Golden Ding Series Analog Servo Drives



Power Range			
Peak Current	60 A		
Continuous Current	30 A		
Supply Voltage	10 - 80 VDC		



Description

The CAB60A80 PWM servo drive is designed to drive brushless and brushed DC motors at a high switching frequency. The CAB60A80 is fully protected against over-voltage, under-voltage, over-current, over-heating and short-circuits. A single digital output indicates operating status. The drive interfaces with digital controllers that have analog +/-10V output.

See Part Numbering Information on last page of datasheet for additional ordering options.

Features

- High Power Density
- Compact Size
- Built-in regenerative and shunt regulator
- Lightweight
- High Switching Frequency
- Four Quadrant Regenerative Operation

- Wide Temperature Range
- High Performance Thermal Dissipation
- Differential Input Command
- Current Monitor Output
- Digital Fault Output Monitor
- 12VDC Operation

HARDWARE PROTECTION

- Over-Voltage
- Under-Voltage
- Over-Current
- Over-Temperature
- Short-circuit (phase-phase)
- Short-circuit (phase-ground)

INPUTS/OUTPUTS

- Digital Fault Output
- Digital Inhibit Input
- Analog Current Monitor
- Analog Command Input
- Analog Current Reference

FEEDBACK SUPPORTED

Hall Sensors

MODES OF OPERATION

Current

COMMUTATION

Trapezoidal

MOTORS SUPPORTED

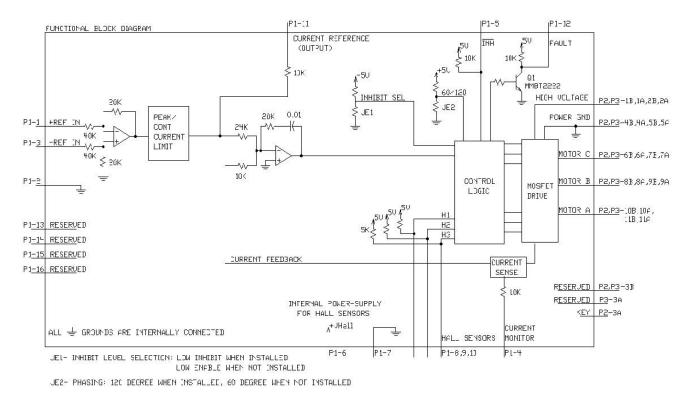
- Three Phase (Brushless)
- Single Phase (Brushed, Voice Coil, Inductive Load)

COMMAND SOURCE

±10 V Analog



BLOCK DIAGRAM



HARDWARE SETTINGS

Jumper Settings

Jumpers are SMT, 0 ohm resistors located on the underside of the drive PCB. By default, the drive is configured with the jumpers installed. Typical drive operation will not require the jumpers to be removed. Please contact the factory before jumper removal.

Jumpe	Description	Configuration	
	SMT Jumper(0Ω Resustor)	Not Installed	Installed
JE1	Inhibit logic. Sets the logic level of inhibit pins. Labeled JE1 on the PCB of the drive.	Low Enable	Low Inhibit
JE2	Hall sensor phasing. Selects 120 or 60 degree commutation phasing. Labeled JE2 on the PCB of the drive.	60 degree	120 degree

Notes:

Any damage done to the drive while performing these modifications will void the product warranty. It is recommended to contact AMC China's technical staff before setting of JPE1 and JPE2.



SPECIFICATIONS

Power Specifications			
Description	Units	Value	
DC Supply Voltage Range	VDC	10 - 80	
DC Bus Under Voltage Limit	VDC	9	
DC Bus Over Voltage Limit	VDC	88	
Maximum Peak Output Current ¹	A	60	
Maximum Continuous Output Current	A	30	
Maximum Continuous Output Power	W	2280	
Maximum Power Dissipation at Continuous Current	W	120	
Minimum Load Inductance (Line-To-Line) ²	μH	100	
Internal Bus Capacitance ³	μF	641	
Low Voltage Supply Outputs	-	+6 VDC (30 mA)	
Switching Frequency	kHz	31	
Control Specifications			
Description	Units	Value	
Command Sources	-	±10 V Analog	
Feedback Supported	-	Halls	
Commutation Methods	-	Trapezoidal	
Modes of Operation	-	Current	
Motors Supported	-	Three Phase (Brushless), Single Phase (Brushed, Voice Coil, Inductive Load)	
Hardware Protection	-	Invalid Commutation Feedback, Over Current, Over Temperature, Over Voltage Short Circuit (Phase-Phase & Phase-Ground)	
Mechanical Specifications			
Description	Units	Value	
Size (H x W x D)	mm	145 x 92 x 44	
Operating Temperature Range	°C (°F)	0 - 75 (32 - 185)	
StorageTemperature	°C (°F)	-40 - 85 (32 - 185)	
Relative Humidity	-	0 - 90% Non-Condensing	
P1 Connector		16 Pin, pitch 2.54 mm connector	
P2 Connector		8Pin pitch 7.62 mm Pluggable terminal block	

Notes

1. Maximum duration of peak current is ~2 seconds. Peak RMS value must not exceed continuous current rating of the drive.

2. Lower inductance is acceptable for bus voltages well below maximum. If the motor inductance is lower than the minimum inductance, please contact the factory for customized modification.



PIN FUNCTIONS

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P1 Signal Interface Definitions				
Connector information		formation	16 Pin, pitch 2.54 mm connector	
Matching Part No.		Part No.	Molex: P/N 22-01-3167 (Housings) and P/N 08-50-0114 (CRIMP TERMINAL)	
Connector Remark		Remark	Connectors need to be ordered separately	
Pin		Signal	Description	
1	+	REF IN	Differential Reference Input (±10 V Operating Range, ±15 V Maximum Input)	
2	SIG	NAL GND	Signal Ground	
3	F	REF IN	Differential Reference Input (±10 V Operating Range, ±15 V Maximum Input)	
4 CURRENT MONITOR		NT MONITOR	Current Monitor. Analog output signal proportional to the actual current output. Polarity is reversed from command voltage. Scaling is 20 A/V. Measure relative to signal ground.	
5	INI	HIBIT IN	TTL level (+5 V) inhibit/enable input. Leave open to enable drive. Pull to ground to inhibit drive. Inhibit turns off all power devices.	
6	+V F	IALL OUT	Low Power Supply For Hall Sensors (+6 V @ 30 mA). Referenced to signal ground. Short circuit protected.	
7		NAL GND	Signal Ground	
8		HALL 1		
9		HALL 2 ¹	Single-ended Hall/Commutation Sensor Inputs (+5 V logic level)	
10		HALL 3	Measures the command signal to the internal current loop. This pin has a	
11	CURRENT REFERENCE Measures the command signal to the internal current-loop. This pin has a maximum output of ±7.3 V when the drive outputs maximum peak current. Measure relative to signal ground.			
12	12 FAULT OUT t		TTL level (+5 V) output becomes high when power devices are disabled due to at least one of the following conditions: inhibit, invalid Hall state, output short circuit, over voltage, over temperature, power-up reset.	
13	RESE	RVED	,, ,,	
14		RVED		
15	RESE	RVED	RESERVED	
16	RESE	RVED		
			RESERVED 13 RESERVED 11 CURRENT REFERENCE 9 HALL B 7 SIGNAL GND 7 SIGNAL GND 1 +REF IN 2 B B B B B B B B B B B B B B B B B B B	

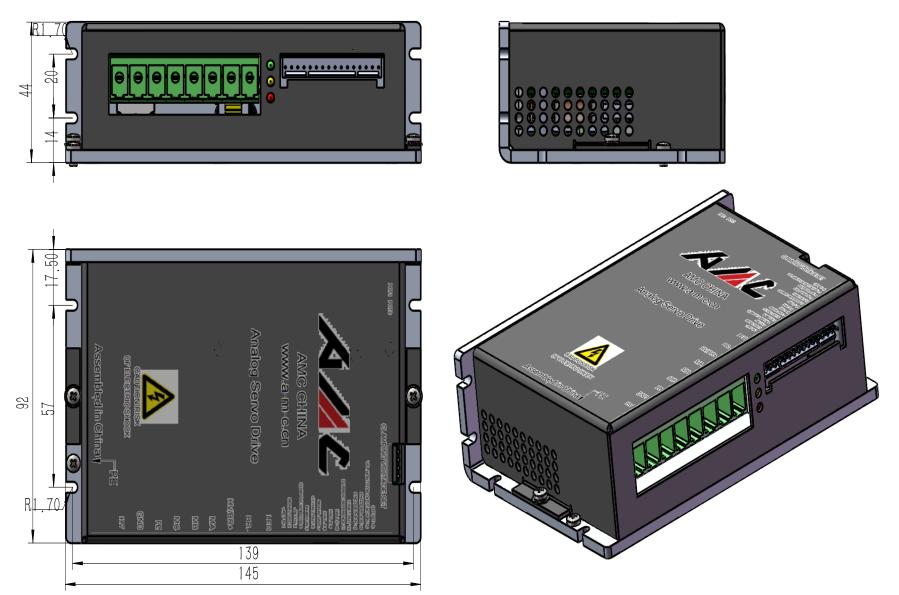
1. For use with Single Phase (Brushed) motors, ground Hall 2 and only connect motor leads to Motor A and Motor B.



P2 Power Interface Definitions					
Connector information		nformation	8Pin pitch 7.62 mm Pluggable terminal block		
Matching Part No.		Part No.	KF2EDGSK-7.62mm/KF2EDGAK-7.62mm		
Connecto		Remark	Connectors need to be ordered separately		
Pin	Pin Signal		Description		
1		HV	DC+ Power Input		
2		GND Power Ground (Common With Signal Ground).			
3		PE Protective ground (Connect motor cable shield)			
4		MC	Motor Phase W		
5		MB	Motor Phase V		
6		MA	Motor Phase U		
7		HV/BR+	External braking resistor connection. Connect a resistor between BR+ and BR		
8		BR-			
HV GND PE MC MB MA HV/BR+ BR-					

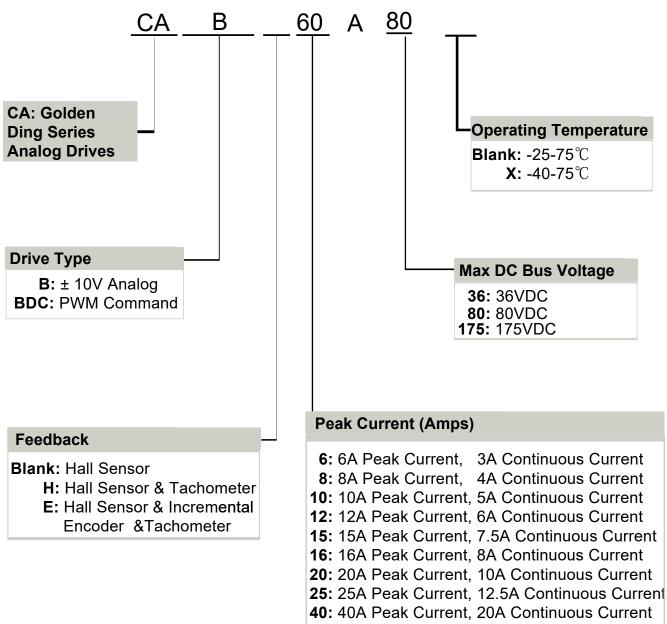


DIMENSIONS (mm)





PART NUMBERING INFORMATION



60: 60A Peak Current, 30A Continuous Current