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The DZCANTU-020B080 digital servo drive is designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors from a compact form factor ideal for embedded applications. This fully digital drive operates in torque, velocity, or position mode and employs Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, this drive features dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

The DZCANTU-020B080 features a CANopen interface for networking, and a USB interface for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

The DZCANTU Hardware Installation Manual is available for download from www.a-m-c.com. All drive and motor parameters are stored in non-volatile memory.

Power Rang	је
Peak Current	20 A (14.1 A _{RMS})
Continuous Current	10 A (10 A _{RMS})
Supply Voltage	18 - 80 VDC





Features

- Follows the CAN in Automation (CiA) 301 Communications Profile and 402 Device Profile
- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- PIDF Velocity Loop
- ✓ PID + FF Position Loop
- Compact Size, High Power Density
- ▲ 12-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Profile Modes
- Cyclic Synchronous Modes
- Current
- Velocity
- Position
- Interpolated Position Mode (PVT)

COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- 1Vp-p Sine/Cosine Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- ±10 VDC Position
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

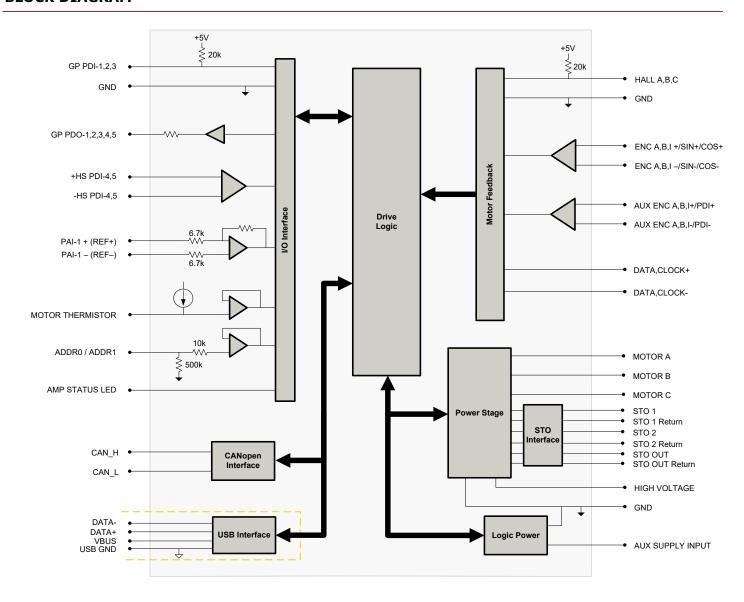
- 1 Programmable Analog Input (12-bit Resolution)
- 5 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 5 Programmable Digital Outputs (Single-Ended)
- 3 High Speed Captures

COMPLIANCES & AGENCY APPROVALS

- RoHS
- TÜV Rheinland® (STO)
- CE Class A (LVD)
- CE Class A (EMC)
- UL/cUL Pending



BLOCK DIAGRAM



Information on Approvals and Compliances



Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2006/A1:2009, a Low Voltage Directive to protect users from electrical shock).



The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and halogenated flame retardants PBB and PBDE in electronic equipment.



Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards:

EN ISO 13849-1 Category 4 / PL e
 EN IEC 61800-5-2 STO (SIL 3)
 EN62061 SIL CL3
 IEC 61508 SIL 3



SPECIFICATIONS

Description	Power Specifications				
BC Bus Linder Voltage Limit VDC 88 Closu Surphy Voltage VDC 18 - 80 Logic Supply Voltage VDC 18 - 80 Sulf Torque Off Voltage (Nominal) VDC 5 (operating active range, 2.5V to 15V) Maximum Peac Voltage (Nominal) VDC 5 (operating active range, 2.5V to 15V) Maximum Continuous Output Current A (Arms) 10 (14 1) Maximum Power Dissipation at Continuous Current W 4 (76) Maximum Power Dissipation at Continuous Current W 4 (20 1) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)¹ BH 250 (at 80 V supply); 150 (at 48 V supply); 150 (at 48 V supply); 150 (at 48	Description				
OC But Under Voltage Limit VDC 16 Logic Supply Voltage VDC 18 - 80 Safe Torque Off Voltage (Nominal) VDC 5 (operating active range, 2.5V to 15V) Maximum Peak Output Current* A (Arms) 20 (14.1) Maximum Continuous Output Durent* A (Arms) 10 (10) Maximum Continuous Output Durent* W 76 Maximum Continuous Output Durent* W 40 Internal Blus Capacitance* µF 33 3 Minimum Load Inductance (Line-To-Line)* µF 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Switching Frequency MH2 20 Maximum Output PVM Duby Cycle % 35 Description WH2 20 Ommand Source Command Source Command Source Value Feedback Supported (Firmware Dependent) 2 - Movember (Fir	DC Supply Voltage Range	VDC	18 - 80		
Logic Supply Voltage (Nominal)	DC Bus Over Voltage Limit	VDC	89		
Sale Torque Off Voltage (Neminal) VDC 5 (eperating active range, 2.9 to 15V) Maximum Peak Output Current ¹ A (Arms) 20 (14.1) Maximum Continuous Output Current ¹ W 780 Maximum Peak Output Power W 780 Maximum Pear Desipation at Continuous Current W 40 Internal Bus Capacitance ² µF 33 Minimum Load Inductance (Line-To-Line) ⁴ µH 250 (at 80 V supply); 75 (at 24 V supply) Maximum Pour Duty Cycle HHz 20 (at 80 V supply); 75 (at 24 V supply) Switching Frequency HHz 250 (at 80 V supply); 75 (at 24 V supply) Command Sources To Peach Control V 56 Command Sources To Villa 24 V Analog, Encoder Following, Over the Network, Indexing, Jogging Command Sources To Villa Control 24 V Analog, Encoder Following, Over the Network, Indexing, Jogging Command Sources To Villa Control 24 V Analog, Encoder Following, Over the Network, Indexing, Jogging Command Sources To Villa Control 24 V Analog, Encoder Following, Over the Network, Indexing, Jogging Command Sources To Village, Encoder Following, Over the Network, Indexing, Jogging<	DC Bus Under Voltage Limit	VDC	16		
Maximum Peak Output Current¹ A (Ams) 20 (14.1) Maximum Continuous Output Current³ A (Ams) 10 (10) Maximum Dominious Output Power W 760 Maximum Power Dissipation at Continuous Current W 40 Internal Bius Capacitance³ µF 3 3 Minimum Load Inductance (Line-To-Line)⁴ µH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Watching Frequency M±2 20 Maximum Output PVM Duty Cycle % 85 Control Specifications Description Units Value Command Sources - C ANopen (USB for configuration) Command Sources - 41 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) - 4 Auxiliary Incremental Encoder, Halls, Incremental Encoder, MDec Proposition (Proposition of Proposition of Proposit	Logic Supply Voltage	VDC	18 - 80		
Maximum Continuous Output Current? A (Ams) 10 (10) Maximum Pomitinuous Output Power W 750 Maximum Pomitinuous Current Dissipation at Continuous Current W 4 Internal Bus Capacitance² µF 33 Minimum Load Inductance (Line-To-Line)¹ lµH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Wiching Frequency IAH2 20 Maximum Output PVMD Ly Oycle IAH2 20 Communication Interfaces Description Value Communication Interfaces - CANopen (USB for configuration) Communication Interfaces - CANopen (USB for configuration) Communication Methods CANopen (USB for configuration) Communication Methods CANopen (USB for configuration) Modes of Operation CANOpen (U	Safe Torque Off Voltage (Nominal)	VDC	5 (operating active range, 2.5V to 15V)		
Maximum Continuous Output Power W 40 Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance ² µF 33 Minimum Load Inductance (Line-To-Line) ⁴ µH 250 (at 80 ∨ supply); 150 (at 48 ∨ supply); 75 (at 24 ∨ supply) Switching Frequency kHzt 20 Maximum Output PWM Duty Cycle % 85 Communication Interfaces C Notes (USB for configuration) Communication Interfaces - ±10 ∨ Analog, Encoder Following, Over the Network, Indexing, Jegging Feedback Supported (Firmware Dependent) - ±10 ∨ Analog, Encoder Following, Over the Network, Indexing, Jegging Feedback Supported (Firmware Dependent) - ±10 ∨ Analog, Encoder Following, Over the Network, Indexing, Jegging Feedback Supported (Firmware Dependent) - ±10 ∨ Analog, Encoder Following, Over the Network, Indexing, Jegging Feedback Supported (Firmware Dependent) - 2 × Analog, Encoder Following, Over the Network, Indexing, Jegging Modes of Operation - P Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Interpolated Position Mode (PVT) Modes of Operation - P Profile Modes, Cyclic Synchron	Maximum Peak Output Current ¹	A (Arms)	20 (14.1)		
Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance³ μF 3 Minimum Lad Inductance (Line-To-Line)⁴ μH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply) Switching Frequency M24 20 Command Cuput PWM Duty Cycle % 8 8 Command Sources Commonication Interfaces C CNAppen (USB for configuration) Command Sources - C ANopen (USB for configuration) Command Sources - C CANapen (USB for configuration) Over the Network, Indexing, Jogging Command Sources - C CANapen (USB for configuration) Over the Network, Indexing, Jogging Command Sources - A validary Incremental Encoder, Hals, Incremental Encoder, 140 Pp. Ps Sine Coolete (Encoder, Chase), 140 VDC Position, Indexpolated Position, Indexpolated Position Mode (PVT) Three Phase (Bushess Servo), Single Phase (Bushes S	Maximum Continuous Output Current ²	A (Arms)	10 (10)		
Internal Bus Capacitance ³	Maximum Continuous Output Power	W	760		
Minimum Load Inductance (Line-To-Line) 4	Maximum Power Dissipation at Continuous Current	W	40		
Switching Frequency IkHz 20 Maximum Output PWM Duty Cycle Control Specifications Communication Interfaces C Canalyse (Line Specifications) Communication Interfaces - CANdopen (USB for configuration) Command Sources 410 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) 3 Auxiliary Intermental Encoder, 14/lis, Incremental Encoder, 14/lep, Shine/Cosine Encoder, Absolute Encoder (Encoder (Encoder, Encoder, Encoder), 14/lep, 1	Internal Bus Capacitance ³	μF	33		
Switching Frequency IkHz 20 Maximum Output PWM Duty Cycle Control Specifications Communication Interfaces C Canalyse (Line Specifications) Communication Interfaces - CANdopen (USB for configuration) Command Sources 410 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) 3 Auxiliary Intermental Encoder, 14/lis, Incremental Encoder, 14/lep, Shine/Cosine Encoder, Absolute Encoder (Encoder (Encoder, Encoder, Encoder), 14/lep, 1	Minimum Load Inductance (Line-To-Line)4	μH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)		
Control Specifications Value Communication Interfaces - CANopen (USB for configuration) Command Sources - ± 10 V Analog. Encental Province Prolivering. Use the Network, Indexing. Jogging Feedback Supported (Firmware Dependent) - ± 10 V Analog. Encental Encoder, 14lls. Incremental Encoder, 14lls. Discremental Encoder, 14lls.		kHz	20		
Description Units Value Communication Interfaces - CANopen (USB for configuration) Command Sources +10 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) - 410 V Analog, Encoder, Following, Over the Network, Indexing, Jogging Commutation Methods - Auxiliary Incremental Encoder, Hals, Incremental Encoder, 1Vp-p Sine, Cosine Encoder, Absolute Encoder (Floate) 24, 124, Elpiface®, or 8185 C-Mode), ±10 VDC Position, Tachometer (£10 VDC) Modes of Operation - Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Inductive Load), Stepper (2° or 3-Phase (Brushes Servo), Single Phase (Brushed Servo, Voice Cosi, Inductive Load), Stepper (2° or 3-Phase (Drushes Servo), Single Phase (Brushed Servo, Voice Cosi, Inductive Load), Stepper (2° or 3-Phase Closed Loop), AC Induction (Closed Loop Vector) Hardware Protection - 40° Configurable Function (Closed Loop Vector) Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8'5 Programmable Inputs/Outputs (PDIs/PDOs) - 8'5 Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8'5 Velocity Loop Sample Time µs 50 Velocity Loop Sample Time µs 100 Agency Approvals -	Maximum Output PWM Duty Cycle	%	85		
Description Units Value Communication Interfaces - CANopen (USB for configuration) Command Sources +10 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) - 410 V Analog, Encoder, Following, Over the Network, Indexing, Jogging Commutation Methods - Auxiliary Incremental Encoder, Hals, Incremental Encoder, 1Vp-p Sine, Cosine Encoder, Absolute Encoder (Floate) 24, 124, Elpiface®, or 8185 C-Mode), ±10 VDC Position, Tachometer (£10 VDC) Modes of Operation - Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Inductive Load), Stepper (2° or 3-Phase (Brushes Servo), Single Phase (Brushed Servo, Voice Cosi, Inductive Load), Stepper (2° or 3-Phase (Drushes Servo), Single Phase (Brushed Servo, Voice Cosi, Inductive Load), Stepper (2° or 3-Phase Closed Loop), AC Induction (Closed Loop Vector) Hardware Protection - 40° Configurable Function (Closed Loop Vector) Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8'5 Programmable Inputs/Outputs (PDIs/PDOs) - 8'5 Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8'5 Velocity Loop Sample Time µs 50 Velocity Loop Sample Time µs 100 Agency Approvals -		Con	trol Specifications		
Command Sources ± 10 V Analog, Encoder Following, Over the Network, Indexing, Jogging Feedback Supported (Firmware Dependent) ± 3 Auxiliary Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (Enaba® 2.1, Eliperface®), or BISS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Interpolated Position Mode (PVT) Motors Supported® - Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Interpolated Position Mode (PVT) Hardware Protection - 40+ Configurable Function, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 8/5 Programmable Digital Inputs/Outputs (PAIs/PAOs) - 8/5 Programmable Insulation (Department) μs 50 Units ys 100 Quite (Logic Level μs 100 Maximum Encoder Frequency Mtlz	Description				
Feedback Supported (Firmware Dependent) - Auxiliary Incremental Encoder, Halls, Incremental Encoder, Absolute Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BISS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods - Sincusoidal, Traepzoidal	Communication Interfaces	-	CANopen (USB for configuration)		
Commutation Methods	Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Indexing, Jogging		
Modes of Operation	Feedback Supported (Firmware Dependent)	-			
Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coll, Inductive Load), Stepper (2-or 3-Phase Closed Loop), AC Induction (Closed Loop Vector) Advice Configuration (Closed Loop) (AC Induction (Closed Loop Vector) Advice Configuration (Closed Loop) (AC Induction (Closed Loop Vector) Advice Configuration (Closed Loop) (AC Induction (Closed Loop Vector) Advice Configuration (Closed Configura	Commutation Methods	-	Sinusoidal, Trapezoidal		
Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Ad On A Phase Closed Loop), AC induction (Closed Loop Vector) Advisure Protection	Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Interpolated Position Mode (PVT)		
Hardware Protection Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanizad Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (αz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) 2-0 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Motors Supported ⁵	-			
Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1//0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - C C Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range® °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Hardware Protection	-			
Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/5		
Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0		
Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 -75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Primary I/O Logic Level	-	5V TTL		
Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Current Loop Sample Time	μs	50		
Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Velocity Loop Sample Time	μs	100		
Mechanical Specifications Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Position Loop Sample Time	μs	100		
Description Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)		
Agency Approvals - CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header		Mecha	anical Specifications		
Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Description	Units	Value		
Weight g (oz) 124.7 (4.4) Baseplate Operating Temperature Range °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), TÜV Rheinland® (STO), RoHS, UL/cUL Pending		
Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Size (H x W x D)	mm (in)	88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8)		
Storage Temperature Range °C (°F) -20 - 85 (4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Weight	g (oz)	124.7 (4.4)		
Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector 68-pin, 1.27 mm spaced, dual-row header	Baseplate Operating Temperature Range ⁶	°C (°F)	0 - 75 (32 - 167)		
Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Storage Temperature Range	°C (°F)	-20 - 85 (-4 - 185)		
Cooling System - Natural Convection Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Relative Humidity	-	0 - 90% non-condensing		
Form Factor - PCB Mounted P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Altitude	m (ft)	0 - 4000 (0 - 13123)		
P1 Connector - 68-pin, 1.27 mm spaced, dual-row header	Cooling System	-	Natural Convection		
	Form Factor	-	PCB Mounted		
P2 Connector - 58-pin, 2.0 mm spaced, dual-row header	P1 Connector	-	68-pin, 1.27 mm spaced, dual-row header		
	P2 Connector	-	58-pin, 2.0 mm spaced, dual-row header		

Notes

- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous Arms value attainable when RMS Charge-Based Limiting is used.

 Additional 100 µF / 100 V external bus capacitor between High Voltage and Power Ground as close to the drive as possible required. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements. 1. 2. 3. 4.

- Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- Additional cooling and/or heatsink may be required to achieve rated performance.



PIN FUNCTIONS

Pin	Name	Description / Notes	P1 - Si
1	RESERVED	Reserved. Do not connect.	1,0
3	PAI-1-	Differential Programmable Analog Input or	1
5	PAI-1+	Reference Signal Input (12-bit Resolution)	i i
7	GROUND	Ground	GND
	MOT ENC B- /		
9	COS-	Primary Incremental Encoder or Cos Input from feedback device (Absolute or Sin/Cos 1Vp-p).	1
11	MOT ENC B+ / COS+	Leave open for BiSS and EnDat 2.2.	I
13	GROUND	Ground	GND
15	MOTOR THERMISTOR	Motor Thermistor Input	1
17	MOT ENC CLK-	Serial Interface (RS485) for absolute feedback	I/O
19	MOT ENC CLK+	device (BiSS: MA-/+)	I/O
21	MOT ENC I-	Differential Incremental Encoder Channel I. Leave	1
23	MOT ENC I+	open for BiSS and EnDat 2.2.	- 1
25	AUX ENC I-	Auxiliary Incremental Encoder Channel I or	- 1
27	AUX ENC I+	Differential Programmable Digital Input 8	- 1
29	+5V OUT	+5V User Supply (current between P1-14 and P1-29 must not exceed 250 mA)	0
31	HALL C	Single-ended Commutation Sensor Input	- 1
33	PDI5-	Differential Programmable Digital Input 5 (High	1
35	PDI5+	Speed Capture)	1
37	GP PDO-5	General Purpose Programmable Digital Output	0
39	GP PDO-4	General Purpose Programmable Digital Output	0
41	GP PDO-3	General Purpose Programmable Digital Output	0
43	GP PDO-2	General Purpose Programmable Digital Output	0
45	GP PDO-1	General Purpose Programmable Digital Output	0
47	RESERVED	Reserved. Do not connect.	-
49	+5V USB	USB Supply	1
51	GND USB	USB Ground	UGND
53	GROUND	Ground	GND
55	RESERVED	December 1 December 1	-
57	RESERVED	Reserved. Do not connect.	-
59	GROUND	Ground	GND
61	RESERVED	Reserved. Do not connect.	-
63	RESERVED	Reserved. Do not connect.	-
65	RESERVED	Reserved. Do not connect.	-
67	GROUND	Ground	GND

necto Pin	r Name	Description / Notes	I/O
2	CAN BAUD	CAN Bus Bit Rate Selector	1/0
4	ADDR1	CAN bus bit Rate Selector	
6	ADDR0	CAN Bus Address Selector Ground	
8	GROUND		
-	MOT ENC A- /		
10	SIN-	Primary Incremental Encoder or Sin Input from feedback device (Absolute or Sin/Cos 1Vp-p).	- 1
12	MOT ENC A+ / SIN+	Leave open for BiSS and EnDat 2.2.	1
14	+5V OUT	+5V User Supply (current between P1-14 and P1-29 must not exceed 250 mA)	0
16	GROUND	Ground	GNE
18	MOT ENC DATA-	Serial Interface (RS485) for absolute feedback	I/O
20	MOT ENC DATA+	device (BiSS: SLO-/+)	I/O
22	AUX ENC B-	Auxiliary Incremental Encoder Channel B or	1
24	AUX ENC B+	Differential Programmable Digital Input 7	1
26	AUX ENC A-	Auxiliary Incremental Encoder Channel A or	1
28	AUX ENC A+	Differential Programmable Digital Input 6	
30	HALL B	Single-ended Commutation Sensor Inputs	
32	HALL A		
34	PDI4-	Differential Programmable Digital Input 4 (High	1
36	PDI4+	Speed Capture)	1
38	GP PDI-3	General Purpose Programmable Digital Input (High Speed Capture	- 1
40	GP PDI-2	General Purpose Programmable Digital Input	1
42	GP PDI-1	General Purpose Programmable Digital Input	1
44	AMP STATUS LED-	- AMP Status LED Output for Bi-Color LED	0
46	AMP STATUS LED+	AMP Status LED Output for Bi-Color LED	0
48	RESERVED	Reserved. Do not connect.	-
50	DATA- USB	USB Data Channel	I/O
52	DATA+ USB	USD Data Channel	I/O
54	GROUND	Ground	GNI
56	CAN_LOW	CAN_L bus line (dominant low)	I/O
58	CAN_HIGH	CAN_H bus line (dominant high)	I/O
60	RESERVED	o, u.t_i. saaa (aaant mgm)	
62	RESERVED	Barrand Barratarand	-
64	RESERVED	Reserved. Do not connect.	
66	RESERVED		
68	GROUND	Ground	GNE

		P2 - Power Connector	
Pin	Name	Description / Notes	I/O
SAFE1	STO OUT RETURN	Safe Torque Off Output Return	STORETO
SAFE2	STO OUTPUT	Safe Torque Off Output	
SAFE3	STO-2 RETURN	Safe Torque Off 2 Return	STORET2
SAFE4	STO-2	Safe Torque Off – Input 2	1
SAFE5	STO-1 RETURN	Safe Torque Off 1 Return	STORET1
SAFE6	STO-1	Safe Torque Off – Input 1	1
SAFE7	NC	Not Connected	-
SAFE8	NC	Not Connected	-
1	AUX SUPPLY INPUT	Auxiliary Supply Input for Logic backup (Optional)	1
2	AUX SUPPLY INPUT	Auxiliary Supply Input for Logic backup (Optional)	I
3-10	HIGH VOLTAGE	DC Power Input. Additional 100µF / 100V external bus capacitor required between HV and Ground.	1
11	NC	Not Connected	
12	NC	Not Connected	-
13-20	GROUND	Ground connection for input power	GND
21	NC	Not Connected	
22	NC	Not Connected	-
23-30	MOTOR A	Motor Phase A. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	0
31	NC	Not Connected	
32	NC		
33-40	MOTOR B	Motor Phase B. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	0
41	NC	Not Connected	
42	NC		
43-50	MOTOR C	Motor Phase C. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	0



Pin Details

ADDR0 (P1-6); ADDR1 (P1-4)

ADDR0, as well as ADDR1, are used for CAN bus addressing. To set the CAN node address of a drive, apply a fixed voltage to the ADDR0 and ADDR1 pins to determine the Node ID. ADDR0 sets the lower 4 bits of the address, and ADDR1 sets the upper 4 bits of the address. The values for ADDR0 and ADDR1 are always integer multiples of 1/5 V within the range 0-3 V. Examples of the voltages required to set certain node ID's are given in the table below. Setting the address to 000 will utilize the address stored in non-volatile memory. Voltages that result in an address above 63 are reserved and should not be used. Addresses above 63 can be set using DriveWare® or network commands.

ADDR1 Voltage (Volts)	ADDR1 Value (Hex)	ADDR0 Voltage (Volts)	ADDR0 Value (Hex)	CAN Address (Node #) (Decimal)
0	0	0	0	Address stored in non-volatile memory
0	0	0.2	1	1
0	0	0.4	2	2
0	0	0.6	3	3
0.6	3	2.8	E	62
0.6	3	3	F	63

CAN BAUD (P1-2)

The CAN bitrate is set by applying the appropriate voltage to the CAN BAUD pin as given in the table below. Note that higher bit rates are possible when using the value stored in NVM.

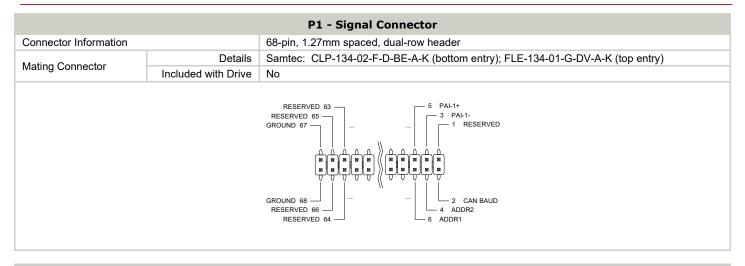
CAN BAUD Value (V)		CAN BAUD Tolerance (V)	CAN Bus Bitrate (bits/s)	
	0	±0.388	Bit rate stored in non-volatile memory	
	1	±0.388	500k	
	2	±0.388	250k	
	3	±0.388	125k	

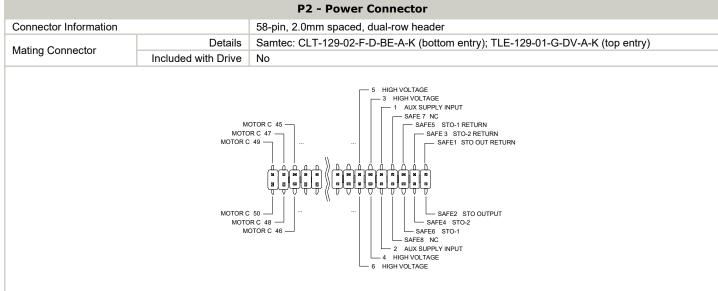
Safe Torque Off (STO) Inputs (P2-SAFE1 to P2-SAFE8)

The Safe Torque Off (STO) Inputs are dedicated +5VDC sinking single-ended inputs.



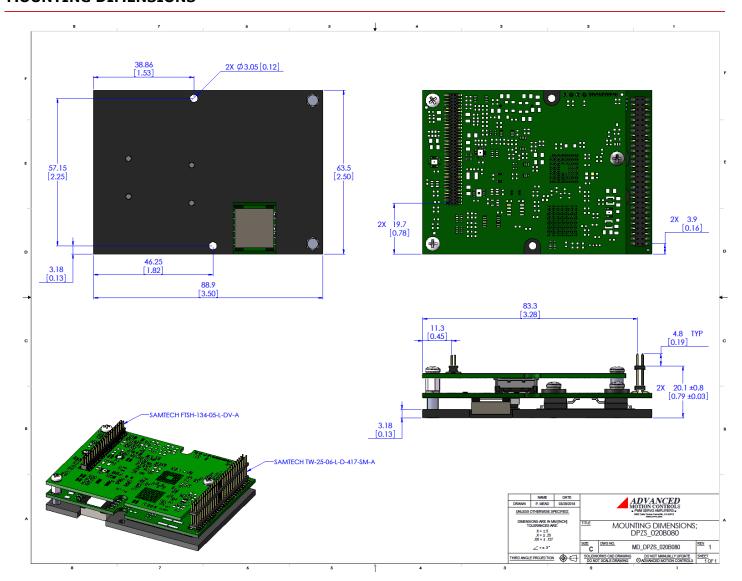
MECHANICAL INFORMATION





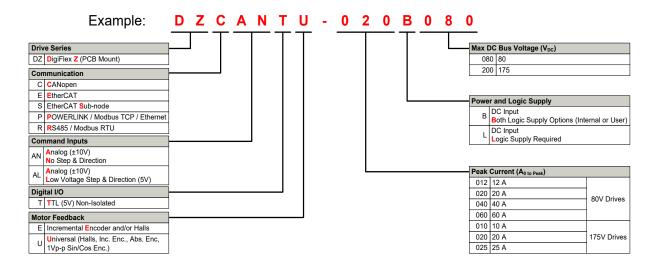


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

Examples of Customized Products

- Optimized Footprint
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ▲ Integrated System I/O

- Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Feel free to contact Applications Engineering for further information and details.

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.