

*Embedded based teaching pendant optimized for industrial robots.*

# **DTP10-L**

# **Hardware user's manual**

## **(R1) Version**

**DAINCUBE Corp.**

ARM Cortex-A9 Linux system

**FORM 170703F – 2018.07.03**



**DTP10-L Hardware user's manual**  
**Form 140108F-180703— July, 2018**

DAINCUBE Corp.  
Web: [www.daincube.com](http://www.daincube.com)  
E-mail: [support@daincube.com](mailto:support@daincube.com)  
Tel: 82-32-329-9783~4  
Fax: 82-32-329-9785

#401-701, Bucheon TechnoPark 4-Danji,  
655 Pyeongcheon-ro, Wonmi-gu, Bucheon-Si,  
Gyeonggi-Do, Republic of Korea

Copyright © 2005–2018 Daincube  
All rights reserved.  
Printed in the Republic of Korea

# Preface

## Copyright notice

Copyright © 2005–2018 Daincube. All rights reserved.

Copying of this document, and giving it to others and the use or communication of the Contents thereof, is forbidden without express authority. Offenders are liable to the payment of damages.

All rights are reserved in the event of the grant of a patent or the registration of a utility model or design.

## Important information

This documentation is intended for qualified audience only. The product described herein is not an end user product. It was developed and manufactured for further processing by trained personnel.

## Disclaimer

Although this document has been generated with the utmost care no warranty or liability for correctness or suitability for any particular purpose is implied. The information in this document is provided “as is” and is subject to change without notice.

## Trademarks

All used product names, logos or trademarks are property of their respective owners.

## Product support

DAINCUBE Corp.

Web: [www.daincube.com](http://www.daincube.com)

E - MAIL: [support@daincube.com](mailto:support@daincube.com)

## Safety precautions

Be sure to observe all of the following safety precautions.

Strict observance of these warning and caution indications are a MUST for preventing accidents, which could result in bodily injury and substantial property damage. Make sure you fully understand all definitions of these terms and related symbols given below, before you proceed to the manual.

## Symbols

The following symbols may be used in this specification:



### Warning

Warnings indicate conditions that, if not observed, can cause personal injury.



### Caution

Cautions warn the user about how to prevent damage to hardware or loss of data.



### Note

Notes call attention to important information that should be observed.

## Revision history

[illegible]

# Contents

<b>1. Introduction .....</b>	<b>6</b>
1.1. General precautions .....	6
<b>2. Safety information .....</b>	<b>6</b>
<b>3. Warranty and warranty coverage .....</b>	<b>7</b>
3.1. Warranty period .....	7
3.2. Scope of the warranty .....	7
3.3. Service coverage .....	7
<b>4. Description.....</b>	<b>8</b>
4.1. Processor Module Specifications .....	8
4.2. Front view .....	10
4.3. Top view and dimension .....	10
4.4. Rear view and dimension .....	11
4.5. System cable .....	11
<b>5. Features .....</b>	<b>12</b>
5.1. The key features of DTP10-L include .....	12
5.2. Operating and Display panel .....	12
5.3. LCD & Touch screen.....	12
5.4. Safety switch.....	12
5.5. User's interface .....	12
5.6. Communication .....	13
<b>6. Function .....</b>	<b>13</b>
6.1. Operation keys and functions .....	13
6.2. System cable and connector .....	18
<b>7. Optional accessories .....</b>	<b>21</b>
7.1. Junction box.....	21
7.1.1. Junction box pin configuration .....	22
7.1.2. Junction box Mechanical Information .....	23
7.1.3. Junction Box Installation Instructions.....	24
7.2. Wall Bracket.....	24
7.3. Touch Pen .....	25
7.4. Holder .....	25
7.5. Other accessories parts .....	26
<b>8. Installation guide.....</b>	<b>27</b>
8.1. 26pin system cable configuration .....	28
8.2. Connections example.....	29
8.3. Wiring.....	30
8.3.1. Emergency Switch wiring.....	30
8.3.2. Enabling Switch wiring .....	30
8.3.3. Select Switch wiring .....	30
8.3.4. Power .....	31
8.3.5. Noise .....	31
8.3.6. Method wiring.....	33
8.3.7. Earthing.....	35
8.3.8. Ethernet wiring .....	35
8.3.9. Ethernet cable .....	35
<b>9. Package.....</b>	<b>37</b>
9.1. Packing list.....	37
9.2. Packing & label .....	39

<b>10. General care and maintenance .....</b>	<b>40</b>
10.1. Cleaning .....	40
<b>11. EC directives and standards .....</b>	<b>40</b>
11.1. EC directives.....	40
11.2. Standards .....	40
<b>12. Reference list.....</b>	<b>41</b>

User Manual

# 1. Introduction

Thank you very much for purchasing our product.

Improper usage or mishandling may result in a product not only being unable to deliver full functions but also produce unexpected troubles or shorten the product's life.

Please read this manual carefully, and operate the product properly by paying attention to its handling. When operating the product, always keep this manual at hand and read the relevant items as required.

## 1.1. General precautions

- Be sure to read this Instruction Manual for proper use of this product.
- Part or all of this Instruction Manual may not be used or reproduced without permission.
- Please take note that we shall not be liable for any effects resulting from using this Instruction manual.
- This manual may be modified when necessary because of improvement of the product, modification or changes in specifications.
- Some drawings in this manual are shown as a typical example and may differ from the shipped product.

## 2. Safety information

- Before unpacking and installing the product or adding devices on it, carefully read all the manuals that came with the package.
- Avoid using product in extreme dust, humidity and temperature conditions. Do not place the product in wet area.
- Before carrying out assembly and adjustment work or maintenance and inspection work of the machine, be sure to disconnect the power cord. Otherwise, electric shock may result.
- After turning OFF power, wait at least five minutes before servicing the product. Otherwise, residual electric charges may result in electric shock.



### Warning

- Be sure to check grounding before you use the unit. Danger of personal injury due to electric shock!
- Be sure to use the unit within the voltage range indicated.
- The operator must have a sufficient educational level and must know details of intended use described in the user's manual.
- Be sure to check the wiring to the main unit.
- When the user (customer) extends wiring, malfunction may occur due to faulty wiring. In this case, inspect wiring thoroughly and check it for properness before turning on the power.
- Before operating the unit, be sure to check that there is no danger in or around the operating range.
- Do not allow water or oil to get on the unit and the power cord.
- Install the unit in a place which can endure its weight and conditions while running.
- Take care not to squeeze and thus damage the cable with any object.
- Do not lay the cable over sharp edges to avoid damaging the cable sheath.
- Check the mounting screws regularly so that they are always firmly tightened.
- Never touch terminals directly or internal parts of controller.
- Do not disassemble or modify the product.
- Before carrying out assembly and adjustment work or maintenance and inspection work of the machine, be sure to disconnect the power cord.
- Connect the power supply after completing the adjustment of all the cables and switches.



### Caution

- After the shutdown window, turn off the power supply. Otherwise the components could be destroyed or undefined signals could occur.
- To prevent the equipment from falling to the ground.
- Never lay the device onto unstable surfaces. It could fall to ground and thus be damaged.
- It is recommended to use the unit in an environment where no electrical noise is present.  
In noisy environments, use a filter fitted.
- Never lay the device close to heat sources or into direct sunlight.

- Avoid exposing the device to mechanical vibrations, excessive dust, and humidity or to strong magnetic fields.
- Make sure that no foreign objects or liquids can penetrate into the device.
- Wipe the power plug with a clean, dry cloth periodically to eliminate dust.
- Always pay special attention to the robot's movement in the Teaching Mode.

### 3. Warranty and warranty coverage

The Teaching pendant you purchased has been delivered upon completion of our strict shipping test.

#### 3.1. Warranty period

The warranty period is as follows:

- 12 months after our shipment.

#### 3.2. Scope of the warranty

Where a defective condition occurs during proper use conditions and obviously under the responsibility of the manufacturer, within the term above, we shall repair the product without charge.

However, any items that apply to the following are excluded from the warranty coverage.

- The warranty is not valid if the defect is due to accidental damage, mishandling, misuse, voltage fluctuation, high/low voltage or natural disaster.
- If the product is repaired or tried to repair from unauthorized personal/Repair Shop.
- If the product serial number is tempered.
- The product is defective due to wear of parts, which can be considered as consumable parts by the nature. (such as a cable)
- Defects resulting from changes over time such as natural color fading of paint.
- Defects resulting from mishandling or improper use.
- Defects resulting from an inadequacy or error in maintenance and inspection.
- Defects resulting from the use of any part other than our genuine parts.
- Defects resulting from a modification not approved by us or our dealers.

Only a delivered product shall be singly warranted, and no damage induced by the defect of the delivery product can be warranted. For repair, transport the product to our factory.

#### 3.3. Service coverage

The cost of a delivered product does not include expenses for program creation and engineer dispatching. Therefore, the following are charged separately even within the warranty term:

- Maintenance and inspection.
- Technical guidance and technical training in the operating instructions.
- Technical guidance and technical training on program-related matters such as program creation.

## 4. Description

The DTP10-L is an embedded-based teaching pendant with a high-performance Cortex-A9 (ARM Cortex-A9 1GHz) processor.

It accommodates various demands of the industrial field, supports various communication methods, and uses royalty free Linux OS.

With most known Linux development tools and Open Sources, you can develop applications more easily.

Equipped with a user-friendly Linux users can develop applications more quickly and easily.

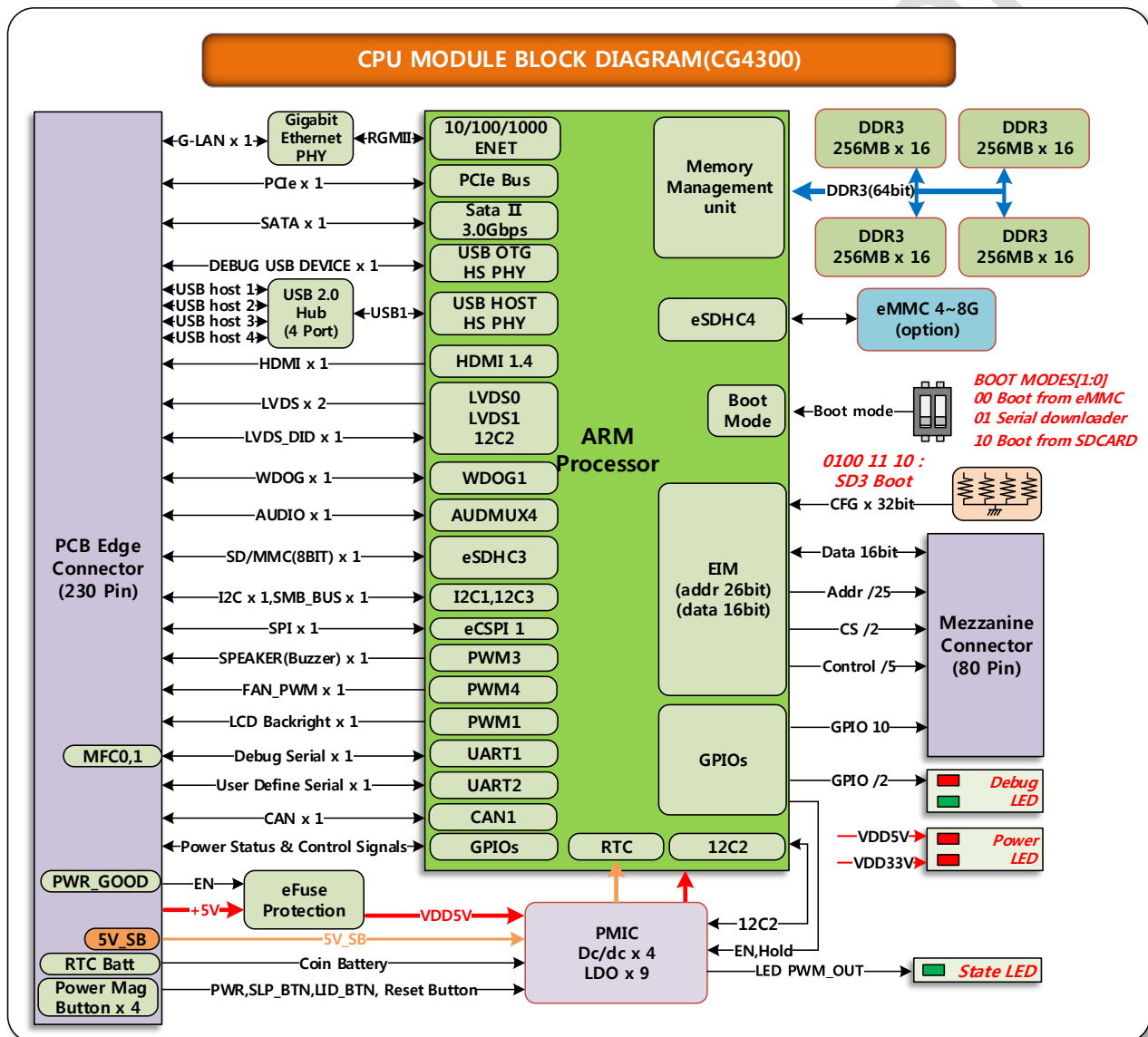
The DTP10-L device driver and sample program are all provided by customer support.

### 4.1. Processor Module Specifications

The processor module is "CG4300" developed by Daincube Co., Ltd.

32-bit RISC ARM Cortex-A9 Core was developed using a high-performance, low-power processor.

It is an ARM core that integrates ARM architecture V7-A and various peripherals.



[Figure 4-1] CG4300 Block Diagram

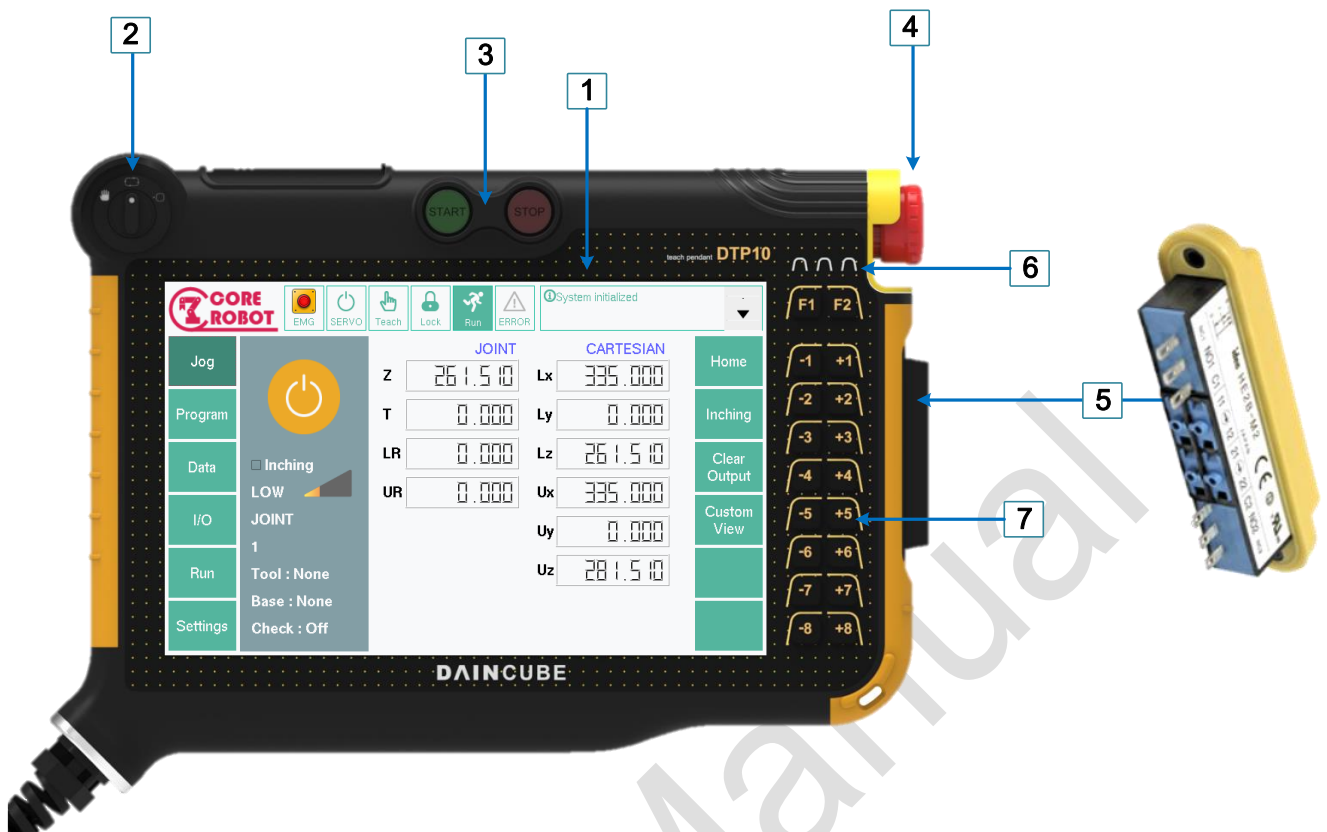


### ■ DTP10 hardware specifications

Item	Contents	Remarks
Processor	ARM Cortex-A9 Quad core 1GHz (11500 DMIPS)	i.MX6 Quad
Memory	DDR3 800 MHz 1GByte	
FLASH	MLC type eMMC 8GByte	
SPI flash	4MByte(booting)	
M-RAM	2MByte(nonvolatile memory)	
LCD	TFT 10.1inch 1280x800, 16.7M Color, LED Backlight	
Touch	4-wire Analog-resistive	
O/S	Real-Time Linux	
Buzzer	12Ø 85dB	
RTC	Lithium 3 years (Min. Lifetime depend on Temperature)	
LED	Dual Color LED X 3	
Debug Port	Micro USB Serial Port (RS-232)	
Storage	Micro SD-Card, USB Host, USB Device	
Keypad	Jog(+, -) 16ea, Function 2ea	
Safety Switch	Emergency stop/Select/3-step Enabling	
Communication	EtherCAT or Ethernet 1port	
	Ethernet 1port	
	RS-485 1port	
Hand Strap	20mm(Width) X 170mm(Length)	
Power supply voltage	DC 24V ±5%	
Power consumption	Max. DC24V / 500mA	
Temperature	Operating - 0°C to +45°C	
	Storage - -20 °C to +70 °C	
Humidity	Max 85% (Non-condensing)	
Unit/Paint color	Housing for ABS, Black color	
Size	237.5 x 324.7 x 42mm (without cable)	
Weight	Max. 1500g	
Cooling Method	Ambient	

[Table 4-1] H/W specifications

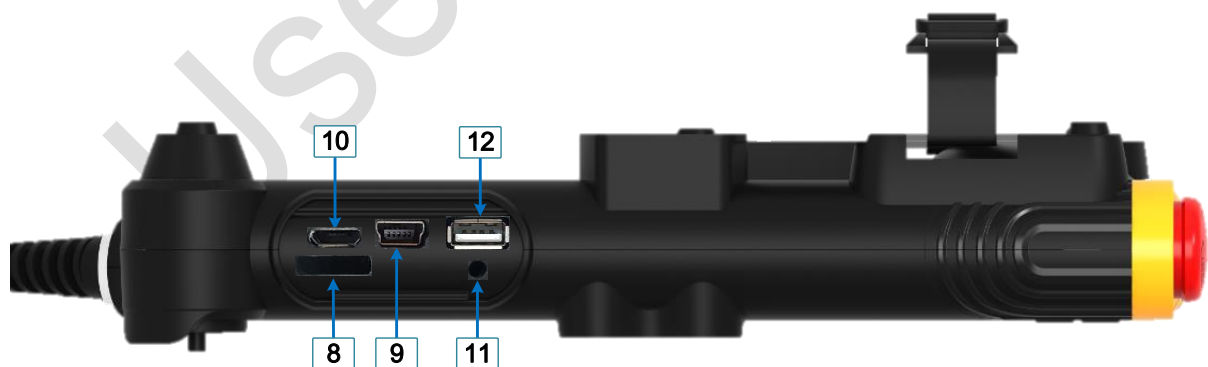
## 4.2. Front view



1 - TFT-LCD with touch screen	2 - Mode Switch
3 - Motor ON, Error clear Switch	4 - Emergency Switch
5 - Enabling SwitchHand Strap	6 - 3Color LED * 3
7 - Right Keypad	

[Figure 4-2] Front function

## 4.3. Top view and dimension

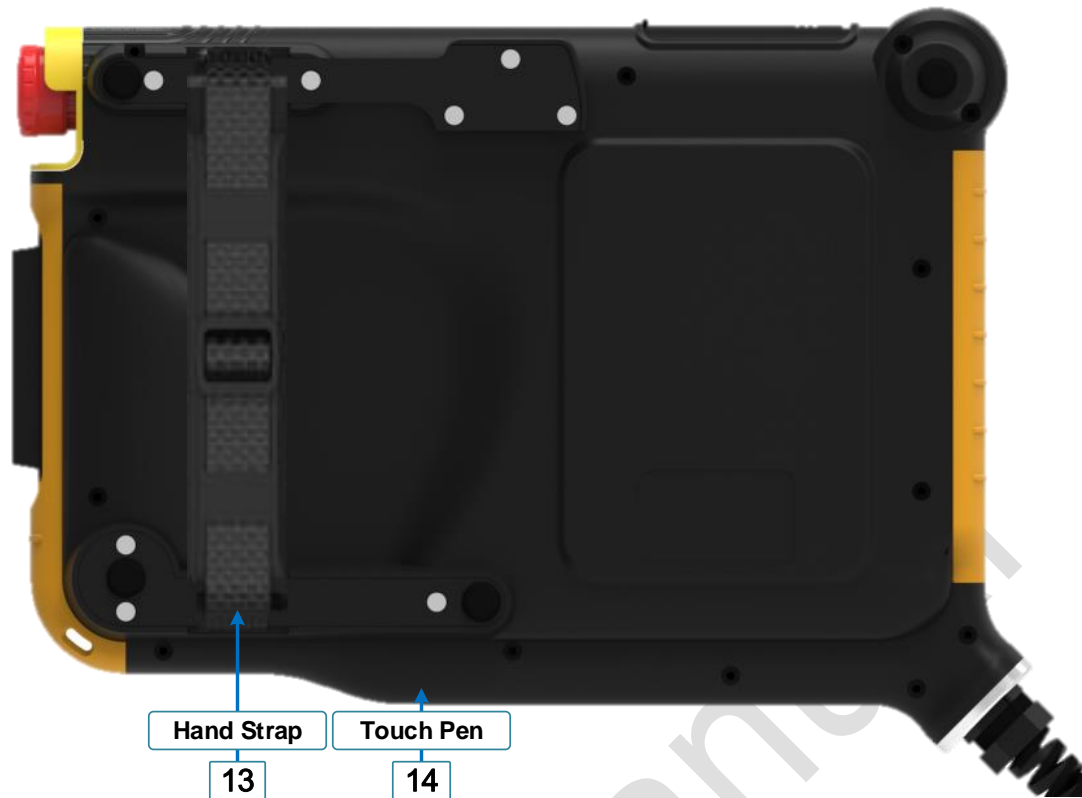


8 - Micro SD-Card	9 - USB device
10 - Debug serial	11 - Reset switch
12 - USB host	

[Figure 4-3] Top function

**Note:** These ports are used for software development and testing.

4.4.Rear view and dimension



13 – Hand Strap	14 : Touch PEN
-----------------	----------------

[Figure 4-4] Rear function

4.5.System cable



1 - Circular plug 26pin connector	2 - Power and Switch connector
3 - Communication connector(Ethernet 2)	4 - Communication connector(Ethernet 1)
5 - Communication connector(RS-485)	6 - Anti-angle cable grand

[Figure 4-5] Main system cable

## 5. Features

**DTP10-L is an embedded type Teaching pendant for Linux OS users.**

We have applied the latest high performance Arm Processor, and you can develop most of the applications by using OS and development tool made of Free Software.

### 5.1. The key features of DTP10-L include


- Teaching pendants optimized for industrial robots.
- Round type ergonomic design products.
- Gorgeous graphical user interface and fast and easy button operation configuration.
- Support for various Linux application software.
- Real Time Clock and Lithium Coin Battery
- Buzzer for alarm
- USB HOST, Micro SD-Card
- Communication - Ethernet 2Port, RS-485
- Safety(Emergency Stop, Enabling switch: Redundant switches

### 5.2. Operating and Display panel

- Mobile 10.1inch 1280x800 16.7M Color TFT LCD with LED Backlight
- 4-wire resistive touch
- Membrane keys with tactile
- Dual-Color 3 status LEDs
- Desk top operation
- Accessories such as wall brackets and desktop holders for mounting
- Wall bracket and desktop holder for installation

### 5.3. LCD & Touch screen

Items	Specification
Type	TFT LCD
Size	10.1"(216.96 X 135.60mm)
Resolution	1280 X 800 (Wide 8:5)
Representation	16.7M
Background lighting	42 LEDs (Light Emitting Diode)
Touch screen	4-Wire Analog-Resistive

 **Note:** For smooth touch operation, we recommend removing a LCD protective film.

### 5.4. Safety switch

Emergency Stop Switch, Select Switch, Enabling Switch to Cable can be connected to the System IO of the main controller.

Depending on the cable connection method Emergency Stop Switch Redundant configurations are possible. Enabling Switch has used the 3 Level switch to operate all the emergency situation.

Select Switch has been implemented to allow you to select the three states.

### 5.5. User's interface

DTP10-L user interface is a touch screen and can use the touch screen to easily control a GUI of the platform.

- Keypad interface
  - Right side: Function 2ea
  - Right side - jog (+.-) 16EA (8Axis motor JOG Switch)
  - Dual Color LED implemented 3ea on each available according to the application.

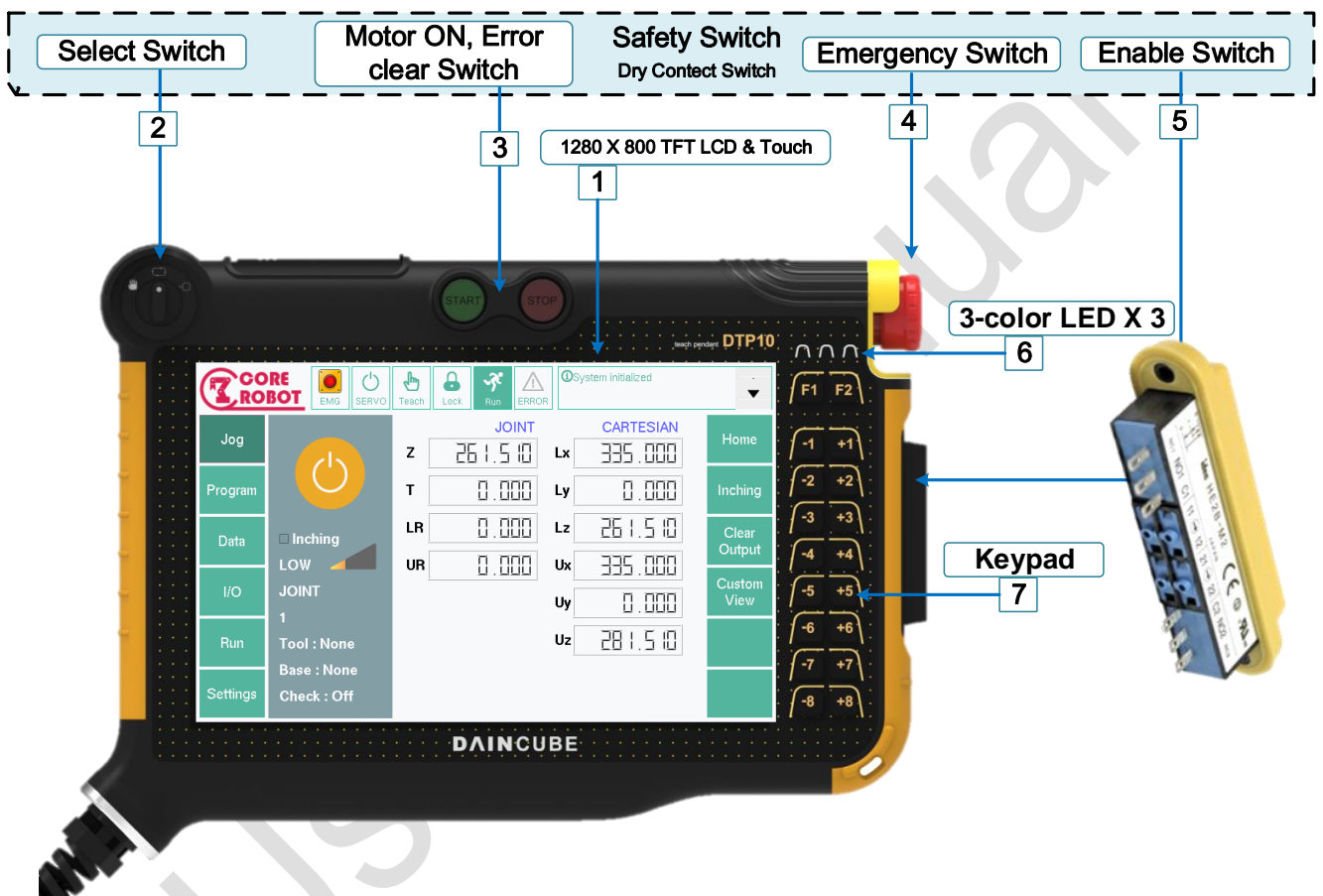
## 5.6. Communication

DTP10-L provide different interfaces for communication with the main controller, and basically provides the EtherCAT communication.  
RS-485 can be used to select one ways.

## 6. Function

This chapter describes how to operate the teaching pendant.

### 6.1. Operation keys and functions



[Figure 6-1] Pendant Controls and Function

#### (1) LCD Display

The 10.1" TFT LCD display area contains 1280 x 800pixels and can display up to 16.7M colors. Shows programs and motion status for the UI.

#### (2) Touch panel

The touch panel is a resistive touch.

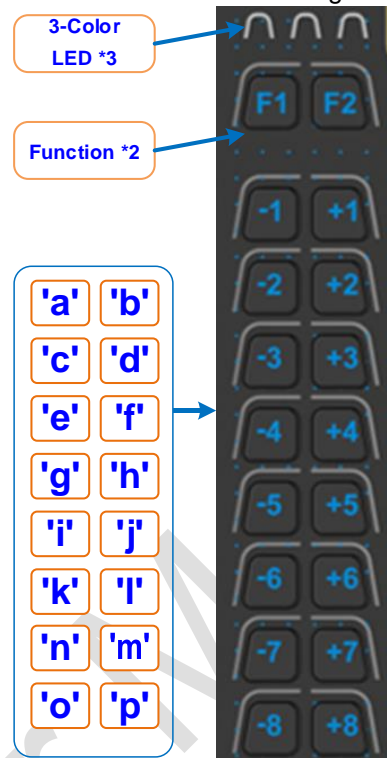
The LCD screen of the teaching pendant is also a touch panel. By touching the buttons or data entry areas displayed on the screen, it is possible to perform operations and make selections.

### (3) Right keypad (Axis Keys)

The functions for each key is set when the user development.  
See the software API manual for more information.

Generally, Use the axis keys to move the robot. The axis key's specific functions are available only from the Manual Menu screen, as manual robot motion can be initiated from only the teaching pendant Manual Motion screen.

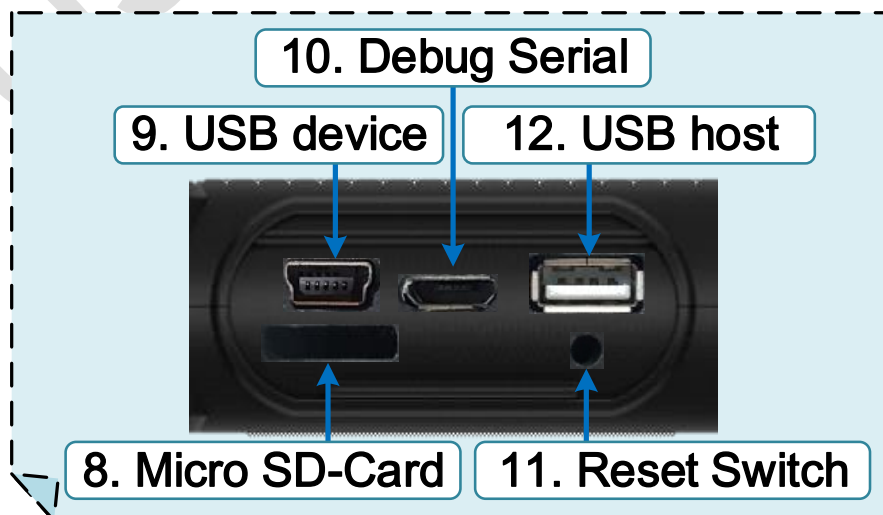
The response to the axis keys depends on the robot motion settings.



[Figure 6-2] Right keys and LEDs

- F1, F2 Key: 2 function keys, the user defined the application.
- The right side of the LED can be assigned user functions.

### (4) Top side debugging port



[Figure 6-3] Interface for development

Interface ports should be used to open the protection cover.

- 8: Micro SD-Card - Software Update, Micor SD-Card memory stick
- 9: USB Device - (Option) Unuse
- 10: Debug Serial – RS-232 Serial port(Micro USB Port)
- 11: Reset Switch - System Reset
- 12: USB Host - Mouse, key Board, USB memory stick

This port is used for development purposes.  
In general, it closed with a protection cover.  
Micro USB



Never connect to a regular USB

Debugging Serial Port for developers.  
Debug Serial dongles are available for developers only.

- Debug Serial developers  
DTP10-L development debugging dongle.



[그림 6.4] How to connect with debug serial dongle

Plug in the USB port of the PC and connect the USB socket (Debug Serial) to the Debug connector of the DTP10-L using a micro USB cable.

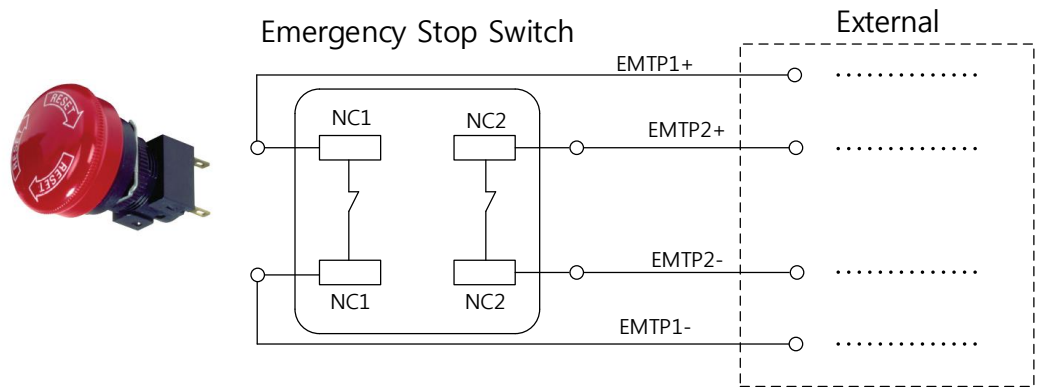
This port is used for development purposes.  
In general, it closed with a protection cover.



[Figure 6-4] Protection cover



(5) Emergency Stop Switch



[Figure 6.6] Emergency Stop Switch

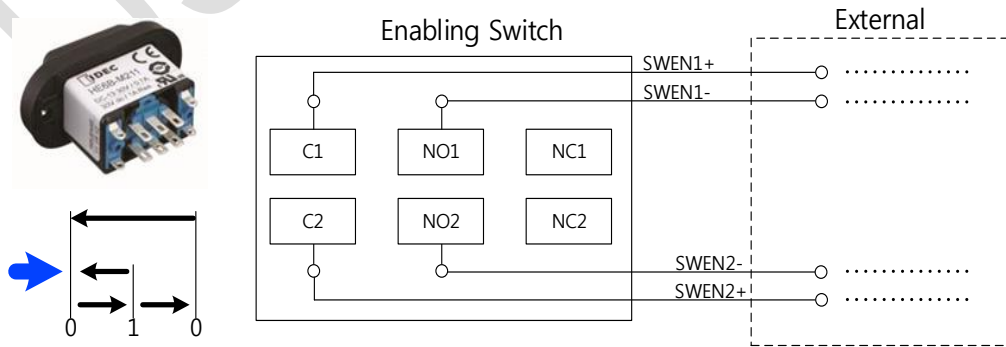
The teaching pendant Emergency stop Switch (the large red knob at the top right of the pendant) is a safety feature which disables the Robot power, immediately stopping the robot.

Position	Picture	Symbol	EMTP 1 (+,-)	EMTP 2(+,-)
Not pressed			Short	Short
Pressed			Open	Open

[Table 6-1] Emergency Stop Switch function table


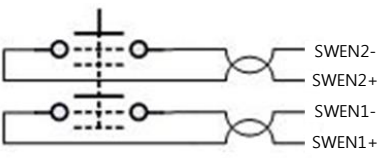

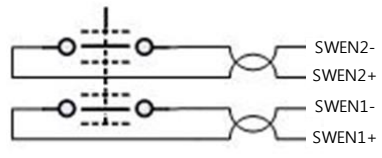

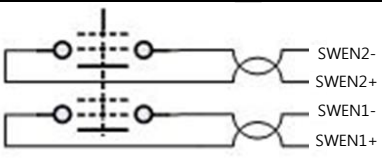
(6) Enabling Switch

The pendant is equipped with a 3-position enabling switch. The enabling switch is located on the rear side of the pendant, as shown in the figure above. The switch is also called dead-man switch.



[Figure 6-7] Enable switch

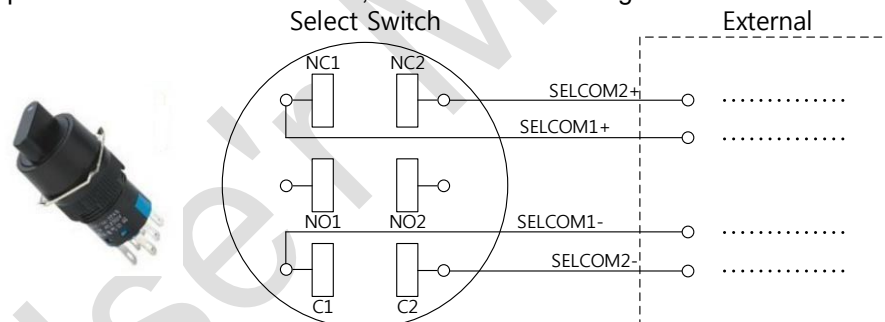


Action	Position	Picture	Symbol
Not pressed	Null		
Pressed	Enabling		
Pressed strong	Panic		


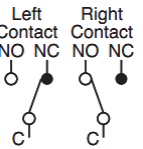

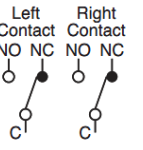

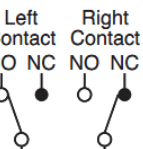
[Table 6-2] Enabling switch function table

**(7) Mode Select Switch**

This switches operation modes between Auto, Manual and Teaching check modes.



[Figure 6-8] Select switch

Position	Picture	Symbol	SELCOM 1 (+,-)	SELCOM 2 (+,-)
Left			Short	Open
Center			Short	Short
Right			Open	Short

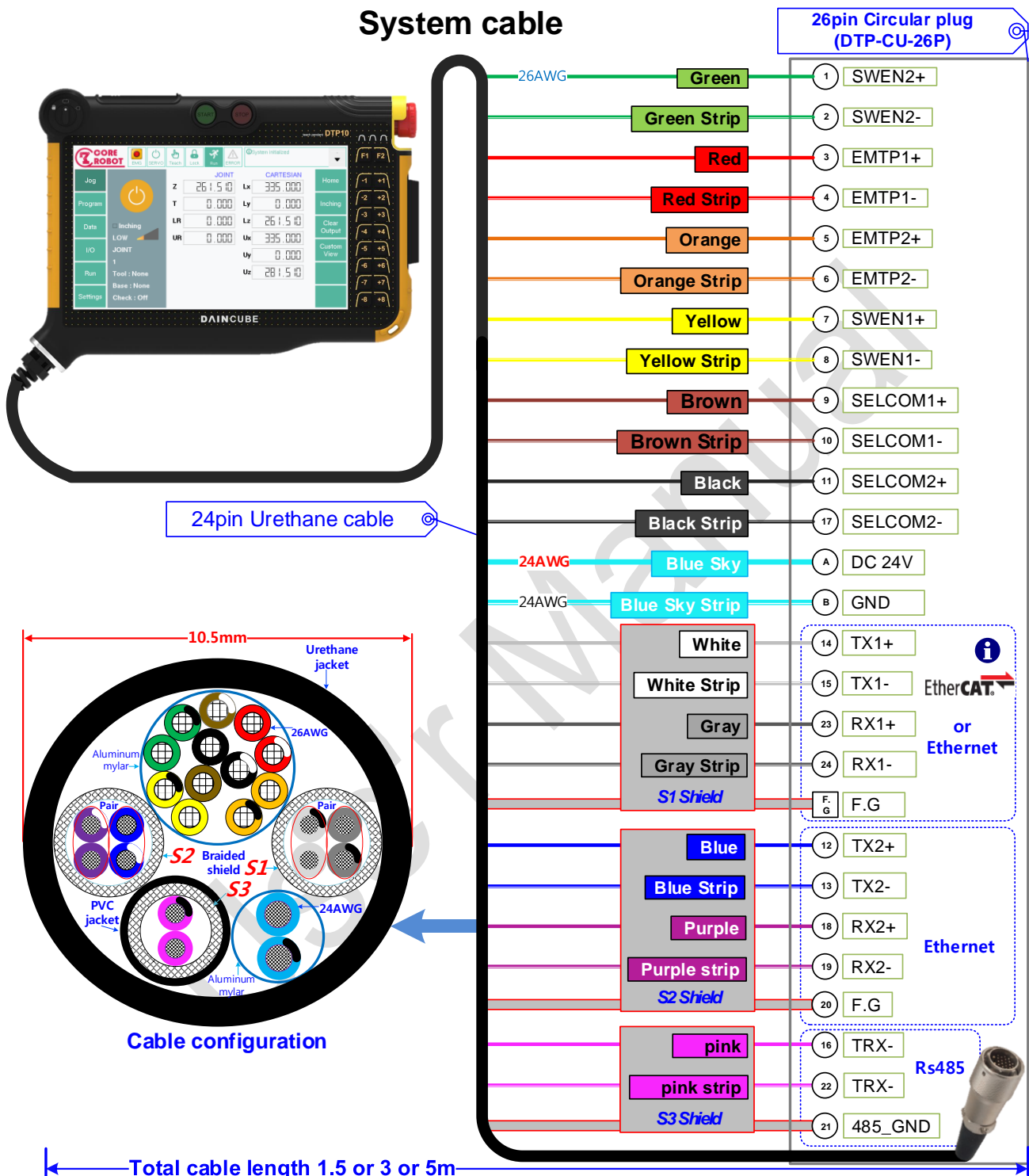
[Table 6-3] Select switch function table

## 6.2. System cable and connector

System cable is a customer order specifications.

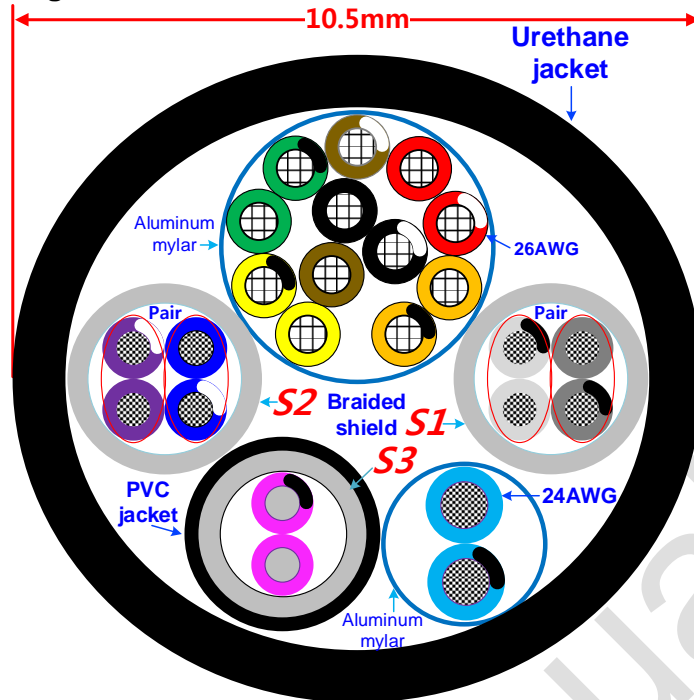
Cable lengths and types, connector types and specifications can be selected by the customer.

### System cable



[Figure 6-9] System cable connection diagram

## (1) System Cable configuration




[Figure 6-10] System Cable configuration

## (2) 26pin circular plug pin map

Plug Pin	Name	Description	Cable Color
<b>System I/O</b>			
3	EMTP1+	Emergency Switch the First signal (+)	Red
4	EMTP1-	Emergency Switch the First signal (-)	Red Strip
5	EMTP2+	Emergency Switch the second signal (+)	Orange
6	EMTP2-	Emergency Switch the second signal (-)	Orange Strip
7	SWEN1+	Enabling Switch the first signal (+)	Yellow
8	SWEN1-	Enabling Switch the first signal (-)	Yellow Strip
1	SWEN2+	Enabling Switch second signal (+)	Green
2	SWEN2-	Enabling Switch second signal (-)	Green Strip
9	SELCOM1+	Select Switch first signal (+)	Brown
10	SELCOM1-	Select Switch first signal (-)	Brown Strip
11	SELCOM2+	Select Switch second signal (+)	Black
17	SELCOM2-	Select Switch second signal (-)	Black Strip
<b>Network 1 - Ethernet 1</b>			
14	TX1+	Ethernet Transmit+	White
15	TX1-	Ethernet Transmit-	White Strip
23	RX1+	Ethernet Receive+	Gray
24	RX1-	Ethernet Receive-	Gray Strip
F.G	F.G	Frame ground	S1 Shield
<b>Network 2 - Ethernet 2</b>			
12	TX2+	Ethernet Transmit+	Blue
13	TX2-	Ethernet Transmit-	Blue Strip
18	RX2+	Ethernet Receive+	Purple
19	RX2-	Ethernet Receive-	Purple strip
20	F.G	Frame ground	S2 Shield

Serial – RS-485			
16	TRX D+	Data+	Pink
22	TRX D-	Data-	Pink Strip
21	485_GND	Isolation RS-485 GND	S3 Shield
Power			
A	VCC	DC 24V	Blue Sky
B	GND	Ground	Blue Sky Strip
Samwoo Connector Part number : SRC6A21-26P-G(26p)			

[Table 6-4] Circular plug pin assignment

 **Note:** Ethernet1 default support.

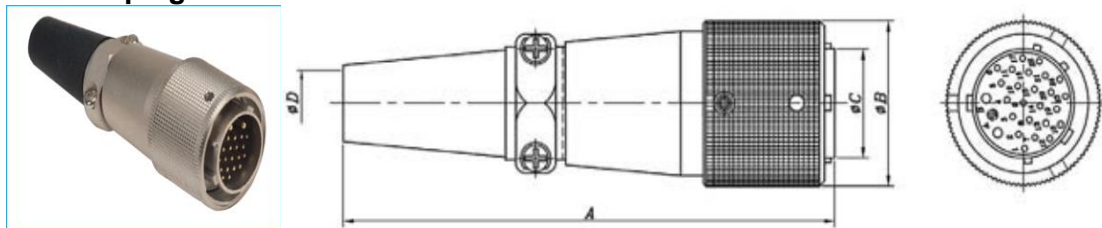
### (3) cable specification



Item	Unit	Specification
AWG 26#x2 pairx2	Construction	NO. / mm
	Wire thickness	A-472
	Color	(BluexBlue Strip + PurplexPurple Strip) (GrayxGray Strip + WhitexWhite Strip)
	Braided shield	mm
AWG 26#x1 pair	Construction	NO. / mm
	Wire thickness	A-472
	Color	Pink x Pink Strip
	Sheath	PVC
	Braided shield	mm
AWG 26#x12C	Construction	NO. / mm
	Wire thickness	A-472
	Color	(BluexBlue Strip + PurplexPurple Strip) (GrayxGray Strip + WhitexWhite Strip)
AWG 24#x2C	Construction	NO. / mm
	Wire thickness	A-472
	Color	Blue Sky, Blue Sky Strip
Tapping the whole		(26#x2Prx2) + (26#x1Pr) + (26#x12C) + (24#x2C)
	Thickness	Nom. Thick
Jacket	Urethane	Mm

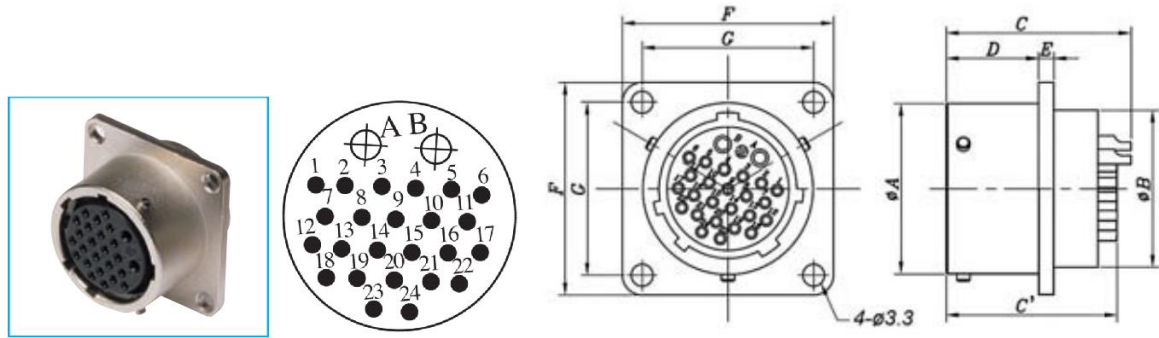
[Table 6-5] Cable specification

### (4) Circular plug connector



Part Number	A	ØB	ØC	ØD
SRC6A21-26P	98.0	31.0	20.4	12.2

[Figure 6-11] Circular plug connector information

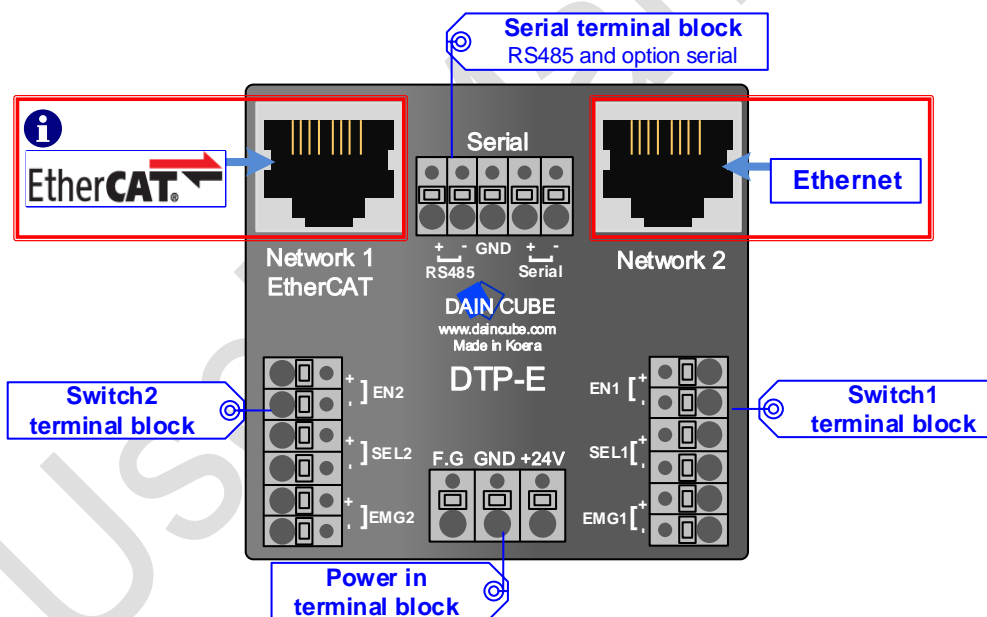
**(5) Circular receptacle connector**

Part Number	A	ØB	C(C')	D	E	F	G
SRC2A21-26S	25.6	23.6	27.7(25.5)	14	2.3	32	26

[Figure 6-52] Circular receptacle connector information

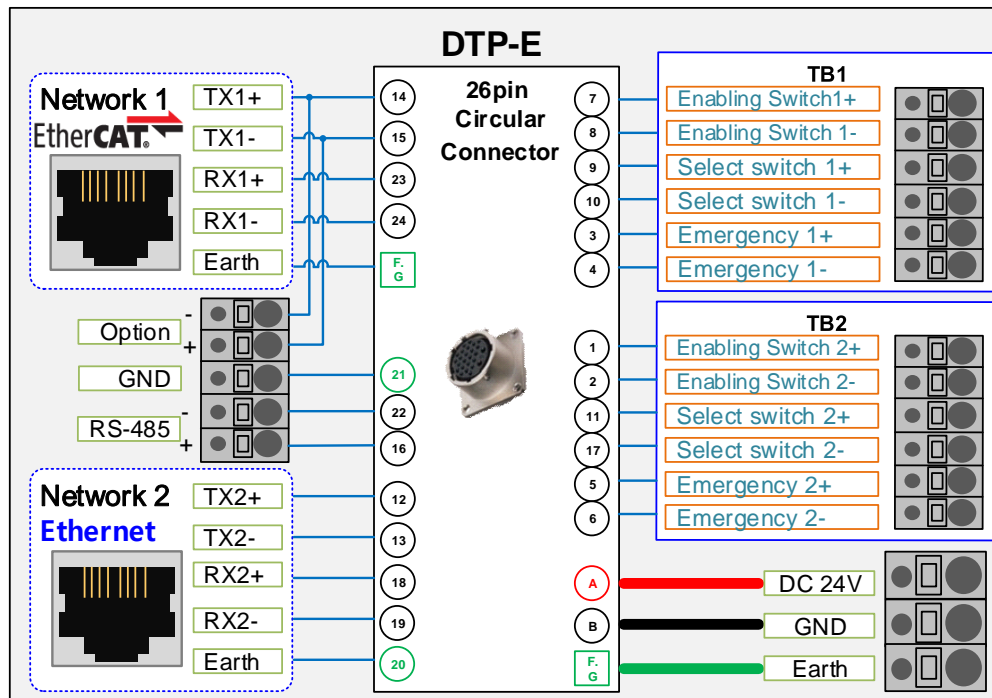
**7. Optional accessories****7.1. Junction box**

Signal of the 26pin receptacle connector are connected to each function Connector or terminal block.



[Figure 7-1] Junction box connector diagram

- Network 1 - EtherCAT or Ethernet port
- Network 2 - Ethernet port
- Serial terminal block - RS-485 port, Option Serial(Please contact us.)
- Switch terminal block - Redundant switches (Enabling, Emergency, Select)
- Power in terminal block - DC24V input



[Figure 7-2] Junction box pin map

If you are using a junction box, you can use a standard cable that can easily be purchased on the market.

### 7.1.1. Junction box pin configuration

#### ■ Power in terminal block

	Pin	Description
1	1	F.G
2	2	GND
3	3	+24V

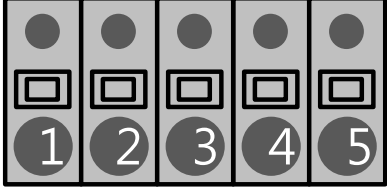
#### ■ Switch1 terminal block

	Pin	Description
1	1	Emergency 1 signal (-)
2	2	Emergency 1 signal (+)
3	3	Select 1 signal (-)
4	4	Select 1 signal (+)
5	5	Enabling 1 signal (-)
6	6	Enabling 1 signal (+)

#### ■ Switch 2 terminal block

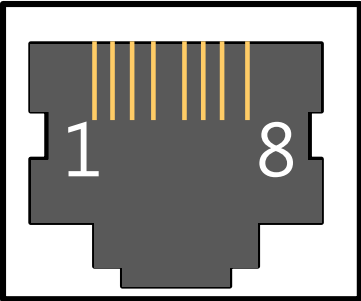
	Pin	Description
1	1	Emergency 2 signal (-)
2	2	Emergency 2 signal (+)
3	3	Select 2 signal (-)
4	4	Select 2 signal (+)
5	5	Enabling 2 signal (-)
6	6	Enabling 2 signal (+)

Serial terminal block

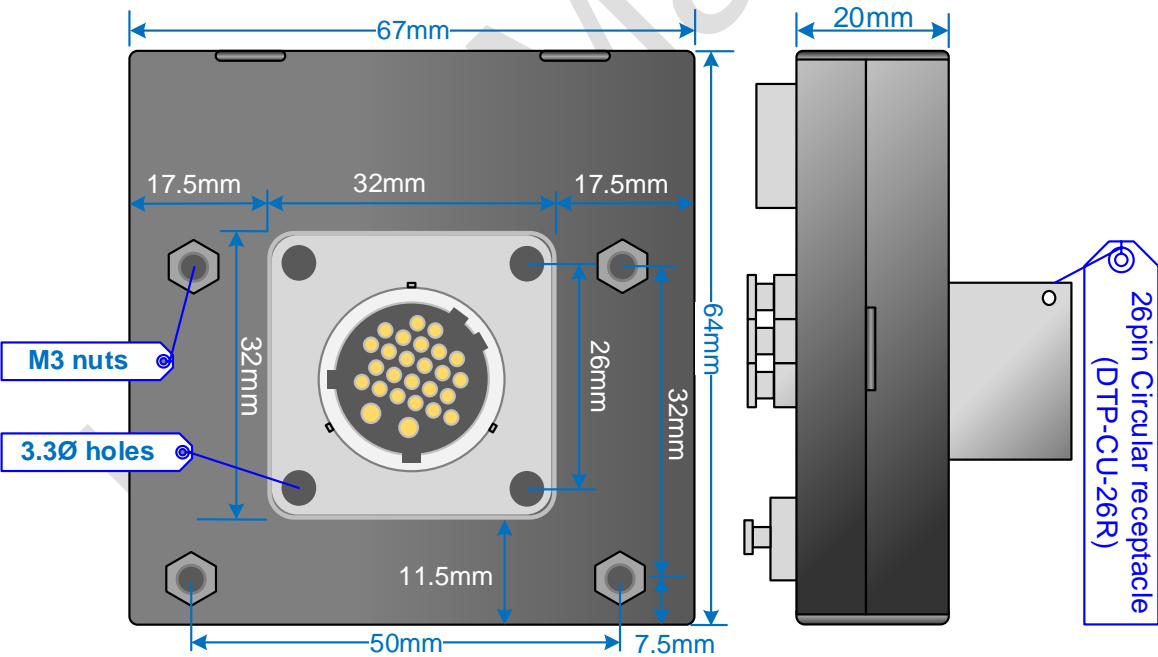
	Pin	RS-485
	1	TRX D+
	2	TRX D-
	3	NC
	4	NC
	5	GND

\* Option: For Use to Please test.

Network 1,2

	Pin	LAN1
	1	TX+
	2	TX-
	3	RX+
	4	-
	5	-
	6	RX-
	7	-
	8	-

7.1.2. Junction box Mechanical Information



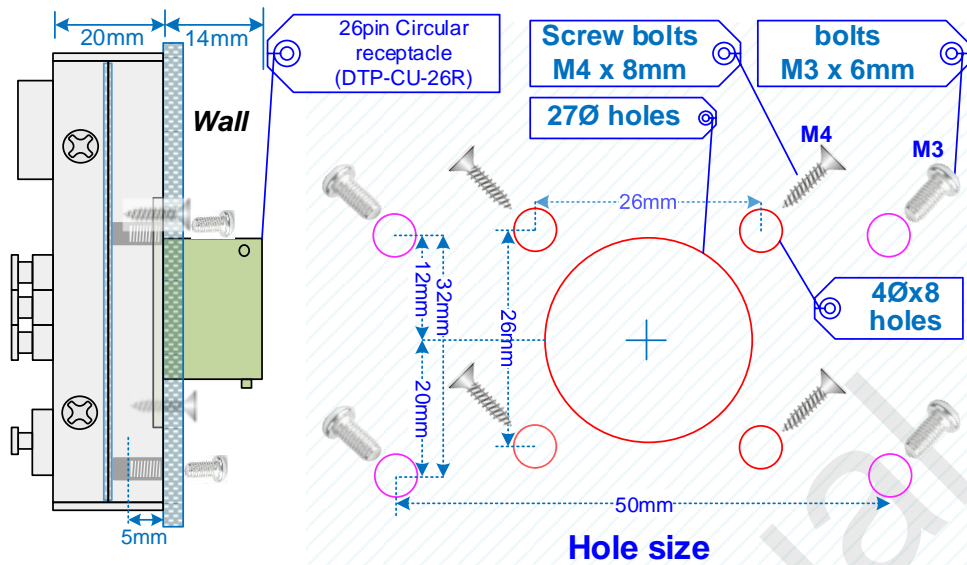
[Figure 7-3] mechanical drawing

- Connect the 26pin system cable.



### 7.1.3. Junction Box Installation Instructions

Dimensional diagram of a drill hole for installation.

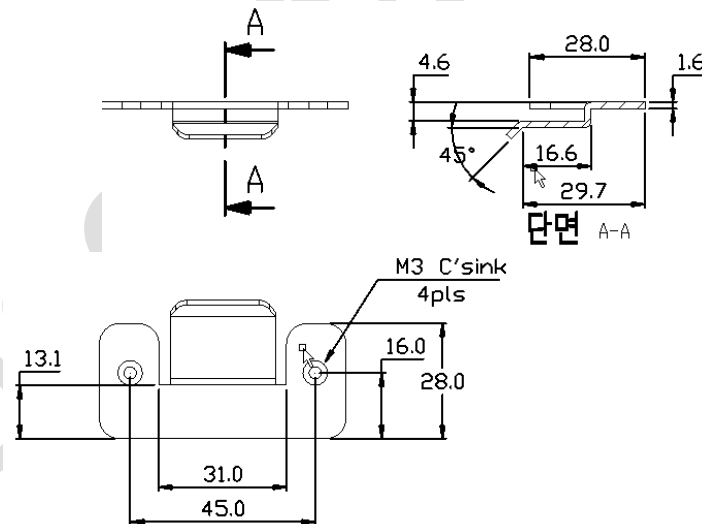


[Figure 7-4] Drill holes for Mounting

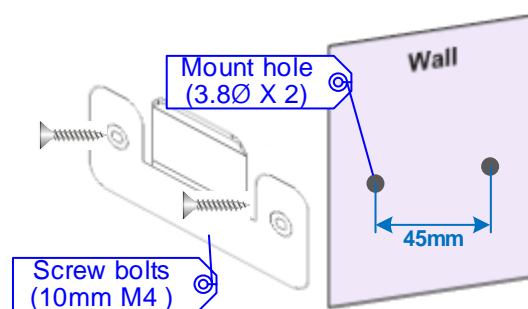
- Mounting holes: The drilling in the wall 27 $\varnothing$ , 4 $\varnothing$  holes as shown in the figure.
- Junction box mounting: junction box is fixed using a circular 26pin connector mounting hole.
- Use the M4 (length 8mm) screw when mounted on the wall.

### 7.2. Wall Bracket

The bracket for mounting the DTP10-L to the wall.



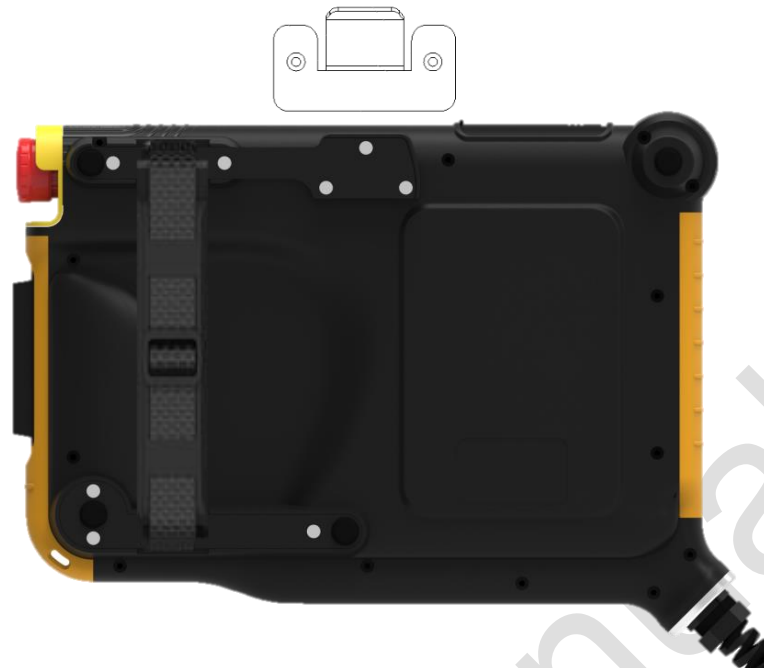
[Figure 7-5] Wall Bracket Mechanical dimensions



[Figure 7-6] Drill holes dimensions



- The 2 hole(3.8 $\phi$ ) spacing of 45mm is required for mounting.
- Use M4(10mm) screw type bolts.



[Figure 7-7] Wall mounted appearance

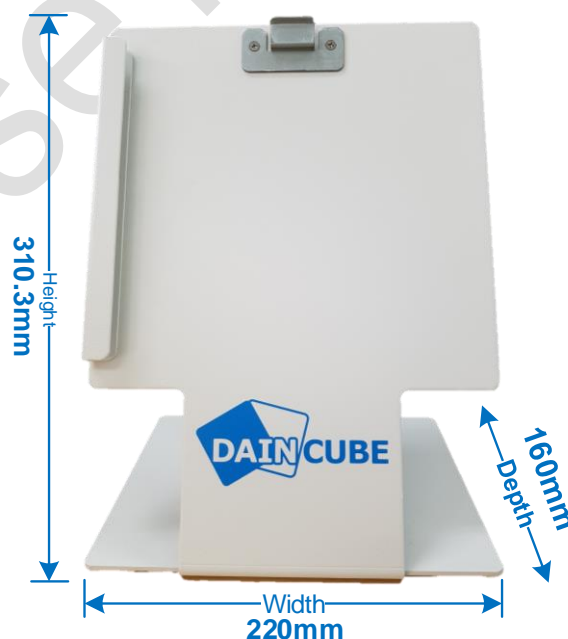
### 7.3. Touch Pen



[Figure 7-8] Touch Pen

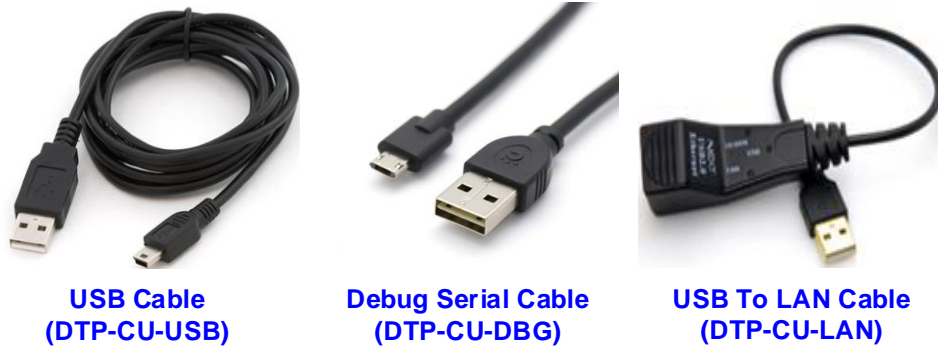
### 7.4. Holder

This is the holder that the DTP10-L Mounting on a desk.



[Figure 7-9] holder

## 7.5. Other accessories parts

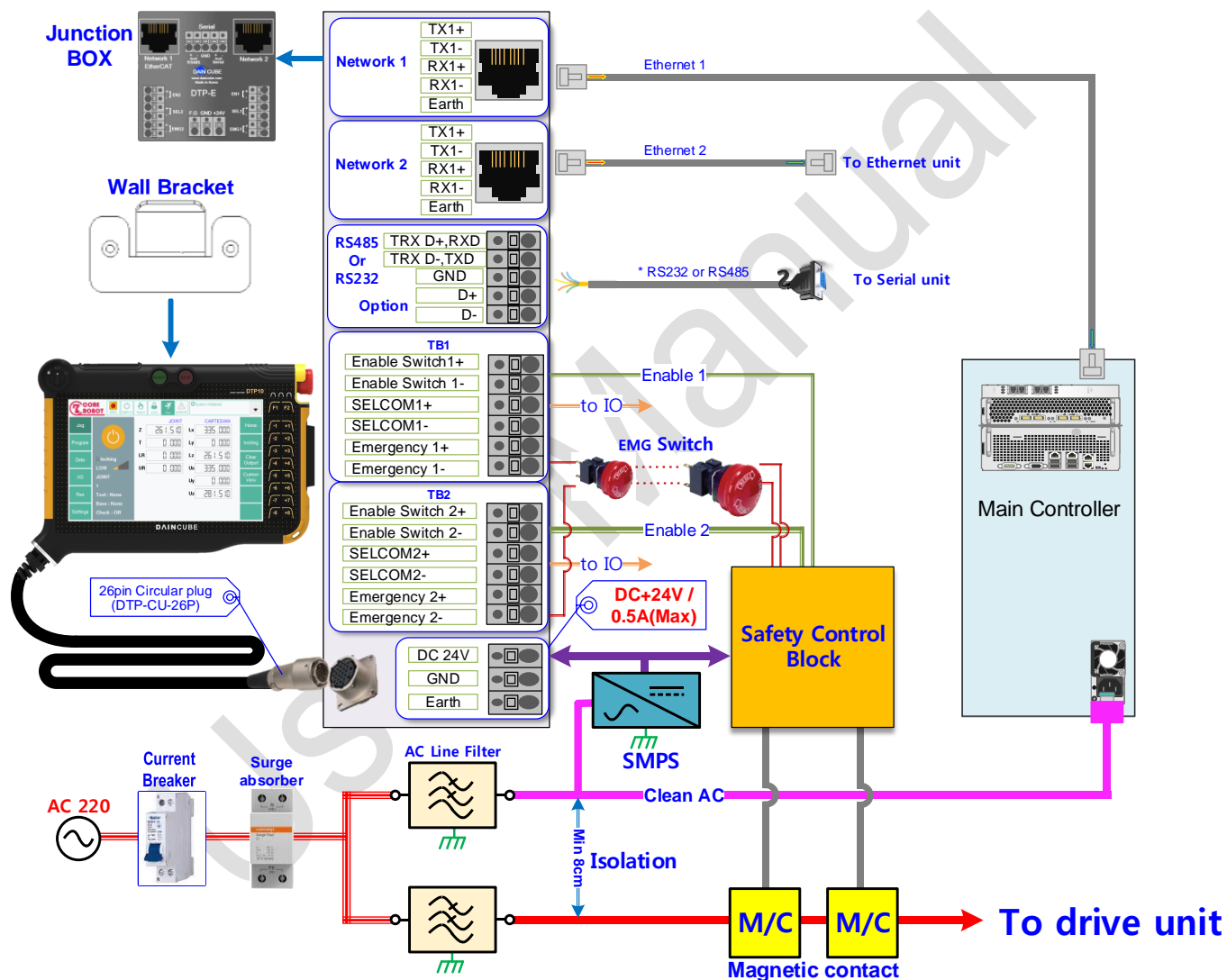


[Figure 7-8] Other accessories parts

- USB Cable : USB 2.0 Cable - A-Male to Mini-B (1.2Meters)
- Serial Debug cable : USB 2.0 Cable - A-Male to Micro 5Pin-B
- USB to LAN Cable : For development

## 8. Installation guide

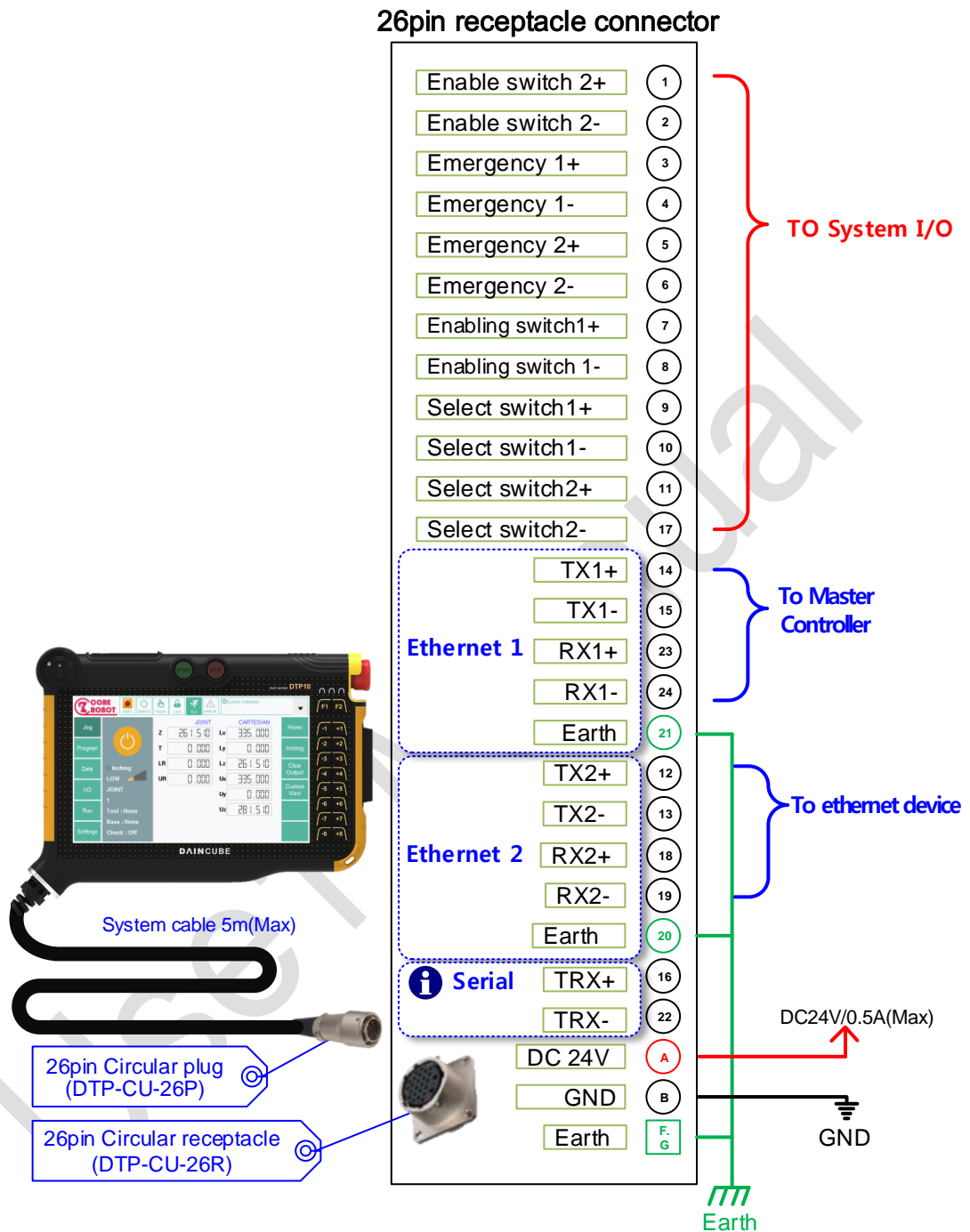
Thank you for purchasing the DTP10-L Teaching pendant. Please install the device after you understand in detail the contents of the document. This document contains recommendations for wiring, to reduce noise emissions generated by the driven components.



[Figure 8-1] Installation example for power and servo AMP

## 8.1.26pin system cable configuration

Please turn off the main power and connect the DTP10-L.



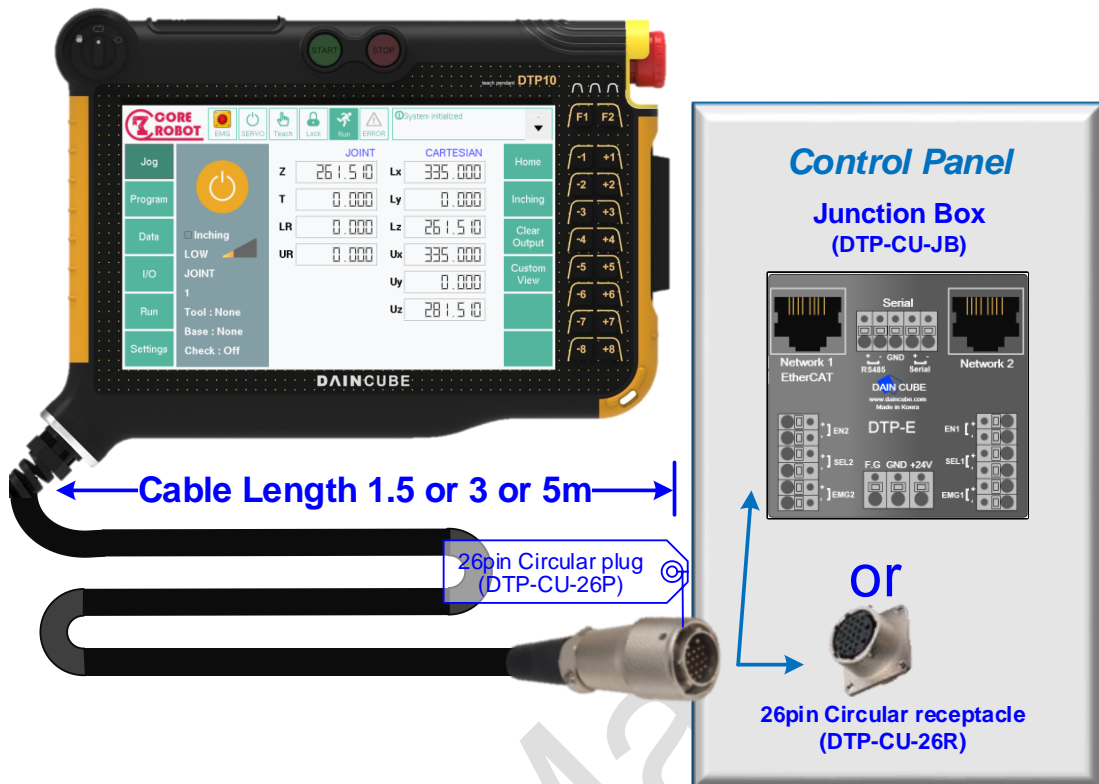
[Figure 8-2] 26pin system cable configuration

**i** EtherCAT : Please contact us. This is an option.

- Enabling, Emergency stop, Select switch is connected to the Safety controller.
- Ethernet 2 port
- RS485 1 port
- Power input : DC24V/500mA(max)

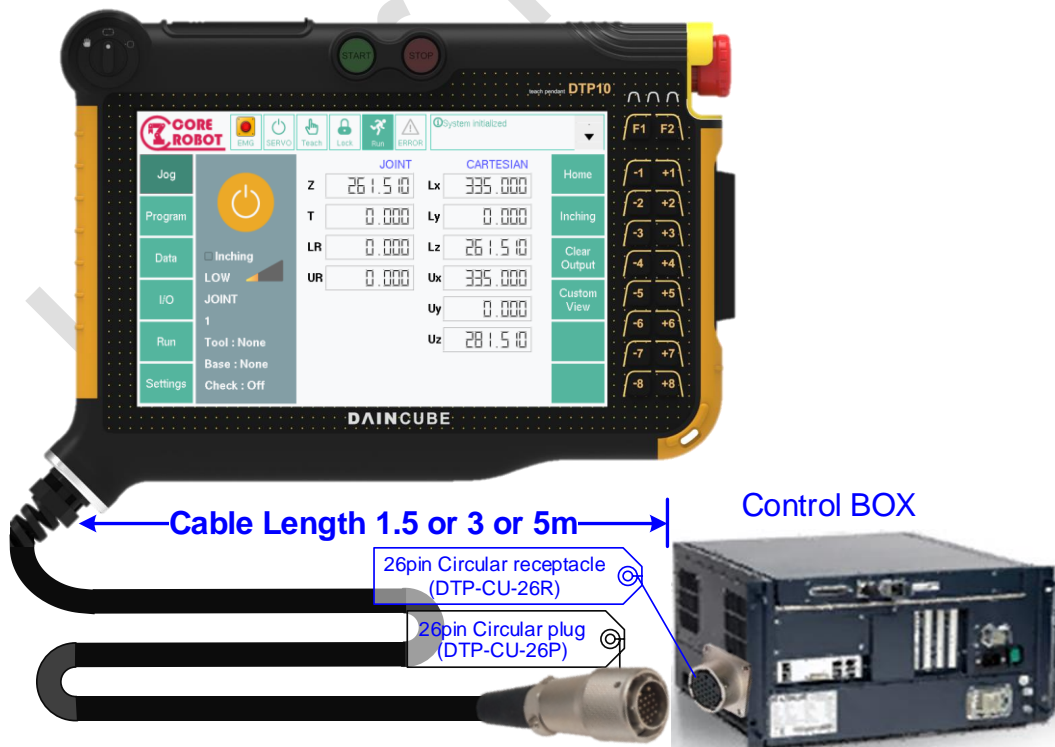
## 8.2. Connections example

### ■ Junction box



[Figure 8-3] Connections to junction box

### ■ Control box

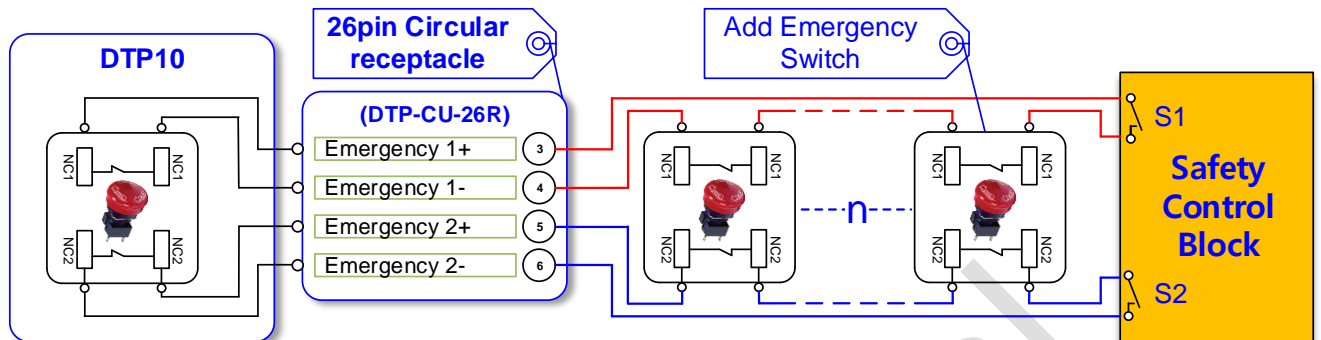


[Figure 8-4] Connections to Control Box

## 8.3. Wiring

### 8.3.1. Emergency Switch wiring

The emergency stop switch used on the DTP10-L features two circuits. The contacts are normally closed.

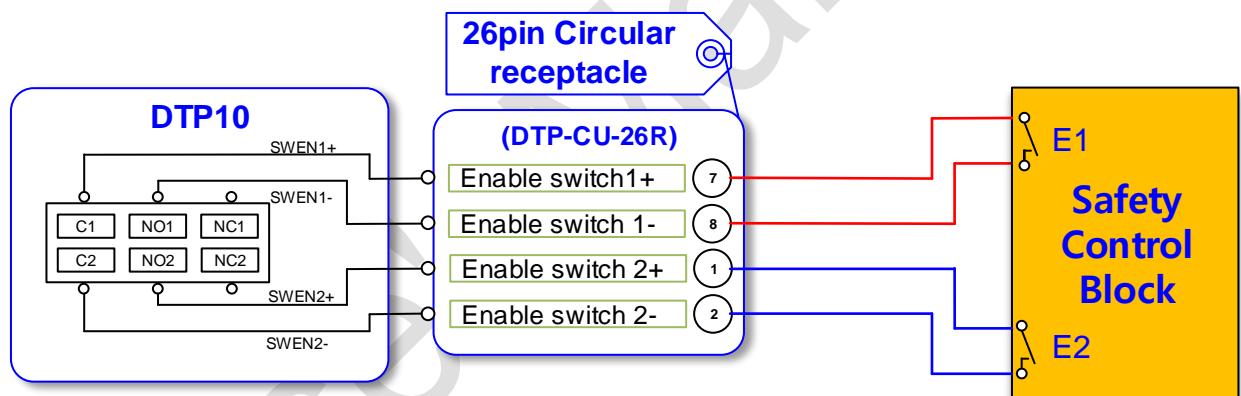


[Figure 8-5] Emergency Switch wiring example

As shown in the figure, the wiring in series with the safety control block.

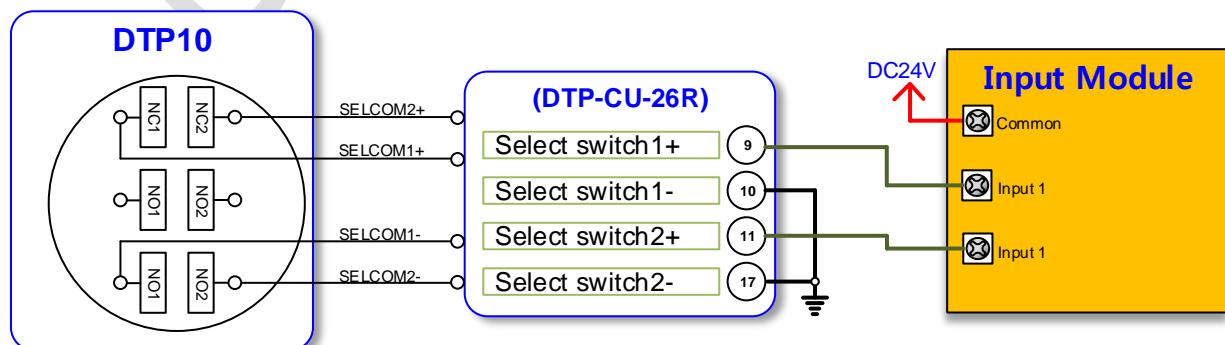
### 8.3.2. Enabling Switch wiring

The enable switch used on the DTP10-L features two circuits. The enabling switch is connected to a dry contact.



[Figure 8-6] Enabling Switch wiring example

### 8.3.3. Select Switch wiring




[Figure 8-7] Select Switch wiring example

### 8.3.4. Power

- The power supply is DC24V. Voltage regulation should be within  $\pm 5\%$ .
- Power lines are twisted as densely as possible, and should be connected as short as possible.
- Please use power with less Noise between lines and ground.
- If Noise is more or larger, use an isolation transformer or Noise Filter.
- Power-line should be used the thickest (2mm or more). So that no voltage fluctuations.
- Separate the motor wiring and the DC power and signal line wiring as far as possible. Please drop as possible over 100mm.
- Please separate the DC24V line from the motor line.
- Lightning-proof Surge absorber should be used to safety from such as lightning strikes and surges. Install the surge protector.

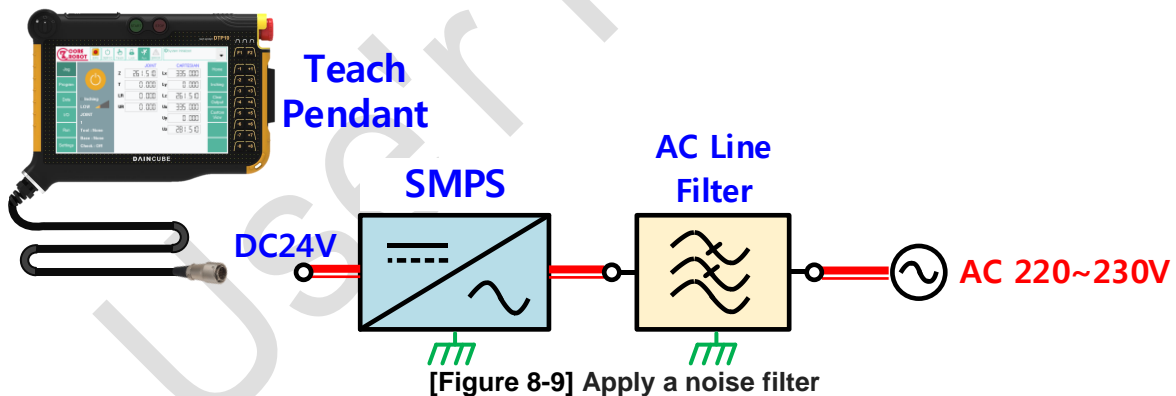


[Figure 8-8] Surge absorber

 **Note:** Surge absorber should be selected to allow the voltage is higher than the maximum input voltage.

### 8.3.5. Noise

- EMI: Electro Magnetic Interference
- EMS: Electro Magnetic Susceptibility




[Figure 8-9] Apply a noise filter

- Noise Filter must be installed on AC220V line. Motor noise so that it does not directly affect.
- Electronic components are caused the problems such as short lifetime or a deterioration or malfunction because of intense noise.




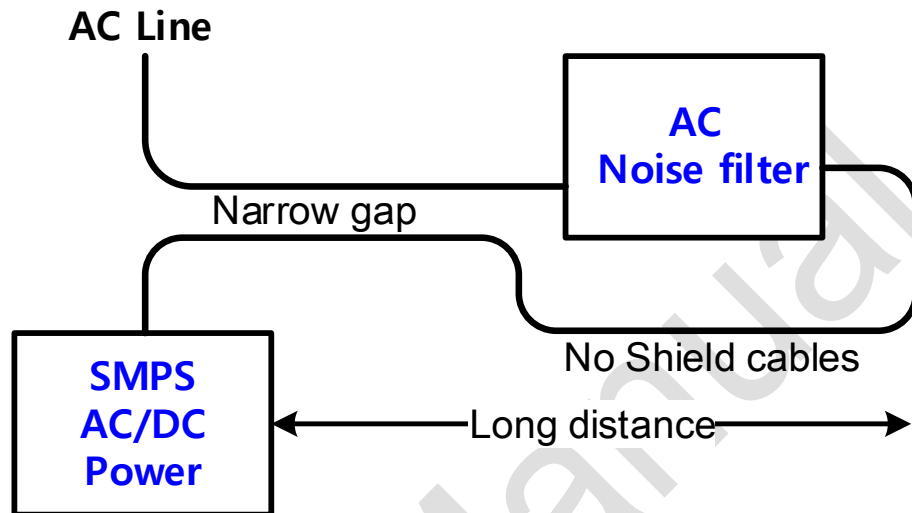
[Figure 8-10] AC noise filter



**Warning**

**Make sure the AC filter capacitor safety (PE) ground and connected correctly.**  
**You can avoid injury and / or damage to the equipment.**

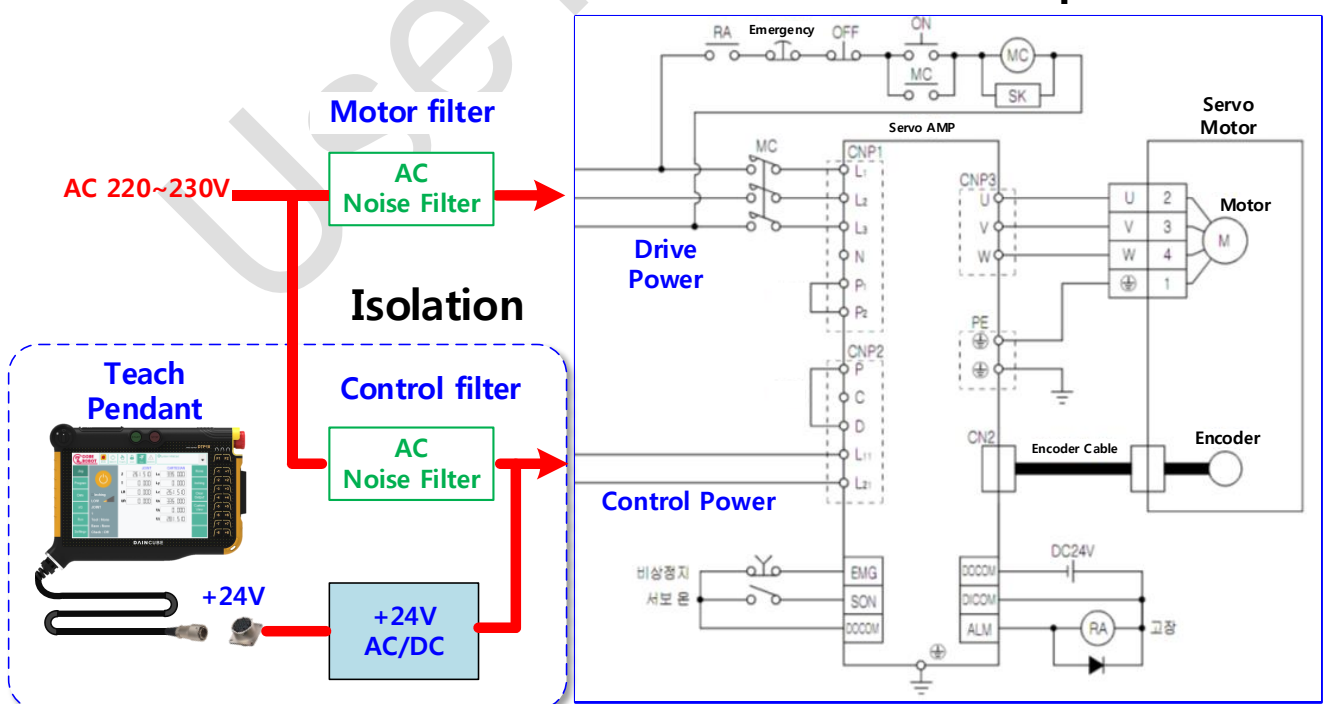
 **Note:** The filter is an essential element of protection against electromagnetic disturbance. Filters prevent emitted interference acting on the power line and vice versa.



[Figure 8-11] Noise filter incorrect installation

- The supply cable to the noise filter and outgoing cables from the noise filter must not run parallel to each other (see illustration):
- Servo Motor part and DTP10-L part Filter method used as below.

### AC Servo Motor part



[Figure 8-12] Example: AC 220V line noise filter used



### 8.3.6. Method wiring

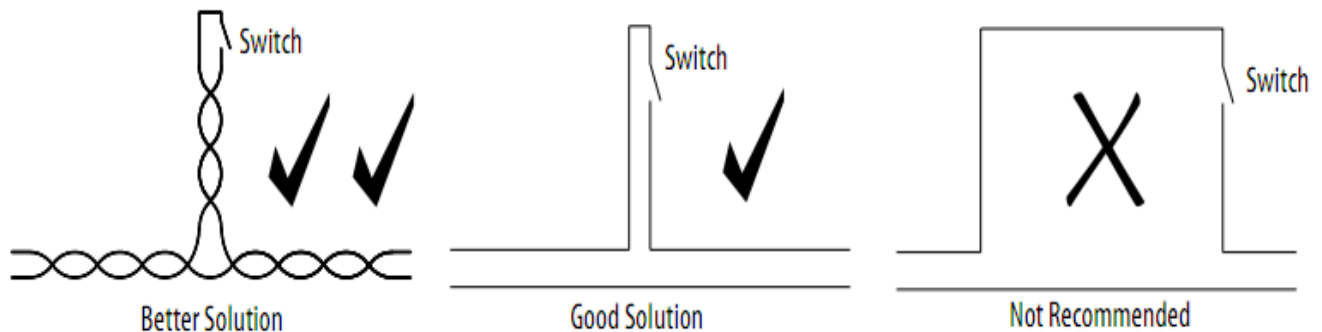
- (1) Signal and communication cables is placing a high-voltage cable or power line over a distance of 10cm, please not affected by the noise and magnetic field
- (2) If possible use separate ducts for power cables and control lines.
- (3) All cable should be the Shield cable.



#### Note

According to the NFPA79 approved by the United States, when the shielded wire is not used for wiring between a servo amplifier and a servo motor, the wiring must be insulated from wiring of other control or signal circuits.  
(Example: 100 mm or more for 20 A or less)

#### (4) Minimizing the loops



[Figure 8-13] Avoiding loops in wiring designs



#### Note:

Wires that form a loop make an efficient antenna. Run feed and return wires together rather than allowing a loop to form. Twisting the pair further reduces the antennae effects and can significantly reduce EMI.

#### (5) Excess cable



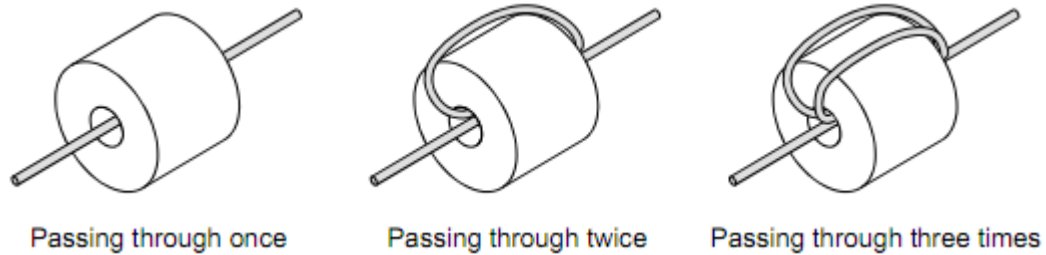
[Figure 8-14] Excess cable treatment

#### (6) Cabling instructions:

- Do not coil excess cable of different types (for example, motor power and feedback) together. An efficient transformer is formed at HF.
- Cable lengths should ideally be trimmed to fit the application.
- If excess cable cannot be trimmed, it should be laid in an 'S' or figure eight pattern (refer to the figure below).

## (7) Ferrite core

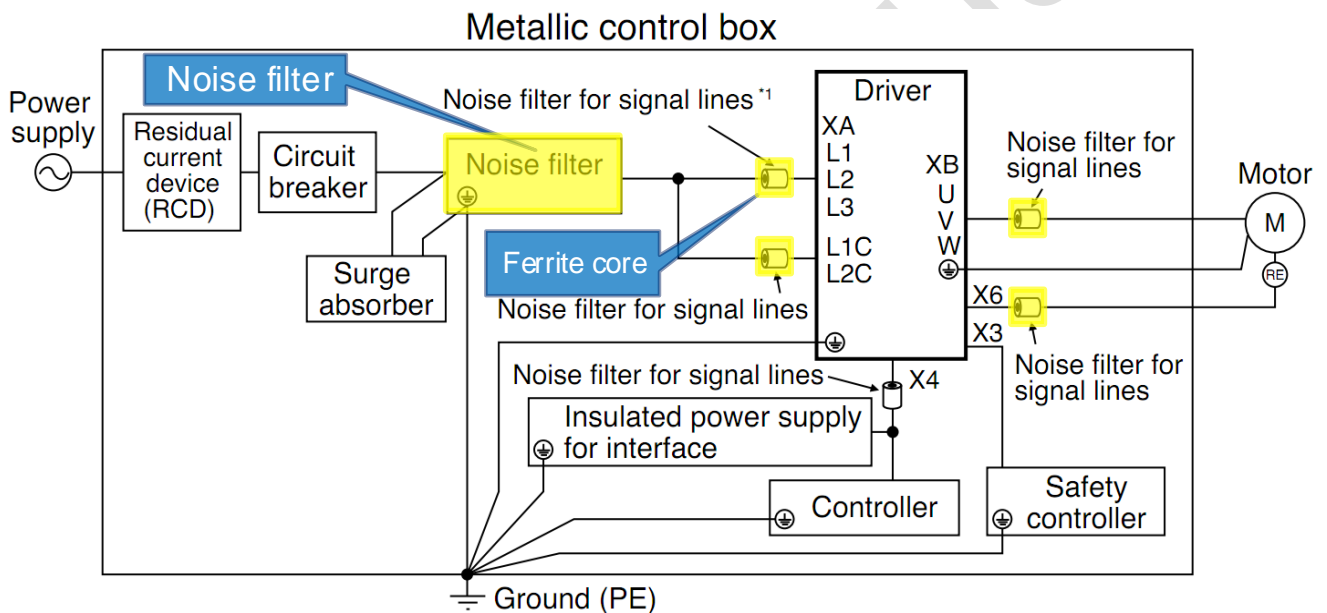
### Ferrite core turn



[Figure 8.15] Ferrite core turn

**Note:** Using ferrite cores, increase the maximum number of turns around the ferrite for optimum results.

### ■ Servo drive wiring for conformity to EC directives and UL standards.



[Figure 8-16] Panasonic AC Servo drive Installation manual

**Note:** Servo drive part must install the Noise Filter and Ferrite core as shown in the figure.

For more information, please refer to the motor drive manual.

It is recommended to use the following Ferrite core.

Option part No.	Manufacturer's part No.	Manufacturer
DV0P1460	ZCAT3035-1330	TDK Corp.

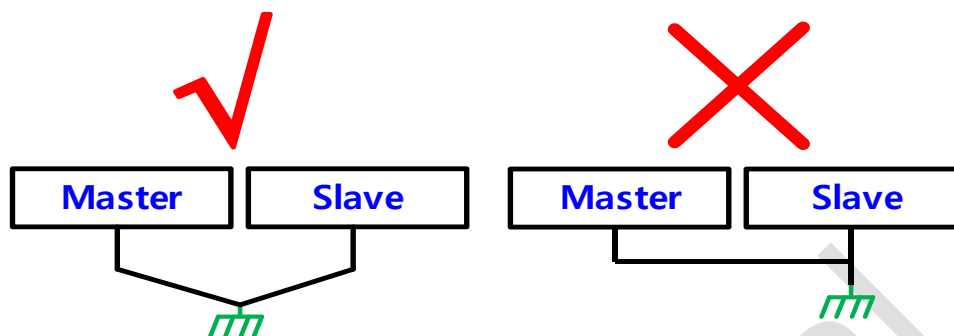


[Figure 8-17] TDK ferrite core

■ NEC TOKIN: ESD-SR-250, SEIWA ELECTRIC: E04SRM563218: It's possible to use.

### 8.3.7. Earthing

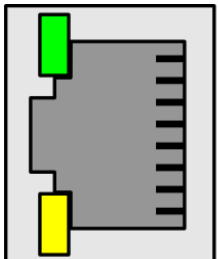
- The F.G pin in a circle Connector must be wired to the F.G terminal of the SMPS.
- Earth pin on LAN1 and LAN2 is a signal Shield.
- Earth wire should be used more than 2 mm.
- The length of the ground line is as short as possible.
- AC Power Earth and control system Ground are must be isolated.



[Figure 8-18] Earth wiring methods

### 8.3.8. Ethernet wiring

The following pin assignment is used for the DTP7-L Ethernet master.

	RJ45	26pin receptacle pin	name	Description
	1	14	Tx+	Transmit Data +
	2	15	Tx-	Transmit Data -
	3	23	Rx+	Receive Data +
	6	24	Rx-	Receive Data -
	shield	21	Cable shield	Functional earth

[Table 8-1] Ethernet connector map

### 8.3.9. Ethernet cable

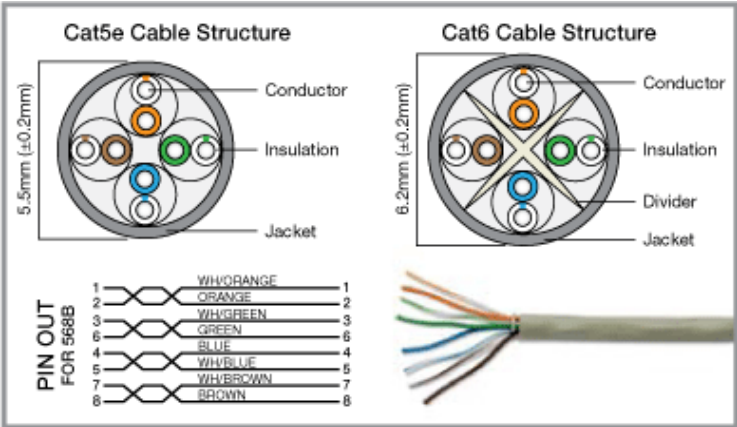
- DTP10-L Ethernet communication cable recommended specification
  - Cable minimum requirements : CAT.5E STP
  - Recommended: over CAT6
  - Plug: STP CAT.5E RJ-45 8P8C (Metal materials)

※ **you should connect the shield between the cable and the plugs.**

- In case of use the FTP / STP cable, you should use the Metal plug to connect the plug the shield and ground wires.



[Figure 8-19] FTP metal cable plug



[Figure 8-20] Cat 5e, Cat 6 cable

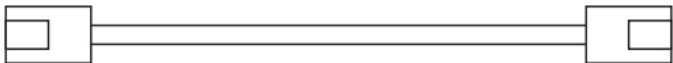


**CAUTION**

**Risk of communication faults!**

Malfunctions in communications may happen when using inappropriate cables. Use only network cables of the categories 5 (Cat 5e, Cat 6 or Cat 7) or higher within EtherCAT ® networks.

- Straight through patch cable is recommended.



Pin No.	Wire color		Wire color	Pin No.
1	White-Green		White-Green	1
2	Green		Green	2
3	White-Orange		White-Orange	3
4	Blue		Blue	4
5	White-Blue		White-Blue	5
6	Orange		Orange	6
7	White-Brown		White-Brown	7
8	Brown		Brown	8
Connector hood	Shielded wire *		Shielded wire *	Connector hood

\* Connect the shielded wire of the cable to the connector hood at both ends of the cable.

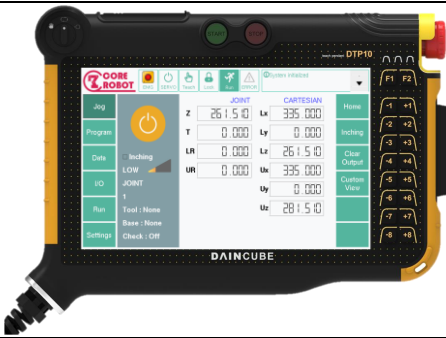

[Figure 8-21] Straight cable pin map

## 9. Package

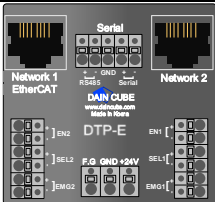

### 9.1.Packing list

DTP10-L purchase the package configuration is shown below.

#### ■ Basic parts

Item	Photo	Description	Quantity
DTP10-L		Basic configuration ✓ Main part ✓ Linux ✓ coreCon	1
System Cable DTP-CU-26P- ***M 1.5M 3M 5M cn		Length option : 1.5 ~ 5m Connector option :  26pin connector  Raw Cable	1
Development CD DTP10-CD-L		*Option	1
Touch Pen			1

#### ■ Option and accessories Parts

Item	photo	Description	Quantity
Junction Box DTP-CUE-JB		*Option ivory color or Dark black Random Color	1
Circular receptacle connector DTP-CU-26R		*Option	1

USB cable DTP-CU-USB		*Option	1
USB to Serial only Dongle.		*Option	1
Debug Serial Cable DTP-CU-DBG		*Option	1
USB To LAN cable DTP-CU-LAN		*Option	1
DTP10-holder		*Option	1
DTP- Wall Bracket		*Option	1

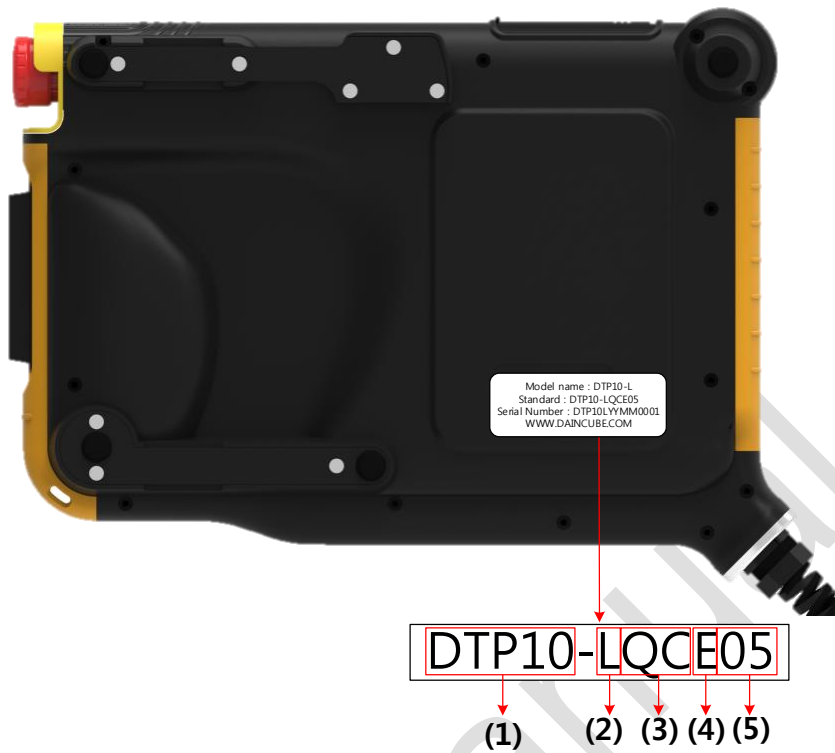
[Table 9-1] Packing list

 **Note:** Please make sure there are no missing parts of the items listed in the checklist above

 **Note:** Available for individual purchase by package

9.2.Packing & label

(1) Label

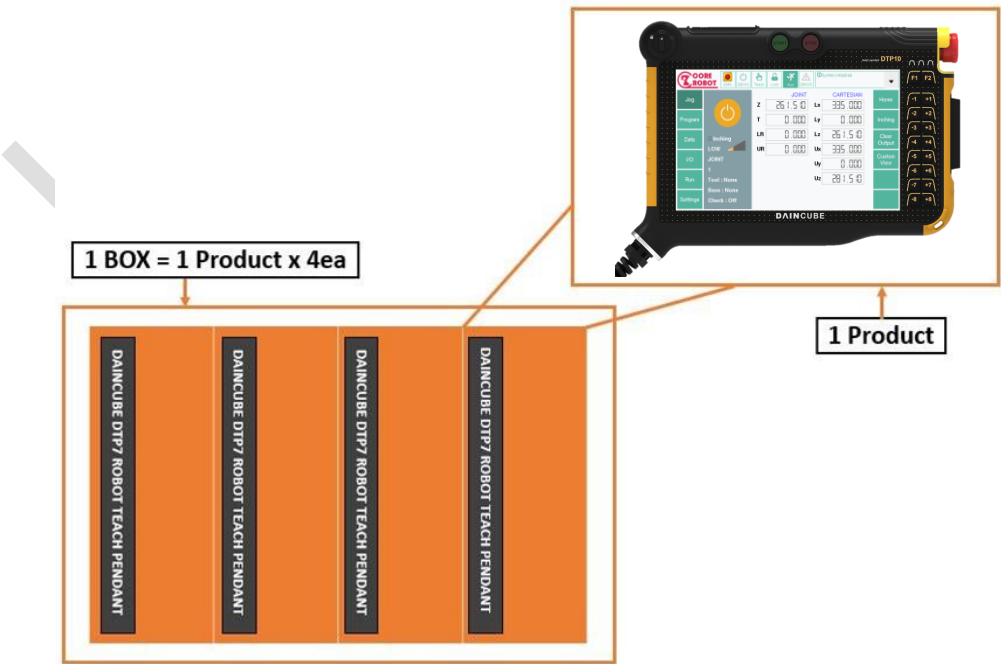


[Figure 9-1] Labeling position

(1)Model name	(2) Item	(3) O/S	(4) Communication	(5) Cable length
◆ DTP10-L(QT5/Linux)	◆L(QT5/Linux)	◆QC(QT5/Linux, coreCon) ◆QN(QT5/Linux, None)	◆4(RS-485) ◆E(Ethernet) ◆N(None)	◆01(1.5M) ◆03(3M) ◆05(5M) ◆CN(Option)

[Table 9-2] Labeling rules

(2) Packing product: 1Box = 1Product x 4ea



[Figure 9-2] Carton box

## 10. General care and maintenance

Your device is a product of superior design and craftsmanship and should be treated with care.



The following suggestions will help you.

- Keep the device dry. Precipitation, humidity, and all types of liquids or moisture can contain minerals that will corrode electronic circuits. If your device does get wet, allow it to dry completely.
- Do not use or store the device in dusty, dirty areas. Its moving parts and electronic components can be damaged.
- Do not store the device in hot areas. High temperatures can shorten the life of electronic devices, damage cable, and warp or melt certain plastics.
- Do not store the device in cold areas. When the device returns to its normal temperature, moisture can form inside the device and damage electronic circuit boards.
- Do not attempt to open the device.
- Do not drop, knock, or shake the device. Rough handling can break internal circuit boards and fine mechanics.
- Do not paint the device. Paint can clog the moving parts and prevent proper operation.
- Unauthorized modifications or attachments could damage the device and may violate regulations governing radio devices.

### 10.1. Cleaning

To clean the pendant, use a soft cloth dampened with a small amount of water or a mild cleaning agent.

## 11. EC directives and standards

The list of safety standards on the robot. This section does not cover the safety design methods and safety equipment installation.

### 11.1. EC directives

2006/42/EC Directive for the safety of machinery with the application MD 2006/42/EC  
 2004/108/EC EMC directive  
 2011/65/EC RoHS directive

### 11.2. Standards

EN ISO 12100: Safety of machinery - General principles for design – Risk assessment and risk reduction  
 EN ISO 13849-1: Safety of machinery, safety related parts of control systems  
   -Part 1: General principles for design  
 EN ISO 13850: Safety of machinery - Emergency stop - Principles for design  
 EN ISO 10218-1: Robots for industrial environments - Safety requirements -Part1 Robot  
 EN ISO 9787: Robots and robotic devices -- Coordinate systems and motion nomenclatures  
 EN ISO 9283: Manipulating industrial robots, performance criteria, and related test methods  
 EN ISO 13732-1: Ergonomics of the thermal environment - Part 1

EN 61000-6-4(2007+A1:2011): Terminal disturbance voltage, Radiated disturbance  
 EN 61000-3-2:2014: Harmonic Distortion  
 EN 61000-3-3:2013: Voltage fluctuations & flicker  
 EN 61000-6-2:2005: Include below test types  
 EN 61000-4-2:2009: Electrostatic discharge  
 EN 61000-4-3:2006 +A1:2008+A2:2010: Radiated, radio-frequency, electromagnetic field  
 EN 61000-4-4:2004 +A1:2010: Electrical fast transient / burst  
 EN 61000-4-5:2006: Surge



EN 61000-4-6:2009: Conducted disturbances, induced by radio-frequency fields

EN 61000-4-8:2010: Power frequency magnetic field

EN 61000-4-11:2004: Voltage dips, short interruptions and voltage variations

Korea Standard

KN 61000-6-3 : Conducted tests (mains port), electromagnetic conduction test (communication ports)

KN 14-1 : Discontinuous disturbance test

KN 61000-6-3 : Electromagnetic radiation test

KN 61000-6-1, KN 61000-4-2: Electrostatic discharge immunity test

KN 61000-6-1, KN 61000-4-3: Radiated RF electromagnetic field immunity test

KN 61000-6-1, KN 61000-4-4: EFT/Burst immunity test

KN 61000-6-1, KN 61000-4-5: Surge immunity test

KN 61000-6-1, KN 61000-4-6: Conducted immunity test

KN 61000-6-1, KN 61000-4-8: Power frequency magnetic field immunity test

KN 61000-6-1, KN 61000-4-11: Voltage drop and momentary power failure immunity test

## 12. Reference list

### A list of installation related reference materials.

Please refer to the documents below for more details.

- Mitsubishi -EMC Installation Guidelines for General-Purpose AC Servo.
- YASKAWA: AC Servo Drive Technical Manual
- LS Industrial Systems: AC Servo Drive user's Manual
- Control Techniques: Motor Drives Installer's Guide.
- DELTA: EMC Standard Installation Guide for AC Motor Drives.
- Electrical design method considering EMC
- Rockwell Automation : Servo Drive Installation



Check the local regulations for disposal of electronic products.

This symbol on the product or on its packaging indicates that this product must not be disposed of with your other household waste.

Instead, it is your responsibility to dispose of your waste equipment by handing it over to a designated collection point for the recycling of waste electrical and electronic equipment.

The separate collection and recycling of your waste equipment at the time of disposal will help to conserve natural resources and ensure that it is recycled in a manner that protects human health and the environment. For more information about where you can drop off your waste equipment for recycling, please contact your local city office, your household waste disposal service or the shop where you purchased the product.



We hereby declare that the product is in compliance with the essential requirements and other relevant provisions of European Directive 2014/30/EC (The Electromagnetic Compatibility Directive).



We hereby declare that the product is in compliance with the essential requirements and other relevant provisions of Korea Directive (EMC standards)  
Standard: Information Communication equipment such notice with regard to the assignment and management of the laboratory