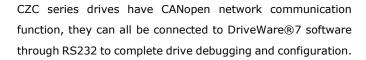


Description

CZC Series digital servo drives are designed to drive brushed and brushless servo motors, stepper motors and AC induction motors. These all-digital drives operate in torque, speed or position mode and use space vector modulation (SVM) technology. Compared with traditional PWM, it can improve bus voltage utilization and reduce heat dissipation. The drive can be configured to use various external command signals, or the drive's built-in motion engine (internal motion controller for distributed motion applications) can be used to configure commands. In addition to motor control, these drives also have dedicated programmable digital and analog inputs and outputs to enhance the interface with external controllers and devices.





Peak Current	12A(8.5Arms)	
Continuos Current	6A(6Arms)	
Supply Voltage	20-80 VDC	

Features

- Follows the CAN in Automation (CiA) 301 Communications
 Profile and 402 Device Profile
- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position
 Limits
- PIDF Velocity Loop

- PID + FF Position Loop
- 12-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- UL
- cUL
- CE Class A(LVD)
- CE Class A(EMDS)
- RoSH

Note: The certifications and approvals included in the above features are applicable to the internal core drive assembly.



MODES OF OPERATION

- Profile Modes
- Cyclic SynchronousModes
- Current
- Velocity
- Position
- Interpolated PositionMode (PVT)

COMMAND SOURCE

- ±10 V Analog
- PWM and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED

- ±10 VDC Position
- Halls
- Incremental Encoder
- Auxiliary Incremental
 Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

- 3 High Speed Captures
- 1 Programmable Analog Input
 (12-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 3 Programmable Digital Outputs (Single-Ended)

SPECIFICATIONS

Power Specifications			
Description	Units	Value	
DC Supply Voltage Range	VDC	20-80	
DC Bus Over Voltage Limit	VDC	88	
DC Bus Under Voltage Limit	VDC	17	
Logic Supply Voltage	VDC	18-75(User-supplied or internal to the drive)	
Maximum Peak Output Current ¹	A(Arms)	12 (8.5)	
Maximum Continuous Output Current ²	A(Arms)	6 (6)	
Maximum Continuous Output Power	w	456	
Maximum Power Dissipation at Continuous Current	w	24	
Internal Bus Capacitance	μF	470	
Minimum Load Inductance (Line-To-Line) ³	μΗ	250(80 V supply); 150(48 V supply); 75(24 V supply);	
Switching Frequency	KHZ	20	
Maximum Output PWM Duty Cycle	%	85	
	Control S	pecifications	
Description	Units	Value	
Communication Interfaces	-	CANopen (RS-232 for configuration)	
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction,	
		Sequencing, Indexing, Jogging	
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder,	
		Tachometer (±10 VDC)	

DigiFlex® Performance™ Servo Drive

CZCANTE-012B080

Commutation Methods	-	Sinusoidal, Trapezoidal	
Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position,	
		Interpolated Position Mode (PVT)	
	-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil,	
Motors Supported ⁴		Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed	
		Loop Vector)	
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor),	
Traidware Protection		Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	5/3	
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0	
Primary I/O Logic Level	-	5V TTL	
Current Loop Sample Time	μs	50	
Velocity Loop Sample Time	μs	100	
Position Loop Sample Time	μs	100	
Maximum Encoder Frequency	MHz	20(5 pre-quadrature)	
	Mechanical	Specifications	
Description	Units	Value	
Size (H x W x D)	mm	119×100.5×43	
Weight	g	425	
Temperature Range ⁵	°C	0-75	
Storage Temperature Range	°C	-40-85	
Cooling System	-	Natural Convection	

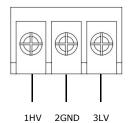
Note:

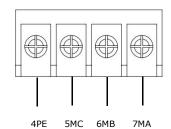
- 1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- 2. Continuous Arms value attainable when RMS Charge-Based Limiting is used.
- 3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- 4. Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- 5. Thermal shutdown when PCB temperature reaches 75°C. The base plate temperature at this point may be between 60°C and 75°C depending on rate of base plate cooling (additional heat sinking), ambient temperature, and output current.



PIN FUNCTIONS

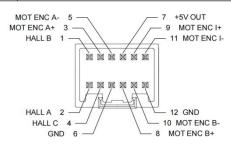
POWER AND MOTOR POWER - Power Connector				
Pin	Name		Description / Notes	
1	HV		DC Power Input	
2	GND		Power Ground (Common With Signal Ground)	
3	LV		Logic Supply Input	
4	PE		Protective Earth Ground (motor cable shield)	
5	МС		Motor Phase C	
6	МВ		Motor Phase B	
7	МА		Motor Phase A	
Connector Information		ector Information	3+4-port, 9.5 mm spaced, screw terminal	
Mating Conno	-t	Model	/	
Mating Connector		Included with Drive	No	







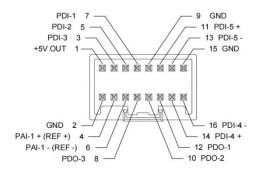
Feedback- Feedback Connector			
Pin	Name	Description / Notes	
1	HALL B	Commutation Sensor Inputs	
2	HALL A	Commutation Sensor Inputs	
3	MOT ENC A+	Differential Encoder A Channel Input	
4	HALL C	Commutation Sensor Inputs	
5	MOT ENC A-	Differential Encoder A Channel Input (for single-ended signals use only the positive input)	
6	GND	Ground	
7	+5V OUTPUT	+5V Encoder Supply Output	
8	MOT ENC B+	Differential Encoder B Channel Input	
9	MOT ENC I+	Differential Encoder Index Input	
10	MOT ENC B-	Differential Encoder B Channel Input (for single-ended signals use only the positive input)	
11	MOT ENC I-	Differential Encoder Index Input (for single-ended signals use only the positive input)	
12	GND	Ground	
	Connector Information	12-port, dual-row, 2.00 mm spaced plug terminal, vertical mount	
Mating Conne	Model	Molex: P/N 51353-1200 (housing); 56134-9100 (contacts)	
	Included with Drive	No	



I/O- Signal Connector

Pin	Name	Description / Notes	
1	+5V OUT	+5V Encoder Supply Output	
2	GND	Ground	
3	PDI-3	Programmable digital input 3, or High Speed Capture A, or Aux Enc I	
4	PAI-1 + (REF +)	Differential reference signal input, 12-bit resolution. Can also be used as programmable analog input 1.	
5	PDI-2	Programmable digital input 2	
6	PAI-1 - (REF -)	Differential reference signal input, 12-bit resolution. Can also be used as programmable analog input 1.	
7	PDI-1	Programmable digital input 1	
8	PDO-3	Programmable Digital Input	
9	GND	Ground	
10	PDO-2	Programmable digital output 2	
11	PDI-5 +	Programmable, differential digital input or Direction+ or Aux Enc B+ or Capture C+	
12	PDO-1	Programmable digital output 1	

13	PDI-5 -	Programmable, differential digital input or Direction- or Aux Enc B- or Capture C-	
14	PDI-4 +	Programmable differential digital input, or PWM+ or Aux Enc A+ or Capture B+	
15	GND	Ground	
16	PDI-4 -	Programmable differential digital input, or PWM- or Aux Enc A- or Capture B-	
Connector Information		16-port, dual-row, 2.00 mm spaced plug terminal, vertical mount	
Model Mating Connector		Molex: P/N 51353-1600 (housing); 56134-9100 (contacts)	
	Included with Drive	No	





Communication Connector					
Pin	Name			Description / Notes	
1	RESE	RVED			
2	RESE	RVED		Reserved	
3	RS23	2 RX		Receive Line (RS-232) – Connect to TX port on PC	
4	RS23	2 TX		Transmit Line (RS-232) – Connect to RX port on PC	
5	GND			Crawad	
6	GND			Ground	
7	CAN_	L IN		CAN _L bus line (dominant low)	
8	CAN_	L OUT		CAN _L bus line (dominant low)	
9	CAN_	H IN	CAN_H bus line (dominant high)		
10	CAN_	н оит		CAN_IT bus line (dofinitalit high)	
Con	nector I	nformation	10-port	, dual-row, 2.00 mm spaced plug terminal, vertical mount	
Mating Conne	octor	Model	Molex:	Molex: P/N 51353-1000 (housing); 56134-9100 (contacts)	
Mating Conne	ctoi	Included with Drive	No		
			RESER	GND 5 32 RX 3 7 CAN_L IN 9 CAN_H IN VED 2 232 TX 4 6 CAN_L OUT GND 6	



DIP Switch Functions

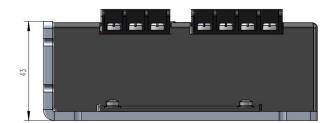
	10 Switch Functions(ADD/BAUD)					
Switch	Description	ON	OFF			
1	Bit 0 of binary CANopen node ID¹. Does not affect RS-232 settings	1	0			
2	Bit 1 of binary CANopen node ID. Does not affect RS-232 settings	1	0			
3	Bit 2 of binary CANopen node ID. Does not affect RS-232 settings	1	0			
4	Bit 3 of binary CANopen node ID. Does not affect RS-232 settings	1	0			
5	Bit 4 of binary CANopen node ID. Does not affect RS-232 settings	1	0			
6	Bit 5 of binary CANopen node ID. Does not affect RS-232 settings	1	0			
7	CAN baud rate setting	125kbits/sec	Load from non-volatile memory			
8	CAN bus terminal resistance	120 Ω	Nonterminating Node			
9	RESERVED	/	/			
10	RESERVED	/	/			

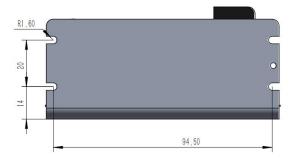
Note:

 $1. \ \ \text{If all bits of the ID controlling CANopen are OFF, the ID is subject to the setting in the DriveWare software.}$

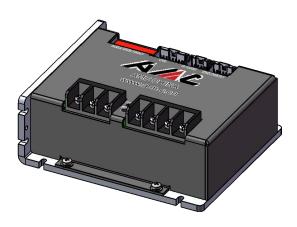


MOUNTING DIMENSIONS

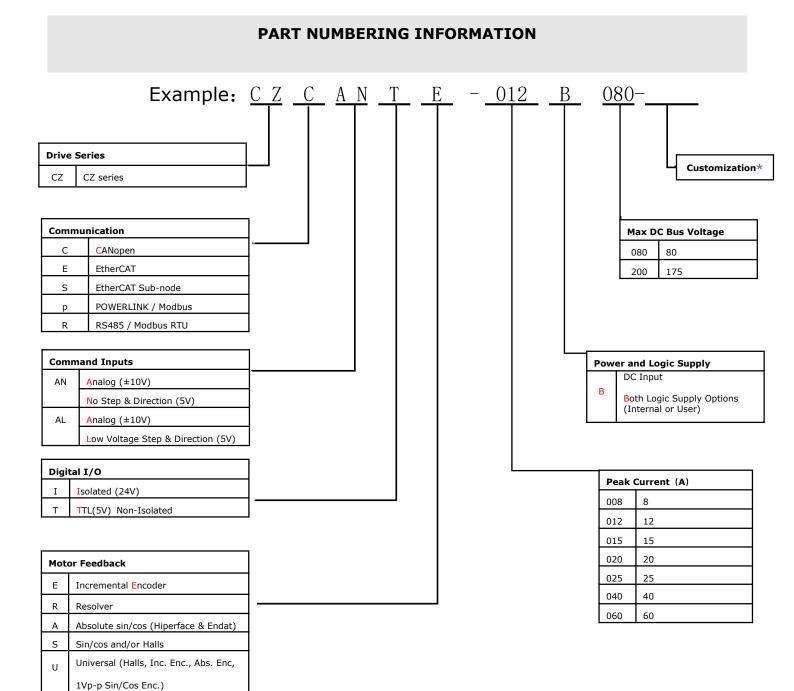












^{*}: AMC China provides customized services for extended , please contact local distributors.