# **Golden Ding Series Analog Servo Drives**



Power Range		
Peak Current	6 A	
Continuous Current	3 A	
Supply Voltage	17 - 80 VDC	



#### Description

The CABDC6A80 PWM servo drive is designed to drive brushless and brushed DC motors at a high switching frequency. The CABDC6A80 is fully protected against over-voltage, over-current, over-heating and short-circuits. A single digital output indicates operating status. The drive interfaces with digital controllers that have digital PWM output. The PWM IN duty cycle determines the output current and DIR input determines the direction of rotation.

See Part Numbering Information on last page of datasheet for additional ordering options.

#### Features

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- Four Quadrant Regenerative Operation
- Built-in regenerative and shunt regulator
- Lightweight
- High Switching Frequency
- Wide Temperature Range
- High Performance Thermal Dissipation

### HARDWARE PROTECTION

- Over-Voltage
- Over-Current
- Over-Temperature
- Short-circuit (phase-phase)
- Short-circuit (phase-ground)

### **INPUTS/OUTPUTS**

- Digital Fault Output
- Digital Inhibit Input
- Analog Current Monitor
- Analog Command Input
- Analog Current Reference

### FEEDBACK SUPPORTED

Hall Sensors

Digital Fault Output Monitor

**Differential Input Command** 

- Current Monitor Output
- Single Supply Operation
- Compact Size
- High Power Density

### MODES OF OPERATION

Current

### COMMUTATION

Trapezoidal

### **MOTORS SUPPORTED**

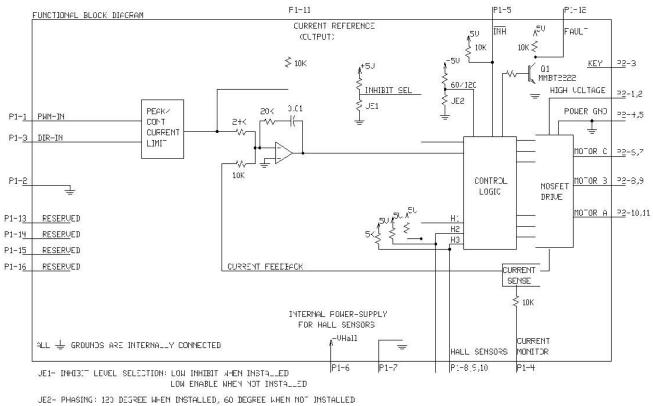
- Three Phase (Brushless)
- Single Phase (Brushed, Voice Coil, Inductive Load)

## **COMMAND SOURCE**

PWM



### **BLOCK DIAGRAM**



#### HARDWARE SETTINGS

#### Jumper Settings

Jumpers are SMT, 0 ohm resistors located on the underside of the drive PCB. By default, the drive is configured with the jumpers installed. Typical drive operation will not require the jumpers to be removed. Please contact the factory before jumper removal.

Jumpe	Description	Configuration	
	SMT Jumper(0Ω Resustor)	Not Installed	Installed
JE1	Inhibit logic. Sets the logic level of inhibit pins. Labeled JE1 on the PCB of the drive.	Low Enable	Low Inhibit
JE2	Hall sensor phasing. Selects 120 or 60 degree commutation phasing. Labeled JE2 on the PCB of the drive.	60 degree	120 degree

#### Notes:

Any damage done to the drive while performing these modifications will void the product warranty.It is recommended to contact AMC China's technical staff before setting of JPE1 and JPE2.



## SPECIFICATIONS

Power Specifications				
Description	Units	Value		
DC Supply Voltage Range	VDC	20 - 80		
DC Bus Under Voltage Limit	VDC	18		
DC Bus Over Voltage Limit	VDC	88		
Maximum Peak Output Current <sup>1</sup>	A	6		
Maximum Continuous Output Current	A	3		
Maximum Continuous Output Power	W	228		
Maximum Power Dissipation at Continuous Current	W	12		
Minimum Load Inductance (Line-To-Line) <sup>2</sup>	μH	100		
Internal Bus Capacitance <sup>3</sup>	μF	333		
Low Voltage Supply Outputs	ge Supply Outputs - +6 VDC (30 mA)			
Switching Frequency	kHz	31		
Control Specifications				
Description	Units	Value		
Command Sources	-	PWM		
PWM Input Frequency Range	kHz	10-25		
Feedback Supported	-	Halls		
Commutation Methods	-	Trapezoidal		
Modes of Operation - Cur		Current		
Motors Supported	-	Three Phase (Brushless), Single Phase (Brushed, Voice Coil, Inductive Load)		
Hardware Protection -		Invalid Commutation Feedback, Over Current, Over Temperature, Over Voltage, Short Circuit (Phase-Phase & Phase-Ground)		
Mechanical Specifications				
Description	Units	Value		
Size (H x W x D)	mmī	127 x 77.5 x 44.5		
Operating Temperature Range	rating Temperature Range °C (°F) 0 - 75 (32 - 167)			
StorageTemperature	Temperature °C (°F) -40 - 85 (-40 - 185)			
Relative Humidity	-	0 - 90% Non-Condensing		
P1 Connector		16 Pin, pitch 2.54 mm connector		
P2 Connector		8Pin pitch 5.08 mm Pluggable terminal block		

#### Notes

1. Maximum duration of peak current is ~2 seconds. Peak RMS value must not exceed continuous current rating of the drive.

2. Lower inductance is acceptable for bus voltages well below maximum. If the motor inductance is lower than the minimum inductance, please contact the factory for customized modification.



## **PIN FUNCTIONS**

P1 Signal Interface Definitions					
Connector information		formation	16 Pin, pitch 2.54 mm connector		
Matching Part No.		Part No.	Molex: P/N 22-01-3167 (Housings) and P/N 08-50-0114 (CRIMP TERMINAL)		
Connector Remark		Remark	Connectors need to be ordered separately		
Pin		Signal	Description		
1 PWM / IN		WM / IN	10 – 25 kHz pulse width modulated digital input command (+5V). Input duty cycle commands the output current.		
2		NAL GND	Signal Ground		
3	DIR	RECTION	Direction Input (+5 V)		
4 CURRENT MONITOR		NT MONITOR	Current Monitor. Analog output signal proportional to the actual current output. Polarity is reversed from command voltage. Scaling is 2 A/V. Measure relative to signal ground.		
5	INI	HIBIT IN	TTL level (+5 V) inhibit/enable input. Leave open to enable drive. Pull to ground to inhibit drive. Inhibit turns off all power devices.		
6	+V H	IALL OUT	Low Power Supply For Hall Sensors (+6 V @ 30 mA). Referenced to signal ground. Short circuit protected.		
7	SIG	NAL GND	Signal Ground		
8		HALL 1			
9		HALL 2 <sup>1</sup>	Single-ended Hall/Commutation Sensor Inputs (+5 V logic level)		
10		HALL 3	Measures the command signal to the internal current-loop. This pin has a		
11 CURRENT REFERENCE		TREFERENCE	maximum output of $\pm$ 7.45 V when the drive outputs maximum peak current. Measure relative to signal ground.		
12	FAL	JLT OUT	TTL level (+5 V) output becomes high when power devices are disabled due to at least one of the following conditions: inhibit, invalid Hall state, output short circuit, over voltage, over temperature, power-up reset.		
13	RESE	RVED			
14		RVED			
15	1	RVED	RESERVED		
16	RESE	RVED			
			SERVED 13 RESERVED 11 CURRENT REFERENCE 9 HALL B 7 SIGNAL GND 5 -INHIBIT IN 1 PWM IN 1 PWM IN 2 SIGNAL GND 4 CURRENT MONITOR 6 +V HALL OUT 8 HALL A 10 HALL C 12 FAULT OUT RESERVED RVED		

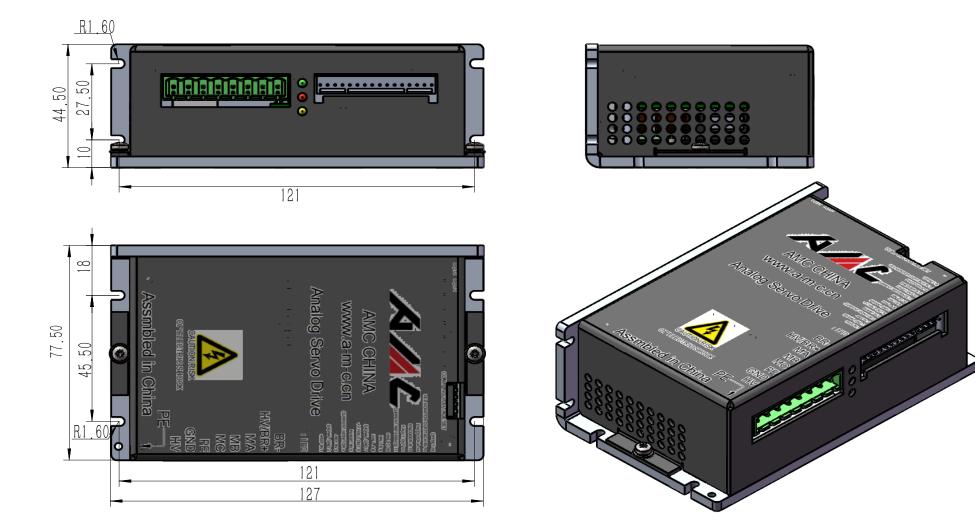
1. For use with Single Phase (Brushed) motors, ground Hall 2 and only connect motor leads to Motor A and Motor B.



P2 Power Interface Definitions				
Connector information		nformation	8Pin pitch 5.08 mm Pluggable terminal block	
Match	Matching Part No.		KF2EDGK5.08	
Conne		Remark	Connectors need to be ordered separately	
Pin		Signal	Description	
1		HV	DC+ Power Input	
2		GND	Power Ground (Common With Signal Ground).	
3		PE	Protective ground (Connect motor cable shield)	
4		MC	Motor Phase W	
5		MB	Motor Phase V	
6		MA	Motor Phase U	
7		HV/BR+	External braking resistor connection. Connect a resistor between BR+	
8		BR-	and BR	
1HV 2GND 3PE 4MC 5MB 6MA 7HV/BR 88R- U U U U U U U U U U U U U U U U U U U				



## **DIMENSIONS (mm)**





## PART NUMBERING INFORMATION

