.49
	Amps	2.6
	Lb-in	66.0
Peak Stall Rating	Nm	7.47
	Amps	7.8
Toward Countries	Lb-in/A	8.47
Torque Constant	Nm/A	0.96
Back EMF	V/Krpm	75
Resistance	Ohms	11.0
Inductance	mH	39.5
Armature Inertia	Lb-in-sec²	0.0032
Armulore merna	Kg-m²	0.000362

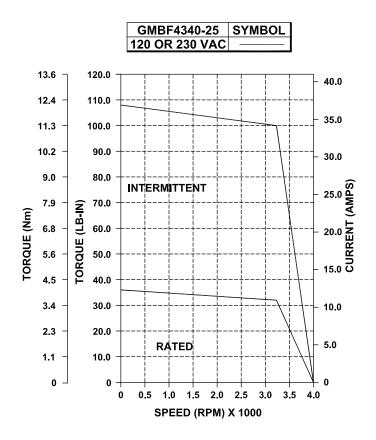
GMBF4320-100 PERFORMANCE DATA



Power @	HP	0.39
Rated Speed	KW	0.29
Speed DDM	Max.	1800
Speed, RPM	Rated	1400
	Lb-in	22
Cont. Stall Rating	Nm	2.49
	Amps	1.9
	Lb-in	66.0
Peak Stall Rating	Nm	7.47
	Amps	5.7
Towns Constant	Lb-in/A	11.41
Torque Constant	Nm/A	1.29
Back EMF	V/Krpm	101
Resistance	Ohms	18.5
Inductance	mH	43.8
Armature Inertia	Lb-in-sec ²	0.0032
Armaiore mema	Kg-m²	0.000362

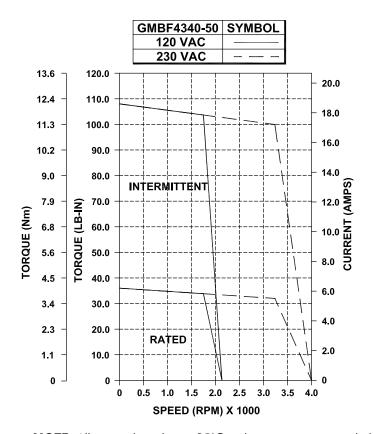
NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink.

GMBF4340-25 PERFORMANCE DATA



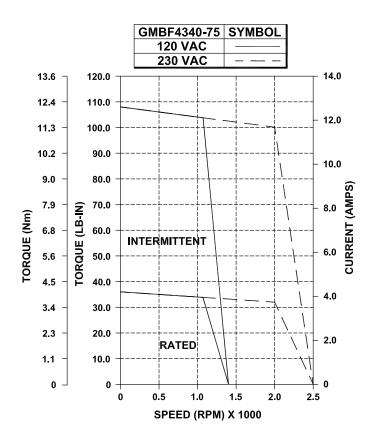
Power @	HP	1.46
Rated Speed	KW	1.09
Sweed DDM	Max.	4000
Speed, RPM	Rated	3200
	Lb-in	36
Cont. Stall Rating	Nm	4.07
	Amps	12.3
	Lb-in	108.0
Peak Stall Rating	Nm	12.21
	Amps	36.9
Taxaua Canstant	Lb-in/A	2.94
Torque Constant	Nm/A	0.33
Back EMF	V/Krpm	26
Resistance	Ohms	0.4
Inductance	mH	5.2
Armatura Inortia	Lb-in-sec ²	0.0059
Armature Inertia	Kg-m²	0.000667

GMBF4340-50 PERFORMANCE DATA



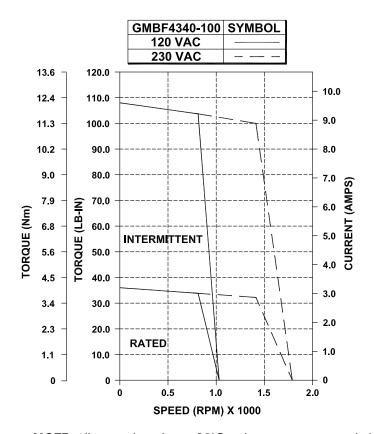
Power @	HP	1.46
Rated Speed	KW	1.09
Speed DDM	Max.	4000
Speed, RPM	Rated	3200
	Lb-in	36
Cont. Stall Rating	Nm	4.07
	Amps	6.2
	Lb-in	108.0
Peak Stall Rating	Nm	12.21
	Amps	18.6
Tayana Canatant	Lb-in/A	5.76
Torque Constant	Nm/A	0.65
Back EMF	V/Krpm	51
Resistance	Ohms	2.1
Inductance	mH	14
Armature Inertia	Lb-in-sec ²	0.0059
Armaiore merna	Kg-m²	0.000667

GMBF4340-75 PERFORMANCE DATA



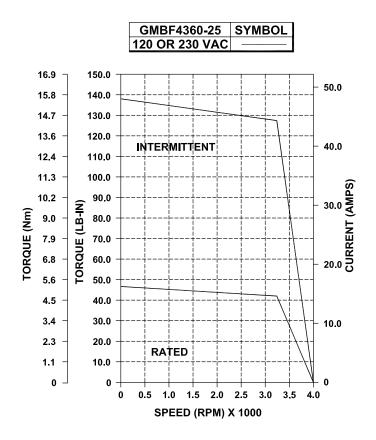
Power @	HP	0.91
Rated Speed	KW	0.68
Succel DDM	Max.	2500
Speed, RPM	Rated	2000
	Lb-in	36
Cont. Stall Rating	Nm	4.07
	Amps	4.2
	Lb-in	108.0
Peak Stall Rating	Nm	12.21
	Amps	12.6
Taveus Canstant	Lb-in/A	8.47
Torque Constant	Nm/A	0.96
Back EMF	V/Krpm	75
Resistance	Ohms	4.1
Inductance	mH	36.3
Armature Inertia	Lb-in-sec ²	0.0059
Armaiore merna	Kg-m²	0.000667

GMBF4340-100 PERFORMANCE DATA



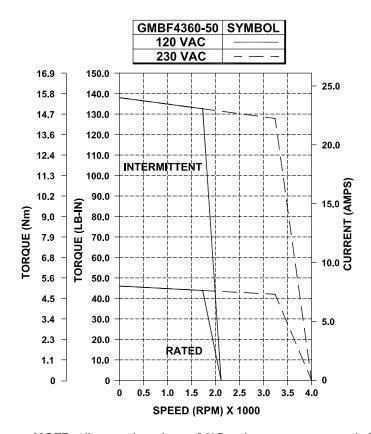
Power @	HP	0.64
Rated Speed	KW	0.48
Speed, RPM	Max.	1800
	Rated	1400
Cont. Stall Rating	Lb-in	36
	Nm	4.07
	Amps	3.2
Peak Stall Rating	Lb-in	108.0
	Nm	12.21
	Amps	9.6
Torque Constant	Lb-in/A	11.41
	Nm/A	1.29
Back EMF	V/Krpm	101
Resistance	Ohms	7.0
Inductance	mH	41.2
Armature Inertia	Lb-in-sec ²	0.0059
	Kg-m²	0.000667

GMBF4360-25 PERFORMANCE DATA



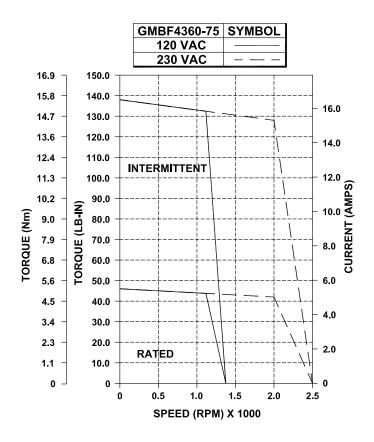
Power @	HP	1.87
Rated Speed	KW	1.39
Speed, RPM	Max.	4000
	Rated	3200
Cont. Stall Rating	Lb-in	46
	Nm	5.20
	Amps	16.1
Peak Stall Rating	Lb-in	138.0
	Nm	15.60
	Amps	48.3
Torque Constant	Lb-in/A	2.94
	Nm/A	0.33
Back EMF	V/Krpm	25
Resistance	Ohms	0.1
Inductance	mH	3.6
Armature Inertia	Lb-in-sec ²	0.0086
	Kg-m²	0.000972

GMBF4360-50 PERFORMANCE DATA



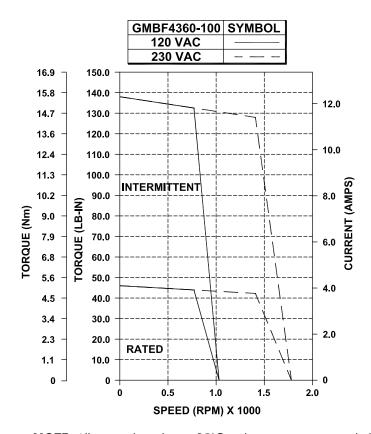
Power @	HP	1.87
Rated Speed	KW	1.39
Speed, RPM	Max.	4000
	Rated	3200
Cont. Stall Rating	Lb-in	46
	Nm	5.20
	Amps	8.0
Peak Stall Rating	Lb-in	138.0
	Nm	15.60
	Amps	24.0
Torque Constant	Lb-in/A	5.76
	Nm/A	0.65
Back EMF	V/Krpm	51
Resistance	Ohms	1.0
Inductance	mH	11.9
Armature Inertia	Lb-in-sec ²	0.0086
	Kg-m²	0.000972

GMBF4360-75 PERFORMANCE DATA



Power @	HP	1.17
Rated Speed	KW	0.87
Speed, RPM	Max.	2500
	Rated	2000
Cont. Stall Rating	Lb-in	46
	Nm	5.20
	Amps	5.5
Peak Stall Rating	Lb-in	138.0
	Nm	15.60
	Amps	16.5
Torque Constant	Lb-in/A	8.36
	Nm/A	0.94
Back EMF	V/Krpm	74
Resistance	Ohms	2.3
Inductance	mH	19.8
Armature Inertia	Lb-in-sec ²	0.0086
	Kg-m²	0.000972

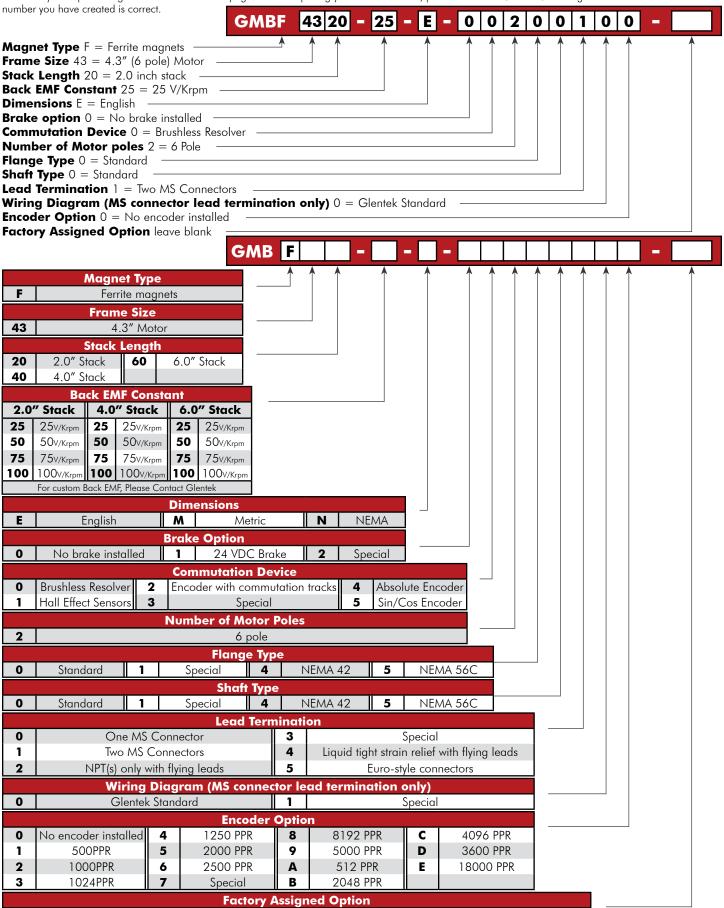
GMBF4360-100 PERFORMANCE DATA



Power @	HP	0.82
Rated Speed	KW	0.61
Speed, RPM	Max.	1800
	Rated	1400
Cont. Stall Rating	Lb-in	46
	Nm	5.20
	Amps	4.1
Peak Stall Rating	Lb-in	138.0
	Nm	15.60
	Amps	12.3
Torque Constant	Lb-in/A	11.30
	Nm/A	1.28
Back EMF	V/Krpm	100
Resistance	Ohms	3.9
Inductance	mH	28.7
Armature Inertia	Lb-in-sec ²	0.0086
	Kg-m²	0.000972

GMBF4300 SERIES MODEL NUMBERING

This section explains the model numbering system for Glentek's GMBF4300 Series Brushless Servo Motors. The model numbering system is designed so that you, our customer, will be able to quickly and accurately create the model number for the drive that best suits your requirements. Please complete the drive configuration code you require using the information on this page. After completing your model number, please contact a Gletnek Sales Engineer to confirm that the model number you have created is correct.



A numerical code will be assigned by Glentek to motors whose specifications vary from the standard configuration