

#### Description

CPR Series digital servo drives are designed to drive brushed and brushless servo motors, stepper motors and AC induction motors. These all-digital drives operate in torque, speed or position mode and use space vector modulation (SVM) technology. Compared with traditional PWM, it can improve bus voltage utilization and reduce heat dissipation. The drive can be configured to use various external command signals, or the drive's built-in motion engine (internal motion controller for distributed motion applications) can be used to configure commands. In addition to motor control, these drives also have dedicated programmable digital and analog inputs and outputs to enhance the interface with external controllers and devices.

CPR series drives have added a built-in shunt regulator module, which can consume the energy feedback generated during the regeneration process in the system, and maintain the DC bus voltage at a fixed voltage to prevent the drive from overvoltage shutdown.

CPR series drives have the network communication function of RS485/Modbus RTU, and can be connected to DriveWare®7 software through RS232 to complete drive debugging and configuration.



Peak Current	20A(14.1Arms)
Continuos Current	12A(12Arms)
Supply Voltage	10-80 VDC

### **Features**

- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Built-in shunt regulator module
- The clamping voltage of the built-in shunt regulator is configurable
- Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position
   Limits

- 12-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- UL
- cUL
- CE Class A(LVD)
- CE Class A(EMDS)
- RoSH

Note: The certifications and approvals included in the above features are applicable to the internal core drive assembly.



### **MODES OF OPERATION**

- Current
- Velocity
- Position
- Hall Velocity

### **COMMAND SOURCE**

- ±10 V Analog
- PWM and Direction
- Encoder Following
- 5V Step and Direction
- Over the Network
- Sequencing
- Indexing
- Jogging

### FEEDBACK SUPPORTED

- ±10 VDC Position
- Halls
- Incremental Encoder
- Auxiliary Incremental
   Encoder
- Tachometer (±10 VDC)

## INPUTS/OUTPUTS

- 2 High Speed Captures
- 1 Programmable Analog Input
   (12-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 3 Programmable Digital Outputs (Single-Ended)

# **SPECIFICATIONS**

Power Specifications					
Description	Units	Value			
DC Supply Voltage Range	VDC	10-80			
DC Bus Over Voltage Limit	VDC	88			
DC Bus Under Voltage Limit	VDC	8			
Logic Supply Voltage	VDC	20-80			
Maximum Peak Output Current <sup>1</sup>	A(Arms)	20 (14.1)			
Maximum Continuous Output Current <sup>2</sup>	A(Arms)	12 (12)			
Maximum Continuous Output Power	W	912			
Maximum Power Dissipation at Continuous Current	w	48			
Internal Bus Capacitance	μF	500			
Minimum Load Inductance (Line-To-Line) <sup>3</sup>	μН	250(80 V supply); 150(48 V supply); 75(24 V supply); 40(12 V supply)			
Switching Frequency	KHZ	20			
Maximum Output PWM Duty Cycle	%	92			
	Control S	pecifications			
Description	Units	Value			
Communication Interfaces	-	RS-485/232 / Modbus RTU			
Command Sources	-	±10 V Analog, 5V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging			

# **DigiFlex® Performance™ Servo Drive**

CPRALTE-020B080

Tachometer (±10 VDC)  Commutation Methods  - Sinusoidal, Trapezoidal  Current, Hall Velocity, Position, Velocity  - Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)  - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 5/3  - 5/3  - 5V TTL  - 5V TTL  - 5V TTL  - 50  - 50- 50- 50- 50- 50- 50- 50- 50- 50- 50			T		
Tommutation Methods  - Sinusoidal, Trapezoidal  - Current, Hall Velocity, Position, Velocity  - Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coll, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)  - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage  - Programmable Digital Inputs/Outputs (PDIs/PDOs) - 5/3  - 70	Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder,		
Modes of Operation  - Current, Hall Velocity, Position, Velocity  - Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)  - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Analog Inputs/Outputs (PDIs/PDOs)  - 5/3  - 1/0  - 5V TTL  - 5V			Tachometer (±10 VDC)		
Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)  - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 5/3 - 1/0 - 5V TTL -	Commutation Methods	-	Sinusoidal, Trapezoidal		
Motors Supported*  Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)	Modes of Operation	-	Current, Hall Velocity, Position, Velocity		
Loop Vector)		-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil,		
Authority Protection  - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs)  - 5/3  Programmable Analog Inputs/Outputs (PAIs/PAOs)  - 1/0  Primary I/O Logic Level  - 5V TTL  Current Loop Sample Time  μs 50  Position Loop Sample Time  μs 100  Maximum Encoder Frequency  MHz 20(5 pre-quadrature)  Mechanical Specifications  Mechanical Specifications  Value  Size (H x W x D)  Meight  g 900  Remperature Range <sup>5</sup> - C 0-75  Storage Temperature Range  - 20  40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Phase-Ground), Under Voltage  5/3  40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor) Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Phase-Ground), Under Voltage  5/3  5/3  1/0  5/7  5/7  1/0  5/7  5/7  1/0  6/7  1/0  6/7	Motors Supported <sup>4</sup>		Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed		
Hardware Protection       Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage         Programmable Digital Inputs/Outputs (PDIs/PDOs)       -       5/3         Programmable Analog Inputs/Outputs (PAIs/PAOs)       -       1/0         Primary I/O Logic Level       -       5V TTL         Current Loop Sample Time       μs       50         Velocity Loop Sample Time       μs       100         Maximum Encoder Frequency       MHz       20(5 pre-quadrature)         Mechanical Specifications         Mechanical Specifications         Value         Size (H x W x D)       mm(in)       158×111×60         Weight       g       900         Temperature Range <sup>5</sup> °C       0-75         Storage Temperature Range       °C       -40-85			Loop Vector)		
Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 5/3 - 1/0 - 1/0 - 5V TTL	Haudway Duckashina	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor),		
Programmable Analog Inputs/Outputs (PAIs/PAOs)  - 1/0  Primary I/O Logic Level  - 5V TTL  Current Loop Sample Time  µs 50  Position Loop Sample Time  µs 100  Maximum Encoder Frequency  MHz 20(5 pre-quadrature)  Mechanical Specifications  Mechanical Specifications  Total Poscription  Min 158×111×60  Weight  Q 900  Memperature Range  PC 0-75  Storage Temperature Range	Hardware Protection		Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage		
Primary I/O Logic Level  - 5V TTL  Current Loop Sample Time	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	5/3		
Current Loop Sample Time	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0		
Velocity Loop Sample Time     μs     100       Position Loop Sample Time     μs     100       Maximum Encoder Frequency     MHz     20(5 pre-quadrature)       Mechanical Specifications       Value       Size (H x W x D)     mm(in)     158×111×60       Weight     g     900       Temperature Range <sup>5</sup> °C     0-75       Storage Temperature Range     °C     -40-85	Primary I/O Logic Level	-	5V TTL		
Position Loop Sample Time μs 100  Maximum Encoder Frequency MHz 20(5 pre-quadrature)  Mechanical Specifications  Mechanical Specifications  Value  Size (H x W x D) mm(in) 158×111×60  Weight g 900  Temperature Range <sup>5</sup> °C 0-75  Storage Temperature Range °C -40-85	Current Loop Sample Time	μs	50		
Maximum Encoder Frequency         MHz         20(5 pre-quadrature)           Mechanical Specifications           Description         Units         Value           Size (H x W x D)         mm(in)         158×111×60           Weight         g         900           Temperature Range <sup>5</sup> °C         0-75           Storage Temperature Range         °C         -40-85	Velocity Loop Sample Time	μs	100		
Mechanical Specifications           Description         Units         Value           Size (H x W x D)         mm(in)         158×111×60           Weight         g         900           Temperature Range <sup>5</sup> °C         0-75           Storage Temperature Range         °C         -40-85	Position Loop Sample Time	μs	100		
Description         Units         Value           Size (H x W x D)         mm(in)         158×111×60           Weight         g         900           Temperature Range <sup>5</sup> °C         0-75           Storage Temperature Range         °C         -40-85	Maximum Encoder Frequency	MHz	20(5 pre-quadrature)		
Meight   mm(in)   158×111×60		Mechanical	Specifications		
Weight g 900  Temperature Range <sup>5</sup> °C 0-75  Storage Temperature Range °C -40-85	Description	Units	Value		
Temperature Range <sup>5</sup> °C  0-75  Storage Temperature Range  °C  -40-85	Size (H x W x D)	mm(in)	158×111×60		
Storage Temperature Range °C -40-85	Weight	g	900		
	Temperature Range <sup>5</sup>	°C	0-75		
Cooling System - Natural Convection	Storage Temperature Range	°C	-40-85		
	Cooling System	-	Natural Convection		

## Note:

- 1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- 2. Continuous Arms value attainable when RMS Charge-Based Limiting is used.
- 3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- 4. Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- 5. Thermal shutdown when PCB temperature reaches 75°C. The base plate temperature at this point may be between 60°C and 75°C depending on rate of base plate cooling (additional heat sinking), ambient temperature, and output current.

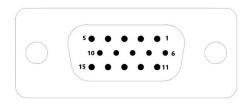


# **PIN FUNCTIONS**

POWER AND MOTOR POWER - Power Connector						
Pin Name			Description / Notes			
1	LOGI	С		Logic Supply Input		
2	GND			Logic Supply Ground (Common With Signal Ground)		
3	HV			DC Power Input		
4	МА			Motor Phase A		
5	МВ			Motor Phase B		
6	МС			Motor Phase C		
Connector Information 6-pin, 7.62 mm		6-pin, 7.62	2 mm spaced ,enclosed, friction lock header			
	Model		Phoenix Contact: P/N 1804946			
Mating Conne	ctor	Included with Drive	Yes	/es		
1 LOGIC 2 GND 3 HV 4 MA 5 MB 6 MC						



	Feedback- Feedback Connector					
Pin	Name			Description / Notes		
1	HALL A					
2	HALL	В		Commutation Sensor Inputs (Corresponding to Hall's U+, V+, W+)		
3	HALL	.c				
4	мот	ENC A+		Differential Encoder A Channel Input(For Single Ended Signals Use Only		
5	мот	ENC A-		The Positive Input)		
6	мот	ENC B+		Differential Encoder B Channel Input(For Single Ended Signals Use Only		
7	мот	ENC B-		The Positive Input)		
8	мот	ENC I+		Differential Encoder Index Input(For Single Ended Signals Use Only The		
9	мот	ENC I-		Positive Input)		
10	RESERVED			-		
11	RESE	RVED		-		
12	SGN	GND		Signal Ground		
13	+5V	OUTPUT		+5V Encoder Supply Output		
14	RESE	RVED		-		
15	RESERVED			-		
Connector Information 15-pin, high-density		15-pin, high-density, f	emale D-sub			
Model 3-row 15-		3-row 15-pin male D-s	sub plug (TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N			
Mating Connector 1658670-2 (loose		1658670-2 (loose) or	1658670-1 (strip))			
Included with Drive No		No				



# I/O- Signal Connector

Pin	Name	Description / Notes
1	PAI-1 + (REF+)	Differential Programmable Analog Input or Reference Signal Input (12-bit
2	PAI-1 - (REF-)	Resolution)
3	PDO-1	Programmable Digital Output
4	PDO-2	Programmable Digital Output
5	PDO-3	Programmable Digital Output
6	PDI-1	Programmable Digital Input
7	PDI-2	Programmable Digital Input
8	PDI-3	Programmable Digital Input
9	PDI-4 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed
10	PDI-4 - (PWM- / AUX ENC A- / CAP-B-)	Capture



# DigiFlex® Performance™ Servo Drive

CPRALTE-020B080

11	PDI-5 + (DIR+ / AUX ENC B+ / CAP-C+)		C+)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed
12	PDI-5 - (DIR- / AUX ENC B- / CAP-C-)		)	Capture
13	GND			
14	GND			Ground
15	GND			
Connector Information 15-pin, high-density,		15-pin, high-density,	male D-sub	
		3-row 15-pin female	D-sub plug	
Mating Connector  Included with Drive No		No		
			50 0 0	

	AUX COMM - RS232 Communication Connector					
1	RS232 RX			Receive Line (RS-232)		
2	RS232 TX			Transmit Lir	ne (RS-232)	
3	GND			RS232 GNI	)	
Conr	ector	Information	3-pin, 2.5 mm spaced, enclos	ed, friction lo	ock header	
		Model	Phoenix Contact:P/N 1881338	3		
Mating Connec	ctor	Included with Drive	Yes			
	COMMRS485/Modbus RTU					
		COMM1			COMM2	
1	-			1	-	
2	_			2	-	
3	_			3	-	
4	RS48	35 RX+		4	RS485 RX+	
5	RS23	32 RX / RS485 RX-		5	RS232 RX / RS485 RX-	
6	RS23	32 RX / RS485 RX-		6	RS232 RX / RS485 RX-	
7	RS23	32 TX / RS485 TX-		7	RS232 TX / RS485 TX-	
8	GND			8	GND	
Conr	ector	Information	Shielded RJ45 socket			
Matin - C	-h	Model	AMP:P/N 5-569552-3			
Mating Connec	cor	Included with Drive	No			



## **HARDWARE SETTINGS**

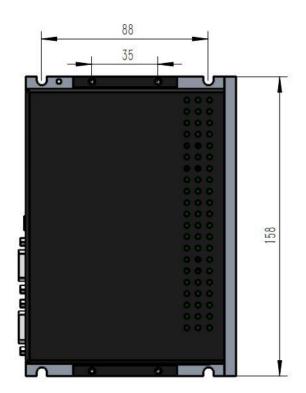
Clamping Voltage setting						
		DIP Switch	Clamp	ing voltage 2		
Switch_1	Switch_2	Switch_3	Switch_4	Clamping voltage <sup>2</sup>		
ON <sup>1</sup>	OFF	OFF	OFF	30VDC (at 24 V supply)		
OFF	ON	OFF	OFF	42VDC (at 36 V supply)		
OFF	OFF	ON	OFF	55VDC((at 48 V supply)		
OFF	OFF	OFF	ON	78VDC(at 72 V supply)		
		8 S	Switch Functions(ADD/	BAUD)		
Switch		Description		ON	OFF	
1	RS485 baud rate set	RS485 baud rate setting			Load from non-volatile memory	
2	RS485 2-wire and 4-wire system selection			2-wire	4-wire	
3	Bit 0 of binary RS-485 drive address <sup>3</sup> . Does not affect RS-232 settings.			1	0	
4	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.			1	0	
5	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.			1	0	
6	Bit 3 of binary RS-48	35 drive address. Do	es not affect RS-232 settings.	1	0	
7	Bit 4 of binary RS-48	35 drive address. Do	es not affect RS-232 settings.	1	0	
8	Bit 05 of binary RS-4	85 drive address. Do	es not affect RS-232 settings.	1	0	
94	RS485 communication	on TX channel 120 $\Omega$	terminal resistance .	120 Ω	None	
10	RS485 communication	on RX channel 120 $\Omega$	terminal resistance .	120Ω	None	
	1-Digit DIP switch (J1)					
Switch		Description		ON	OFF	
J1 <sup>5</sup>	RS232 and RS485 switch			RS485	RS2332	

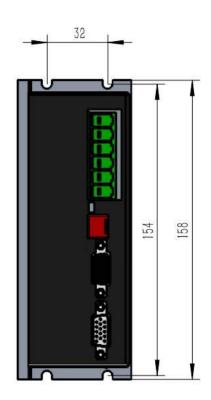
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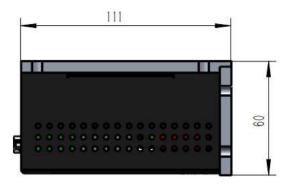
- 1. The DIP switch is down to "ON".
- 2. The DIP switch setting of the clamping voltage is particularly important. Please choose strictly according to the power supply voltage of the system. Setting errors will cause the braking resistor to not release the energy when it is required to release the energy, consume the power supply energy when the energy is not required to release the energy, and cause the internal brake clamp part of the drive to be burned in severe cases. If you need a special clamping voltage, please contact your local dealer for customization.
- 3. If all bits of the control RS485 ID are OFF, the ID is subject to the setting in the DriveWare software.
- 4. When you need to set the terminal resistance in the RS485 two-wire communication system, you only need to set Switch-9 to "ON" and keep Switch-10 to "OFF".
- 5. J1 is "ON" when facing the inside of the drive, and "OFF" when facing outwards. The default is "OFF".



# **MOUNTING DIMENSIONS**

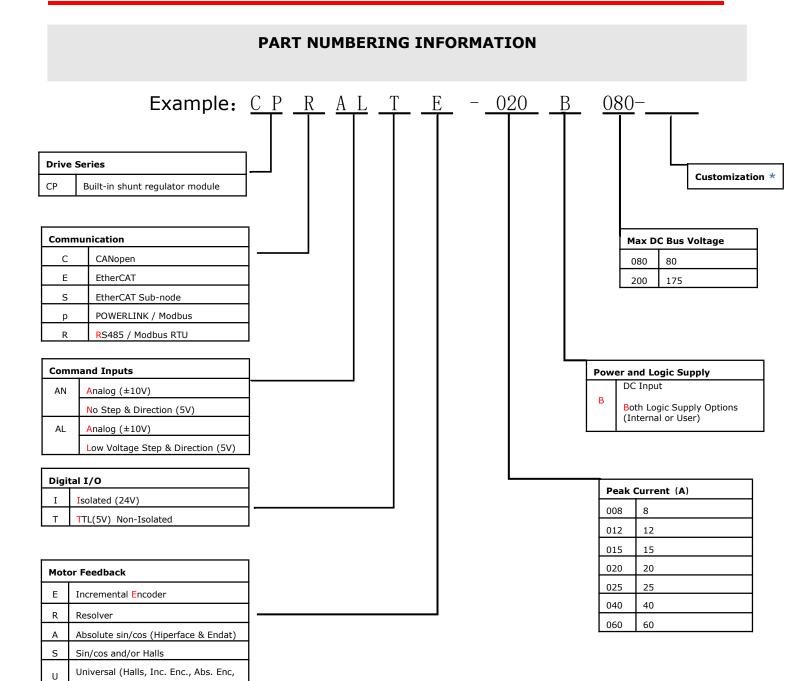












<sup>\*:</sup> AMC China provides customized services for extended environment , please contact local distributors.

1Vp-p Sin/Cos Enc.)