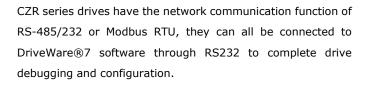


## **Description**

CZR Series digital servo drives are designed to drive brushed and brushless servo motors, stepper motors and AC induction motors. These all-digital drives operate in torque, speed or position mode and use space vector modulation (SVM) technology. Compared with traditional PWM, it can improve bus voltage utilization and reduce heat dissipation. The drive can be configured to use various external command signals, or the drive's built-in motion engine (internal motion controller for distributed motion applications) can be used to configure commands. In addition to motor control, these drives also have dedicated programmable digital and analog inputs and outputs to enhance the interface with external controllers and devices.





Peak Current	12A(8.5Arms)	
Continuos Current	6A(6Arms)	
Supply Voltage	20-80 VDC	

#### **Features**

- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position
   Limits
- PIDF Velocity Loop
- PID + FF Position Loop

- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- UL
- cUL
- CE Class A(LVD)
- CE Class A(EMDS)
- RoSH

Note: The certifications and approvals included in the above features are applicable to the internal core drive assembly.



## **MODES OF OPERATION**

- Current
- Velocity
- Position
- Hall Velocity

## **COMMAND SOURCE**

- ±10 V Analog
- PWM and Direction
- 5V Step and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

## FEEDBACK SUPPORTED

- ±10 VDC Position
- Halls
- Incremental Encoder
- Auxiliary Incremental
   Encoder
- Tachometer (±10 VDC)

# INPUTS/OUTPUTS

- 3 High Speed Captures
- 1 Programmable Analog Input
   (12-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 3 Programmable Digital Outputs (Single-Ended)

# **SPECIFICATIONS**

Power Specifications			
Description	Units	Value	
DC Supply Voltage Range	VDC	20-80	
DC Bus Over Voltage Limit	VDC	88	
DC Bus Under Voltage Limit	VDC	17	
Logic Supply Voltage	VDC	18-75(User-supplied or internal to the drive)	
Maximum Peak Output Current <sup>1</sup>	A(Arms)	12 (8.5)	
Maximum Continuous Output Current <sup>2</sup>	A(Arms)	6 (6)	
Maximum Continuous Output Power	w	456	
Maximum Power Dissipation at Continuous Current	w	24	
Internal Bus Capacitance	μF	470	
Minimum Load Inductance (Line-To-Line) <sup>3</sup>	μН	250(80 V supply); 150(48 V supply); 75(24 V supply);	
Switching Frequency	KHZ	20	
Maximum Output PWM Duty Cycle	%	85	
	Control S	pecifications	
Description	Units	Value	
Communication Interfaces	-	RS-485/232 / Modbus RTU	
Command Sources	-	±10 V Analog,5V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging	

# **DigiFlex® Performance™ Servo Drive**

CZRALTE-012B080

Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Current, Hall Velocity, Position, Velocity
	-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil,
Motors Supported <sup>4</sup>		Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed
		Loop Vector)
Handunas Duckaskina	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor),
Hardware Protection		Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	5/3
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0
Primary I/O Logic Level	-	5V TTL
Current Loop Sample Time	μs	50
Velocity Loop Sample Time	μs	100
Position Loop Sample Time	μѕ	100
Maximum Encoder Frequency	MHz	20(5 pre-quadrature)
	Mechanica	l Specifications
Description	Units	Value
Size (H x W x D)	mm	119×100.5×43
Weight	g	425
Temperature Range <sup>5</sup>	°C	0-75
Storage Temperature Range	°C	-40-85
Cooling System	-	Natural Convection

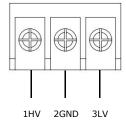
### Note:

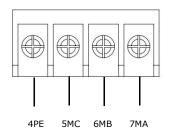
- 1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- 2. Continuous Arms value attainable when RMS Charge-Based Limiting is used.
- 3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- 4. Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- 5. Thermal shutdown when PCB temperature reaches 75°C. The base plate temperature at this point may be between 60°C and 75°C depending on rate of base plate cooling (additional heat sinking), ambient temperature, and output current.



# **PIN FUNCTIONS**

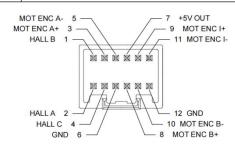
POWER AND MOTOR POWER - Power Connector				
Pin	Name		Description / Notes	
1	HV		DC Power Input	
2	GND		Power Ground (Common With Signal Ground)	
3	LV		Logic Supply Input	
4	PE		Protective Earth Ground (motor cable shield)	
5	МС		Motor Phase C	
6	МВ		Motor Phase B	
7	MA		Motor Phase A	
Connector Information		ector Information	3+4-port, 9.5 mm spaced, screw terminal	
Matina Canna	ata u	Model	/	
Mating Connector		Included with Drive	No	







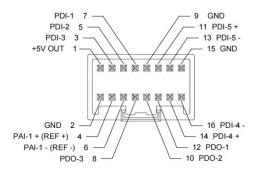
	Feedback- Feedback Connector			
Pin	Name	Description / Notes		
1	HALL B	Commutation Sensor Inputs		
2	HALL A	Commutation Sensor Inputs		
3	MOT ENC A+	Differential Encoder A Channel Input		
4	HALL C	Commutation Sensor Inputs		
5	MOT ENC A-	Differential Encoder A Channel Input (for single-ended signals use only the positive input)		
6	GND	Ground		
7	+5V OUTPUT	+5V Encoder Supply Output		
8	MOT ENC B+	Differential Encoder B Channel Input		
9	MOT ENC I+	Differential Encoder Index Input		
10	MOT ENC B-	Differential Encoder B Channel Input (for single-ended signals use only the positive input)		
11	MOT ENC I-	Differential Encoder Index Input (for single-ended signals use only the positive input)		
12	GND	Ground		
	Connector Information	12-port, dual-row, 2.00 mm spaced plug terminal, vertical mount		
Mating Conr	Mode	Molex: P/N 51353-1200 (housing); 56134-9100 (contacts)		
	Included wi	h Drive No		



# I/O- Signal Connector

Pin	Name	Description / Notes	
1	+5V OUT	+5V Encoder Supply Output	
2	GND	Ground	
3	PDI-3	Programmable digital input 3, or High Speed Capture A, or Aux Enc I	
4	PAI-1 + (REF +)	Differential reference signal input, 12-bit resolution. Can also be used as programmable analog input 1.	
5	PDI-2	Programmable digital input 2	
6	PAI-1 - (REF -)	Differential reference signal input, 12-bit resolution. Can also be used as programmable analog input 1.	
7	PDI-1	Programmable digital input 1	
8	PDO-3	Programmable Digital Input	
9	GND	Ground	
10	PDO-2	Programmable digital output 2	
11	PDI-5 +	Programmable, differential digital input or Direction+ or Aux Enc B+ or Capture C+	
12	PDO-1	Programmable digital output 1	

13	PDI-5 -	Programmable, differential digital input or Direction- or Aux Enc B- or Capture C-	
14	PDI-4 +	Programmable differential digital input, or PWM+ or Step+ or Aux Enc A+ or Capture B+	
15	GND	Ground	
16	PDI-4 -	Programmable differential digital input, or PWM- or Step- or Aux Enc A- or Capture B-	
Connector Information		16-port, dual-row, 2.00 mm spaced plug terminal, vertical mount	
Mating Connec	Model	Molex: P/N 51353-1600 (housing); 56134-9100 (contacts)	
	Included with Drive	No	





Communication Connector			
Pin Name		Description / Notes	
1 2-W	IRE RS485 JUMPER	For RS-485 2-Wire system, attach a jumper between pins 1 and 2. Also attach a jumper	
2 2-W	IRE RS485 JUMPER	between pins 3 and 4.	
3 RS2:	32 RX	RS-232 Receive/Transmit. Connect pin 3 to TX port on PC. Connect pin 4 to RX port on	
4 RS2:	32 TX	PC. For RS-485 2-Wire system, attach a jumper between pins 3 and 4.	
5 GND	)		
6 GND	)	Ground	
7 RS4	85 RX-	Receive Line (RS-485)	
8 RS4	85 TX-	Transmit Line (RS-485)	
9 RS4	85 RX+	Receive Line (RS-485)	
10 RS4	85 TX+	Transmit Line (RS-485)	
Connector	Information	10-port, dual-row, 2.00 mm spaced plug terminal, vertical mount	
Matina Canada	Model	Molex: P/N 51353-1000 (housing); 56134-9100 (contacts)	
Mating Connector	Included with Drive	No	
		GND 5  RS232 RX 3  7 RS485 RX-  WIRE RS485 JUMPER 1  WIRE RS485 JUMPER 2  10 RS485 TX+  RS232 TX 4  8 RS485 TX-	



# **DIP Switch Functions**

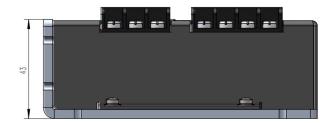
	10 Switch Functions(ADD/BAUD)				
Switch	Description	ON	OFF		
1	Bit 0 of binary RS-485/ Modbus RTU node ID.	1	0		
2	Bit 1 of binary RS-485/ Modbus RTU node ID.	1	0		
3	Bit 2 of binary RS-485/ Modbus RTU node ID.	1	0		
4	Bit 3 of binary RS-485/ Modbus RTU node ID.	1	0		
5	Bit 4 of binary RS-485/ Modbus RTU node ID.	1	0		
6	Bit 5 of binary RS-485/ Modbus RTU node ID.	1	0		
7	baud rate setting	125kbits/sec	Load from non-volatile memory		
8	RS485 communication selection	RS485	RS232		
9	120 $\Omega$ terminating resistor	Enable the termination resistor between RS485 RX+ and RS485 RX-	1		
10	120 $\Omega$ terminating resistor	Enable the termination resistor between RS485 TX+ and RS485 TX-	/		

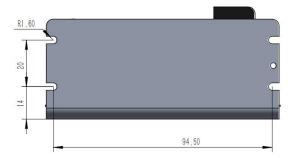
## Note:

1. If all bits controlling the RS-485/Modbus ID are OFF, the ID is based on the settings in the DriveWare software.

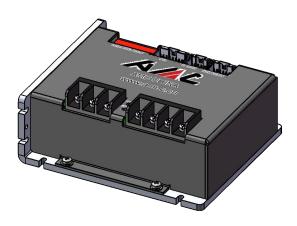


# **MOUNTING DIMENSIONS**

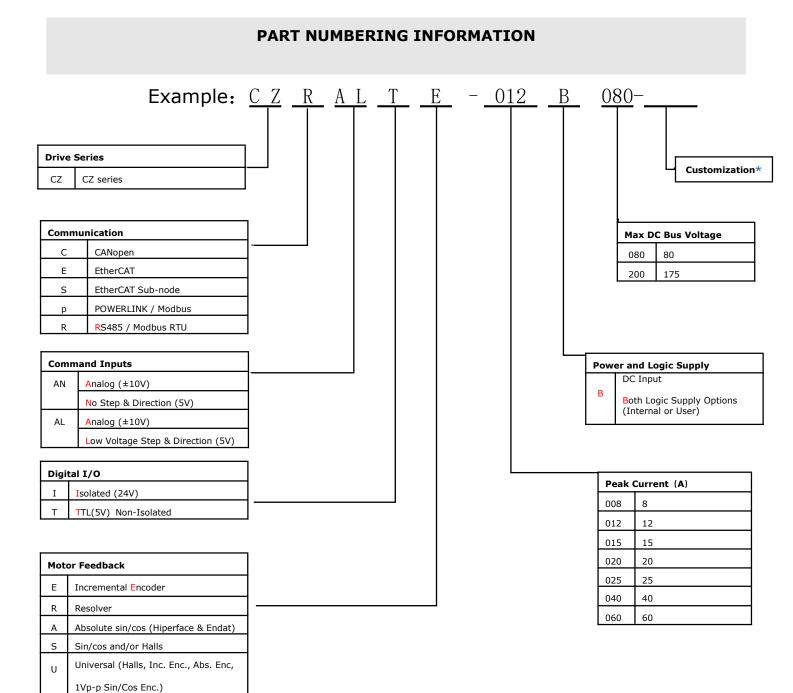












<sup>\*:</sup> AMC China provides customized services for extended , please contact local distributors.