# **Golden Ding Series Analog Servo Drives**



# Peak Current 6 A Continuous Current 3 A Supply Voltage 20 - 80 VDC



#### Description

The CAB6A80 PWM servo drive is designed to drive brushless and brushed DC motors at a high switching frequency. The CAB6A80 is fully protected against over-voltage, over-current, over-heating, and short-circuits. A single digital output indicates operating status. The drive interfaces with digital controllers that have analog +/-10V output.

See Part Numbering Information on last page of datasheet for additional ordering options.

#### **Features**

- Four Quadrant Regenerative Operation
- Direct Board-to-Board Integration
- Lightweight
- High Switching Frequency
- Wide Temperature Range
- High Performance Thermal Dissipation

- Differential Input Command
- Digital Fault Output Monitor
- Current Monitor Output
- Single Supply Operation
- Compact Size
- High Power Density

#### HARDWARE PROTECTION

- Over-Voltage
- Over-Current
- Over-Temperature
- Short-circuit (phase-phase)
- Short-circuit (phase-ground)

#### **INPUTS/OUTPUTS**

- Digital Fault Output
- Digital Inhibit Input
- Analog Current Monitor
- Analog Command Input
- Analog Current Reference

#### COMMUTATION

**MODES OF OPERATION** 

Trapezoidal

Current

#### **MOTORS SUPPORTED**

- Three Phase (Brushless)
- Single Phase (Brushed, Voice Coil, Inductive Load)

#### **COMMAND SOURCE**

■ ±10 V Analog

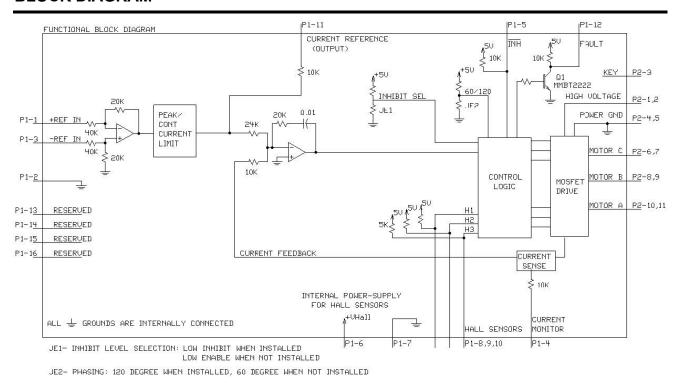
### **FEEDBACK SUPPORTED**

Hall Sensors

Version 1.1



#### **BLOCK DIAGRAM**



#### HARDWARE SETTINGS

## **Jumper Settings**

Jumpers are SMT, 0 ohm resistors located on the underside of the drive PCB. By default, the drive is configured with the jumpers installed. Typical drive operation will not require the jumpers to be removed. Please contact the factory before jumper removal.

Jumpe	Description	Configuration	
	SMT Jumper(0Ω Resustor)	Not Installed	Installed
JE1	Inhibit logic. Sets the logic level of inhibit pins. Labeled JE1 on the PCB of the drive.	Low Enable	Low Inhibit
JE2	JE2 Hall sensor phasing. Selects 120 or 60 degree commutation phasing. Labeled JE2 on the PCB of the drive.		120 degree

#### Notes:

Any damage done to the drive while performing these modifications will void the product warranty.It is recommended to contact AMC China's technical staff before setting of JPE1 and JPE2.

CAB6A80 www.a-m-c.cn 2

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## **SPECIFICATIONS**

Power Specifications					
Description	Units	Value			
DC Supply Voltage Range	VDC	20 - 80			
DC Bus Under Voltage Limit	VDC	18			
DC Bus Over Voltage Limit	VDC	88			
Maximum Peak Output Current <sup>1</sup>	Α	6			
Maximum Continuous Output Current	Α	3			
Maximum Continuous Output Power	W	228			
Maximum Power Dissipation at Continuous Current	W	12			
Minimum Load Inductance (Line-To-Line) <sup>2</sup>	μH	100			
Internal Bus Capacitance <sup>3</sup>	μF	33			
Low Voltage Supply Outputs	-	+6 VDC (30 mA)			
Switching Frequency	kHz	31			
Control Specifications					
Description	Units	Value			
Command Sources	-	±10 V Analog			
Feedback Supported	-	Halls			
Commutation Methods	-	Trapezoidal			
Modes of Operation	-	Current			
Motors Supported	-	Three Phase (Brushless), Single Phase (Brushed, Voice Coil, Inductive Load)			
Hardware Protection	-	Invalid Commutation Feedback, Over Current, Over Temperature, Over Voltage Short Circuit (Phase-Phase & Phase-Ground)			
Mechanical Specifications					
Description	Units	Value			
Size (H x W x D)	mm	127 x 77.5 x 44.5			
Operating Temperature Range		0 - 75 (32 - 167)			
StorageTemperature	°C (°F)	-40 - 85 (32 - 185)			
Relative Humidity	-	0 - 90% Non-Condensing			
P1 Connector		16 Pin, pitch 2.54 mm connector			
P2 Connector		8Pin pitch 5.08 mm Pluggable terminal block			

#### Notes

- 1. Maximum duration of peak current is ~2 seconds. Peak RMS value must not exceed continuous current rating of the drive.
- 2. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- 3. Requires a 100µF/100V electrolytic capacitor near the P2 Power Connector between High Voltage and Power Ground pins.



#### **PIN FUNCTIONS**

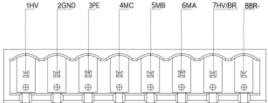
P1 Signal Interface Definitions						
Connector information		formation	16 Pin, pitch 2.54 mm connector			
Matching Part No. Connector Remark		Part No.	Molex: P/N 22-01-3167 (Housings) and P/N 08-50-0114 (CRIMP TERMINAL)			
		Remark	Connectors need to be ordered separately			
Pin		Signal	Description			
1		REF IN	Differential Reference Input (±10 V Operating Range, ±15 V Maximum Input)			
2	SIGNAL GND		Signal Ground			
3		REF IN	Differential Reference Input (±10 V Operating Range, ±15 V Maximum Input)			
			Current Monitor. Analog output signal proportional to the actual current			
4	CURRE	NT MONITOR	output. Polarity is reversed from command voltage. Scaling is 2 A/V.			
			Measure relative to signal ground.			
5	INI	HIBIT IN	TTL level (+5 V) inhibit/enable input. Leave open to enable drive. Pull to			
	1131		ground to inhibit drive. Inhibit turns off all power devices.			
6	+V HALL OUT		Low Power Supply For Hall Sensors (+6 V @ 30 mA). Referenced to signal ground. Short circuit protected.			
7	SIG	NAL GND	Signal Ground			
8		HALL 1				
9		HALL 2 <sup>1</sup>	Single-ended Hall/Commutation Sensor Inputs (+5 V logic level)			
10		HALL 3				
11 CUI	CHDDEN		Measures the command signal to the internal current-loop. This pin has a maximum output of ±7.45 V when the drive outputs maximum			
	CURRENT REFERENCE		peak current. Measure relative to signal ground.			
			TTL level (+5 V) output becomes high when power devices are disabled due			
12	FAL	JLT OUT	to at least one of the following conditions: inhibit, invalid Hall state, output			
			short circuit, over voltage, over temperature, power-up reset.			
13		RVED	 <del> </del>			
14		RVED	RESERVED			
15		RVED	-			
16	RESE	RVED				
			ESERVED  13 RESERVED  11 CURRENT REFERENCE  9 HALL B  7 SIGNAL GND  5 -INHIBIT IN  2 SIGNAL GND  4 CURRENT MONITOR  4 RESERVED			

1. For use with Single Phase (Brushed) motors, ground Hall 2 and only connect motor leads to Motor A and Motor B.

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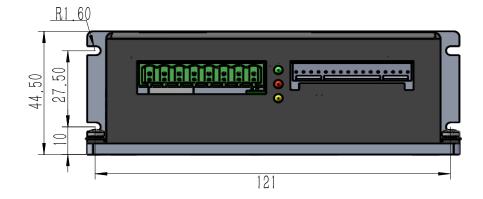


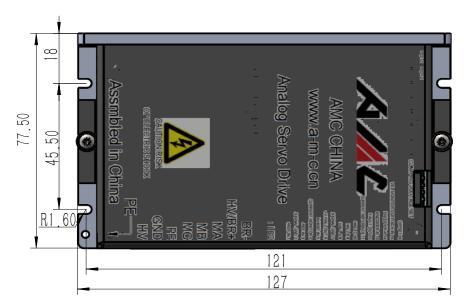
P2 Power Interface Definitions						
Connector information		nformation	8Pin pitch 5.08 mm Pluggable terminal block			
Matching		Part No.	KF2EDGK5.08			
Conne		Remark	Connectors need to be ordered separately			
Pin	Signal		Description			
1		HV DC+ Power Input				
2	GND Power Ground (Common With Signal Ground).		Power Ground (Common With Signal Ground).			
3	PE Protective ground (Connect motor cable shield)		Protective ground (Connect motor cable shield)			
4	MC		Motor Phase W			
5	MB Mot		Motor Phase V			
6		MA	Motor Phase U			
7		HV/BR+	External braking resistor connection. Connect a resistor between BR+ and BR			
8		BR-				
		1HV	2GND 3PE 4MC 5MB 6MA 7HV/BR 88R-			





## **DIMENSIONS (mm)**









#### PART NUMBERING INFORMATION

